

RSV4 2021-2025 TUONO V4 2021-2025

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



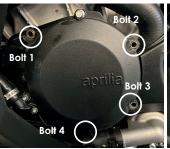
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-RSV4-2021-1-GBR / Secondary Clutch Cover Part No. EC-RSV4-2010-2-GBR / Bullet Frame Race Slider Set - RACE - Part No. FS-RSV4-2010-R

SECONDARY ALTERNATOR COVER PART NO. EC-RSV4-2021-1-GBR

PLEASE NOTE! THIS ALTERNATOR COVER DOES NOT FIT THE 2025 MODEL

- Remove the factory-fitted dust cover by removing the 3 bolts.
- 2 Remove the 2 existing bolts (bolt positions 2 & 3) and 2 studs (see Fig.1) (bolt positions 1 & 4) on the stock OE cover.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble the 4 replacement bolts, reuse stock bolt washers, loosely in the correct position as shown. DO NOT OVERTIGHTEN.









M6x50 HHF - 12Nm

SECONDARY CLUTCH COVER PART NO. EC-RSV4-2010-2-GBR

The **clutch** has a standard dust cover fitted to brackets. The fixing studs and brackets will need to be removed before fitting the GBRacing clutch cover. (See Fig. 2 below).

- 1 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 & 3. Retain stock bolt washers.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 3 replacement bolts, reuse stock bolt washers loosely in the correct position as shown. The retained stock washers are fitted between the engine casing and the GBRacing cover See Fig. 1.
- 4 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.











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FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



BULLET FRAME SLIDER - LEFT HAND SIDE - RACE PART NO. FS-RSV4-2010-LHS-R

- Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 50Nm torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





CPM-3

BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE PART NO. FS-RSV4-2010-RHS-R

- Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 50Nm torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



