



**F900R, XR, GS, GSA 2020+**  
**F800 GS 2024-2025**  
**F850 GS 2019-2024**  
**F750 GS 2019-2024**

# FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



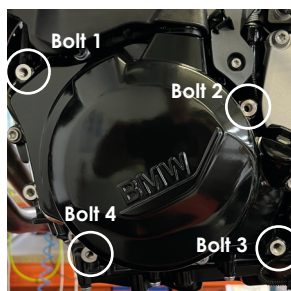
## THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-F900R-2020-1-GBR / Secondary Clutch Cover Part No. EC-F900R-2020-2-GBR /  
 Secondary Water Pump Cover Part No. EC-F900R-2020-5-GBR /

### SECONDARY ALTERNATOR COVER – PART NO. EC-F900R-2020-1-GBR

- 1 Remove 4 existing bolts from the stock alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the secondary alternator cover over the stock cover.
- 3 Assemble 4 replacement M7X45-TORX bolts loosely in the correct position as shown.
- 4 Tighten bolts to a torque of 20Nm. DO NOT OVERTIGHTEN.

**NOTE:** When fitting to model with engine bars (GS Adventure) the alternator side bars will need to be removed for fitting, then they can be re fitted.



**Bolt 1**  
 SPB-20  
**M7x45-TORX**  
 - 20Nm

**Bolt 2**  
 SPB-20  
**M7x45-TORX**  
 - 20Nm

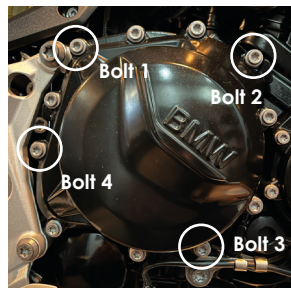
**Bolt 4**  
 SPB-20  
**M7x45-TORX**  
 - 20Nm

**Bolt 3**  
 SPB-20  
**M7x45-TORX**  
 - 20Nm



### SECONDARY CLUTCH COVER – PART NO. EC-F900R-2020-2-GBR

- 1 Remove 4 existing bolts from the stock clutch cover, shown as position Bolt 1, 2, 3 & 4.
- NOTE:** Bolt 2 has a rubberised washer and must be reused between the OE casing and GBRacing cover.
- 2 Place the secondary clutch cover over the stock cover.
- 3 Assemble 4 replacement M7X50-TORX bolts loosely in the correct position as shown.
- 4 Tighten bolts to a torque of 20Nm. DO NOT OVERTIGHTEN.

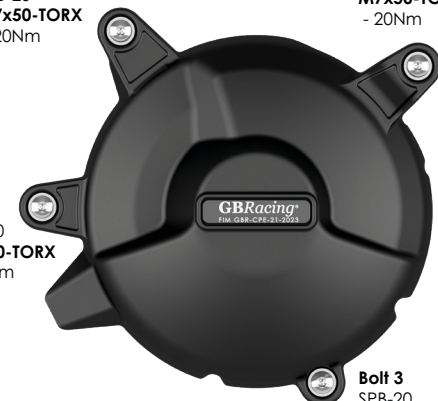


**Bolt 1**  
 SPB-20  
**M7x50-TORX**  
 - 20Nm

**Bolt 2**  
 SPB-20  
**M7x50-TORX**  
 - 20Nm

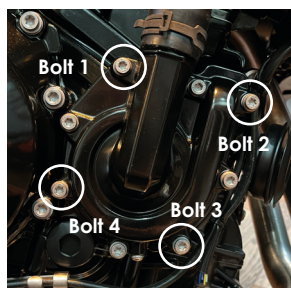
**Bolt 4**  
 SPB-20  
**M7x50-TORX**  
 - 20Nm

**Bolt 3**  
 SPB-20  
**M7x50-TORX**  
 - 20Nm



### SECONDARY WATER PUMP COVER – PART NO. EC-F900R-2020-5-GBR

- 1 Remove 4 existing bolts from the stock water pump cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the secondary water pump cover over the stock cover.
- 3 Assemble 4 replacement stainless steel M6X40A2-TORX bolts loosely in the correct position as shown.
- 4 Tighten bolts to a torque of 12Nm. DO NOT OVERTIGHTEN.

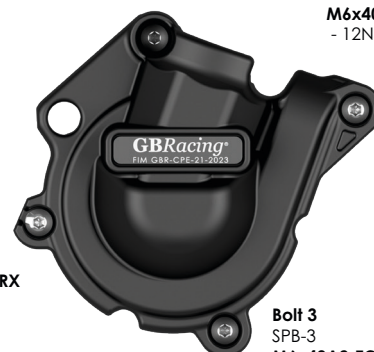


**Bolt 1**  
 SPB-3  
**M6x40A2-TORX**  
 - 12Nm

**Bolt 2**  
 SPB-3  
**M6x40A2-TORX**  
 - 12Nm

**Bolt 4**  
 SPB-3  
**M6x40A2-TORX**  
 - 12Nm

**Bolt 3**  
 SPB-3  
**M6x40A2-TORX**  
 - 12Nm



### ENGINE COVER SET: EC-F900R-2020-SET-GBR:

EC-F900R-2020-1-GBR, EC-F900R-2020-2-GBR, EC-F900R-2020-5-GBR

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