



# FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



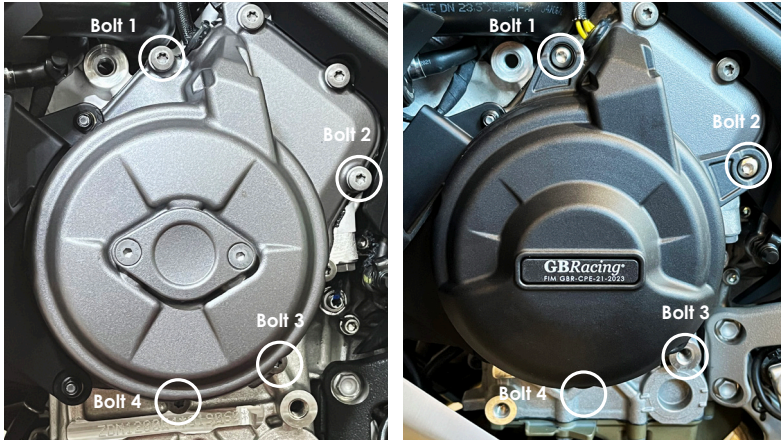
## Multistrada V4, V4 S, V4 S Grand Tour, V4 Rally, V4 Pikes Peak 2022-2026

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4-MS-2022-1-GBR / Secondary Clutch Cover Part No. EC-V4-MS-2022-2-GBR

### SECONDARY ALTERNATOR COVER PART NO. EC-V4-MS-2022-1-GBR

- 1 Remove the 4 standard bolts as shown as bolt position 1, 2, 3 & 4.
- 2 Place the secondary alternator cover over the standard alternator.
- 3 Insert the 4 supplied bolts and tighten to a maximum of 10Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN



**Bolt 1**  
SPB-3  
M6X25A2-TORX:  
10Nm

**Bolt 2**  
SPB-3  
M6X25A2-TORX:  
10Nm



**Bolt 4**  
SPB-11  
M6X35A2-TORX:  
10Nm

**Bolt 3**  
SPB-11  
M6X35A2-TORX:  
10Nm

### SECONDARY CLUTCH COVER PART NO. EC-V4-MS-2022-2-GBR

**Please note:** Remove both fixing bolts on the right hand side of the belly pan as shown in **Fig. 1** - pull it forward and down slightly to enable access to the lower right bolt (see **Fig. 2**). These two bolts need to be re-installed after fitting the GBRacing cover.

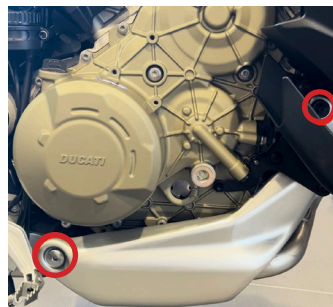
- 1 Remove the 4 standard bolts as shown as bolt position 1, 2, 3 & 4.
- 2 Place the secondary clutch over the standard clutch.
- 3 Insert the 4 supplied bolts and tighten to a maximum of 10Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN



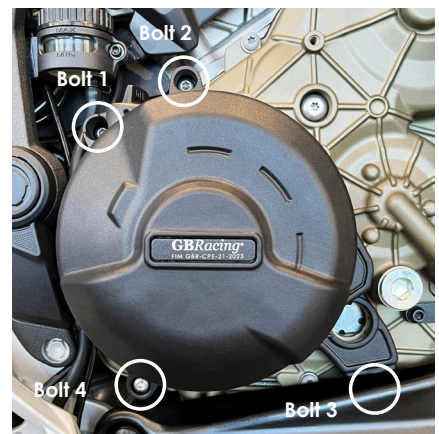
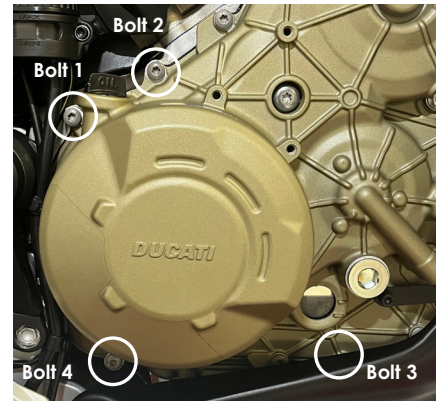
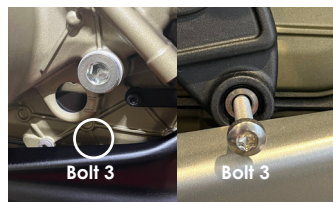
**Bolt 1**  
SPB-11  
M6X35A2-TORX:  
10Nm

**Bolt 2**  
SPB-11  
M6X35A2-TORX:  
10Nm

**Fig. 1**



**Fig. 2**



**Bolt 4**  
SPB-9  
M6X35A2-TORX:  
10Nm

**Bolt 3**  
SPB-11  
M6X35A2-TORX:  
10Nm

**ENGINE COVER SET: Part No. EC-V4-MS-2022-SET-GBR:**  
EC-V4-MS-2022-1-GBR, EC-V4-MS-2022-2-GBR

[www.GBRacing.eu](http://www.GBRacing.eu)

DO NOT use these products unless you agree to our Terms & Conditions, as shown on our paperwork and website. If you do not agree, please return the product(s) to your dealer for a refund.