



S1000R 2017 & S1000XR 2015

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



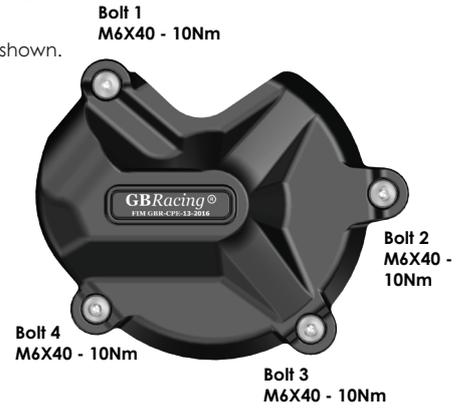
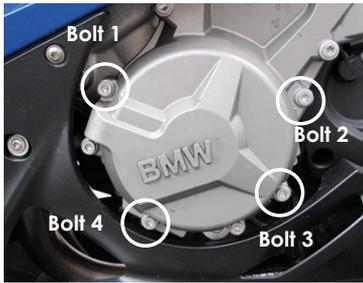
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-S1000RR-2009-1-GBR / Secondary Clutch Cover Part No. EC-S1000XR-2015-2-GBR /
Secondary Pulse Cover Part No. EC-S1000RR-2009-3-GBR
Bullet Frame Race Slider Set - STREET - Part No. FS-S1000RR-2009-S / Bullet Frame Race Slider Set - RACE - Part No. FS-S1000RR-2009-R /
Brake Lever Guard Part No: BLG-S1000RR-2009-GBR / Clutch Lever Guard Part No: CLG-S1000RR-2009-GBR /
Bobbin Set Part No. BA12-8-GBR-SET / Lower Chain Guard Part No. CGA11-GBR



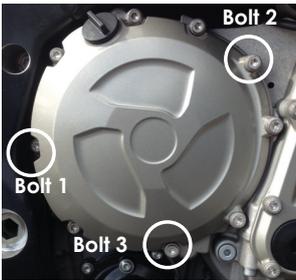
SECONDARY ALTERNATOR COVER PART NO. EC-S1000RR-2009-1-GBR

- 1 Remove 4 existing stretch bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the stock cover.
- 3 Assemble 4 replacement stainless steel M6X40 TORX bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.



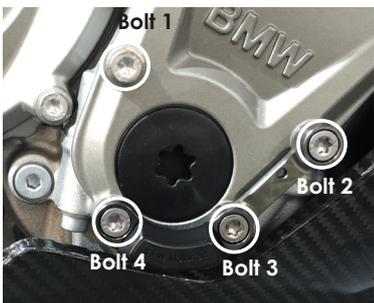
SECONDARY CLUTCH COVER PART NO. EC-S1000XR-2015-2-GBR

- 1 Remove Upper fairing.
- 2 Remove 3 existing bolts from the stock clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 replacement M6x40 TORX bolts, loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6 Re-Fit Upper Fairing.



SECONDARY PULSE COVER PART NO. EC-S1000RR-2009-3-GBR

- 1 Remove 4 existing bolts from the stock pulse cover, shown as position Bolts 1, 2, 3 & 4.
- 2 Place the Secondary Pulse Cover over the stock cover.
- 3 Assemble 4 replacement M6x30 TORX bolts, loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm (for Bolt 2 please hand tighten). DO NOT OVERTIGHTEN.





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INSTRUCTIONS FOR THESE PARTS:

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.

- 3 Tighten to 40NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

BULLET FRAME SLIDER - LEFT HAND SIDE - STREET
PART NO. FS-S1000RR-2009-LHS-S



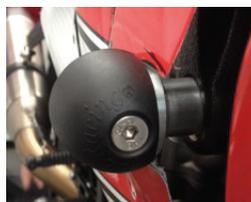
BULLET FRAME SLIDER - RIGHT HAND SIDE - STREET
PART NO. FS-S1000RR-2009-RHS-S



BULLET FRAME SLIDER - LEFT HAND SIDE - RACE
PART NO. FS-S1000RR-2009-LHS-R



BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE
PART NO. FS-S1000RR-2009-RHS-R



PADDOCK STAND / BOBBIN SET – PART NO. BA12-8-GBR-SET

- 1 Assemble M8 x 40mm Bolt through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm.
DO NOT OVERTIGHTEN

1 x M8 x 40 Bolt



1 x Moulded Paddock Stand / Bobbin

LOWER CHAIN GUARD – PART NO. CGA11-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA11-B.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket. Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.

2 x Bolts & Washers
M6x20 - 10Nm





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BMW S1000RR BRAKE LEVER GUARD – PART NO. BLG-S1000RR-2009-GBR

FITS MODEL S1000RR 2017-2018

This part does not fit S1000XR 2015 model.

Please note: Must use Thread Lock (not supplied) for correct operation.

- 1 Remove existing bar end assembly.
- 2 Insert converter/adaptor into tube - see area highlighted in red in **Fig. 1** below (recommend applying thread lock not supplied).
- 3 Assemble bolt through lever guard into spacer (shown in Fig.1) and tighten M6 Bolt to 15Nm - DO NOT OVERTIGHTEN.

Note: Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.



BMW S1000RR CLUTCH LEVER GUARD – PART NO. CLG-S1000RR-2009-GBR

FITS MODEL S1000RR 2017-2018

This part does not fit S1000XR 2015 model.

Please note: Must use Thread Lock (not supplied) for correct operation.

- 1 Remove existing bar end assembly.
- 2 Insert converter/adaptor into tube - see area highlighted in red in **Fig. 1** below (recommend applying thread lock not supplied).
- 3 Assemble bolt through lever guard into spacer (shown in Fig.1) and tighten M6 Bolt to 15Nm - DO NOT OVERTIGHTEN.

Note: Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.

