

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary STOCK Alternator Cover Part No. EC-D675R-2013-1-GBR / Secondary Clutch Cover Part No. EC-D675R-2011-2-GBR /
 Secondary Pulse Cover Part No. EC-D675R-2013-3-GBR / Bullet Frame Slider Set RACE - D675R Model ONLY - Part No. FS-675-2013-R

SECONDARY ALTERNATOR COVER - STOCK - PART NO. EC-D675R-2013-1-GBR

Please note: Trident 800 2026 & Tiger Sport 800 2025-2026 only - when fitting the alternator, loosen the front sprocket cover bolts to allow the GBRacing secondary alternator to sit correctly. **See Fig 1.**

- 1 Remove lower fairing if fitted.
- 2 Remove 4 existing bolts from the stock alternator cover, shown as position bolt 1, 2, 3 & 4.
- 3 Place the secondary alternator cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a torque of 8 Nm as per manufacturers recommendations. **DO NOT OVERTIGHTEN.**
- 6 **Trident 800 2026 & Tiger Sport 800 2025-2026 ONLY:** tighten both bolts from sprocket cover to 8Nm.
- 7 Re-Fit lower fairing if fitted.

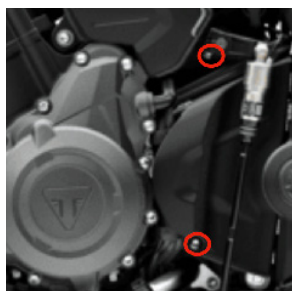
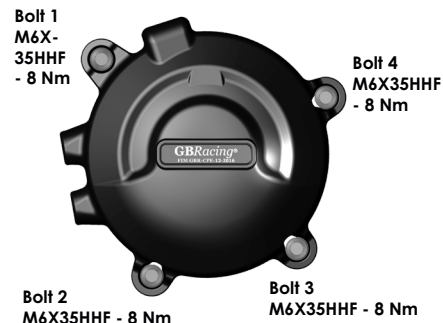
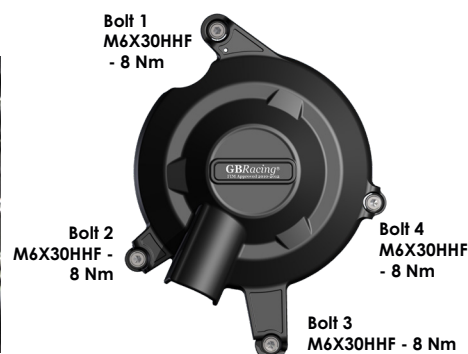
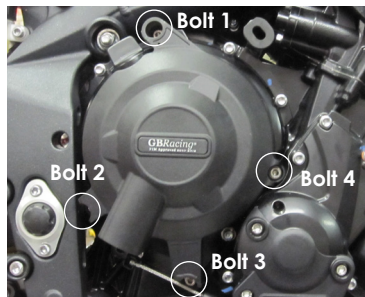


Fig 1.



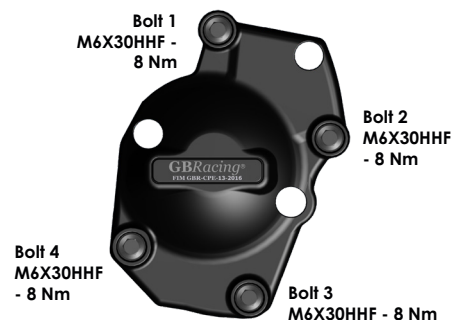
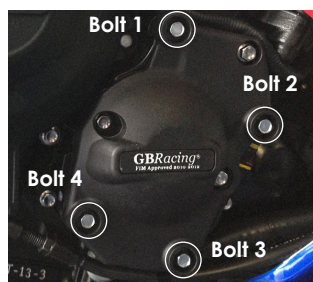
SECONDARY CLUTCH COVER PART NO. EC-D675R-2011-2-GBR

- 1 Remove lower fairing if fitted.
- 2 Remove 4 existing bolts from the stock clutch cover, shown as position bolt 1, 2, 3 & 4.
- 3 Place the secondary clutch cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a torque of 8 Nm as per manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Re-Fit lower fairing if fitted.



SECONDARY PULSE COVER PART NO. EC-D675R-2013-3-GBR

- 1 Remove lower fairing if fitted.
- 2 Remove 4 existing bolts from the stock pulse cover, shown as position bolt 1, 2, 3 & 4.
- 3 Place the secondary pulse cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a torque of 8 Nm as per manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Re-Fit lower fairing if fitted.



Bullet Frame Slider Set - RACE - D675R 2013-2016 Model ONLY - Part No. FS-675-2013-R

BULLET FRAME SLIDER SET - FS-675-2013-LHS-R - LEFT HAND SIDE - RACE

- 1 Remove front fairing.
- 2 Remove front engine mount bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Tighten to 25NM torque.
- 5 Slide bullet moulding onto aluminium bush.
- 6 Screw M6 bolt into front of bullet moulding hand tight.
- 7 Replace fairing.



BULLET FRAME SLIDER SET - FS-675-2013-RHS-R - RIGHT HAND SIDE - RACE

- 1 Remove front fairing.
- 2 Remove front engine mount bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Tighten to 25NM torque.
- 5 Slide bullet moulding onto aluminium bush.
- 6 Screw M6 bolt into front of bullet moulding hand tight.
- 7 Replace fairing.

