

**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

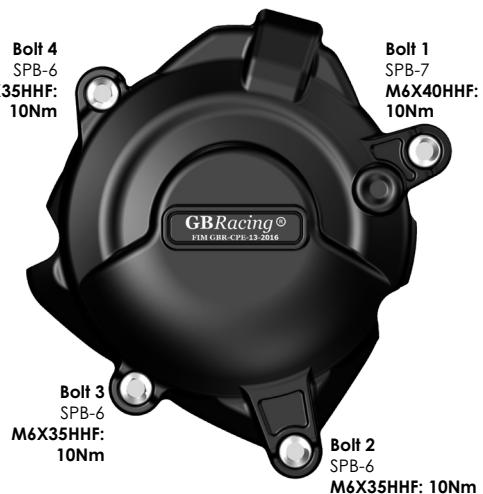
Secondary Alternator Cover Part No. EC-R3-2015-1-GBR / Secondary Clutch Cover Part No. EC-R3-2023-2-GBR / Secondary Water Pump Cover Part No. EC-R3-2023-5-GBR / Bullet Frame Slider SET Part No: FS-R3-2015-R

**SECONDARY ALTERNATOR COVER - PART NO. EC-R3-2015-1-GBR**

- 1 Remove Fairing.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolts 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
- 6 Replace Fairing.



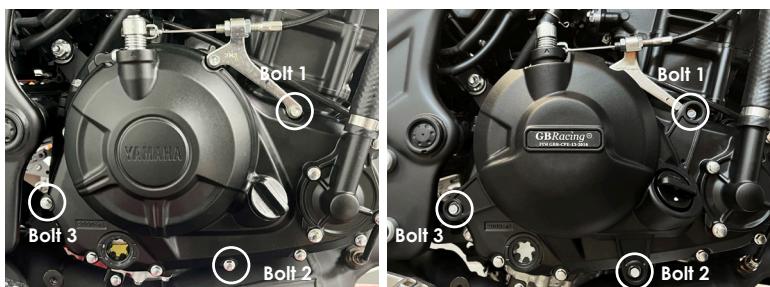
**Bolt 4**  
SPB-6  
M6X35HHF:  
10Nm



**Bolt 1**  
SPB-7  
M6X40HHF:  
10Nm

**SECONDARY CLUTCH COVER - PART NO. EC-R3-2023-2-GBR**

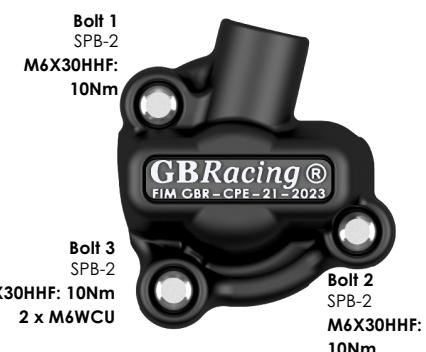
- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
- 6 Refit fairing.



**Bolt 1**  
SPB-5  
M6X35HHF:  
10Nm

**SECONDARY WATER PUMP COVER**  
**PART NO. EC-R3-2023-5-GBR**

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock water pump cover, shown as position Bolt 1, 2, 3, retaining copper washer at Bolt 3.
- 3 Place the Secondary Water Pump Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown, placing the two supplied Copper Washers on Bolt 3 as shown in **Fig. 1**. Please note: do not re-use old washer, only use the two new supplied copper washers.
- 5 Tighten bolts to 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace fairing.



**Bolt 1**  
SPB-2  
M6X30HHF:  
10Nm

**Bolt 3**  
SPB-2  
M6X30HHF:  
10Nm  
2 x M6WCU

**Bolt 2**  
SPB-2  
M6X30HHF:  
10Nm





YZF-R3 2023-2026  
MT-03 2023-2026

# FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



RACE Bullet Frame Slider SET Part No: **FS-R3-2015-R**:

## BULLET FRAME SLIDER - LEFT HAND SIDE - RACE

PART NO. FS-R3-2015-LHS-R

- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.



CPM-3



CPB-10-55

M10x1.25x60

## BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE

PART NO. FS-R3-2015-RHS-R

- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.



CPM-3



CPB-10-55

M10x1.25x60