YAMAHA
YZF-R7 2022

FITTING INSTRUCTIONS



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-MT07-2014-1-GBR / Secondary Clutch Cover Part No. EC-MT07-2014-2-GBR / Secondary Water Pump Cover Part No. EC-MT07-2014-5-GBR / Paddock Stand Bobbin Set Part No. BA12-6-GBR-SET / Bullet Frame Race Slider Set STREET Part No. FS-R7-2022-S / Bullet Frame Race Slider Set RACE Part No. FS-MT07-2014-S Lower Chain Guard Assembly Part No. CGA15-GBR-SET / CGA15-GBR-BA-SET



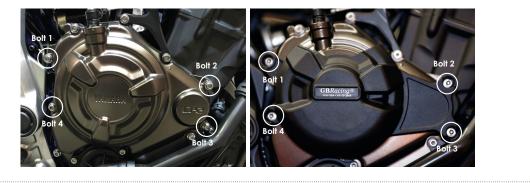
Bolt 1 M6X50A2 - 10Nm SECONDARY ALTERNATOR COVER - PART NO. EC-MT07-2014-1-GBR 1. Place your bike in an upright position when fitting the Alternator as you will loose a small amount of engine oil when you remove Bolt 3. 2. Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4. 2. Place the Secondary Alternator Cover over the stock cover. 3. Assemble 4 replacement M6X50A2 bolts loosely in the correct position as shown. **GB**Racing® 4. Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN. Bolt 4 M6X50A2 -Bolt 10Nm Bolt 2 M6X50A2 -Bolt 3 10Nm M6X50A2 - 10Nm Bolt 2 Bolt 3

SECONDARY CLUTCH COVER PART NO. EC-MT07-2014-2-GBR

Please note: When fitting to the Yamaha Ténéré 700, please remove the small OE plastic cover before fitment.

- 1. Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2. Place the Secondary Clutch Cover over the stock cover.
- **3.** Assemble 4 replacement bolts loosely in the correct positions as shown.
- 4. Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.





SET: Engine Cover Set: EC-MT07-2014-SET-GBR

Secondary Alternator Cover Part No. EC-MT07-2014-1-GBR / Secondary Clutch Cover Part No. EC-MT07-2014-2-GBR



Bolt 1

64

GBRacing®

40

Bolt 3 M6X25A2

10Nm

M6X25A2 - 10Nm

SECONDARY WATER PUMP COVER - PART NO. EC-MT07-2014-5-GBR

Please note:

- Always fit with a <u>cold engine</u>.
- Coolant may leak whilst fitting the protective cover, so prepare with a container underneath the bike.
- 1. Remove 3 existing bolts from the stock water pump cover, shown as position Bolt 1, 2 & 3.
- 2. Place the Secondary water pump cover over the stock cover.

Bolt 1

Bolt 2

- 3. Assemble 3 replacement M6X25A2 bolts loosely in the correct position as shown.
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 5. Check coolant levels.



Bolt 2 M6X25A2 - 10Nm

PADDOCK STAND / BOBBIN SET PART NO. BA12-6-GBR-SET

- 1 Assemble M6 x 40mm Bolt & M6 Washer fthrough the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm. DO NOT OVERTIGHTEN



Please note: BULLET FRAME SLIDERS:

Nearside/offside fairing may require drilling dependent the manufacture year of bike. If you cannot see your forward engine mount, drilling may be required.

BULLET FRAME SLIDER - RIGHT HAND SIDE - STREET - PART NO. FS-R7-2022-RHS-S





INSTRUCTIONS FOR THESE PARTS:

- 1. Remove front engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.







- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





Please note: THESE FRAME SLIDERS (FS-MT07-2014-S) ARE THE RACE VERSION FOR THE YZF-R7 MODEL:

BULLET FRAME SLIDER - LEFT HAND SIDE - RACE PART NO. FS-MT07-2014-LHS-S

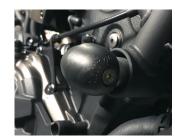




INSTRUCTIONS FOR THESE PARTS:

- 1 Remove upper engine mounting bolt.
- 2 Assemble bolt through the aluminium bush into correct position.

BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE PART NO. FS-MT07-2014-RHS-S





- Tighten to 60NM torque. 3
- Slide bullet moulding onto aluminium bush. 4
- Screw M6 bolt into front of bullet moulding hand tight. 5

LOWER CHAIN GUARD ASSEMBLY PART NO. CGA15-GBR-BA-SET

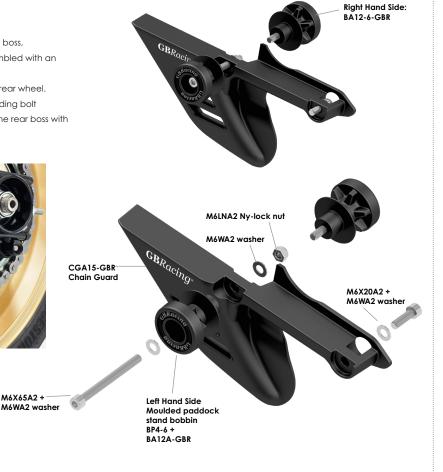
- 1 Assemble the LHS paddock stand bobbin with an M6x65A2 Bolt & M6WA2 Washer on the front tapped boss, The RHS paddock stand bobbin BA12-6-GBR is assembled with an M6x40A2 Bolt & M6WA2 Washer.
- 2 Lift the bike with a paddock stand and remove the rear wheel. Then place the CGA15 chain guard onto the protruding bolt (securely fasten with 1 Washers & 1 M6LN nuts and the rear boss with an M6x35A2 bolt & M6WA2 washer.
- Reassemble the rear wheel. 3



M6X65A2 +

Parts included:

- 1 x CGA15-GBR Chain Guard
- 1 x M6X65A2 + M6WA2 Washer
- 1 x M6X20A2 Bolt + M6WA2 Washer
- 1 x M6LNA2 Nv-lock nuts + M6WA2 Washer
- 1 x BA12-6-GBR moulded paddock stand bobbin
- 1 x BA12A-GBR
- 1 x BP4-6





FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



LOWER CHAIN GUARD ASSEMBLY PART NO. CGA15-GBR-SET

- 1 Lift the bike with a paddock stand and remove the rear wheel.
- 2 Place the CGA15-GBR chain guard over the 2 underside swing arm bosses.
- 3 Assemble the M6X20A2 + M6WA2 to the 2 fixing bosses and tighten.
- 4 Replace the rear wheel.

