

FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN

LOWER CHAIN GUARDS

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Part Nos. CGA06-GBR / CGA08-GBR / CGA09-GBR / CGA10-GBR / CGA11-GBR / CGA18-GBR-SET / CGA29-GBR / CGA15-GBR-SET / CGA15-GBR-BA-SET

LOWER CHAIN GUARD PART NO. CGA06-GBR

- 1 Assemble 2 off M6 washers on to 2 off M6 x 20mm Bolts
- 2 Line up the Moulded Chain Guard to the Swing Arm bosses.
- 3 Assemble the M6 bolts through the 2 fixing holes on the aligned chain guard.
- 4 Assemble remaining 2 off M6 washers & M6 Lock Nuts onto the M6 bolts
DO NOT OVERTIGHTEN.



2 x Bolts M6x20
& 2 x M6 Washers



LOWER CHAIN GUARD PART NO. CGA08-GBR

- 1 Position the Lower Chain Guard on to the underside of the swing arm & mark off the hole centres.
Note: There should be a 5mm minimum gap from the bike chain to the Lower Chain Guard. On some models there may be an overhang on the swing arm. It may help to reverse the Lower Chain Guard in order to ease marking the hole centres.
- 2 Drill & Tap 2 off marked holes M6 - (Drill 5mm Dia. for tapping)
- 3 Assemble 2 off M6 washers on to 2 off M6 x 20mm Bolts.
- 4 Line up the Moulded Chain Guard to the Swing Arm & assemble the bolts & washers. Tighten to 10Nm approx.



2 x M6 x 20 Bolts
& Washers.



LOWER CHAIN GUARD PART NO. CGA09-GBR

- 1 Assemble 2 off M6 x 20mm bolts and washers through the moulded lower chain guard into the Black Anodised aluminium mounting block CGA09-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket. Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark the position of the Black Anodised block, relative to the swing arm.
- 4 Disassemble the assembly, leaving the block to be replaced into the correct position. Mark the C/Sunk fixing hole positions on the underside of the swing arm.
- 5 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 6 Re-assemble the lower chain guard to the fixed block.



2 x Bolts & Washers
M6x20 - 10Nm



LOWER CHAIN GUARD PART NO. CGA10-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA10-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket.
Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.



2 x Bolts & Washers
M6x20 - 10Nm



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LOWER CHAIN GUARD PART NO. CGA11-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA11-B.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket.
Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.



2 x Bolts & Washers
M6x20 - 10Nm



LOWER CHAIN GUARD ASSEMBLY PART NO. CGA18-GBR-SET

- 1 Assemble one M8 x 40mm bolt through one of the moulded bobbins and place on the chain guard as per **Fig 1.**
- 2 Bolt on to left hand side of the swing arm.
- 3 Assemble the remaining M8 x 40mm bolt through the mould and place the black aluminium washer on the back as per **Fig 2.**
- 4 Position the assembly on the paddock stand bobbin mount on the right side of the swing arm.
- 5 Tighten bolts on both sides of swing arm to 8 Nm.



Parts included:

- 1 x CG18-GBR Chain Guard
- 2 x M8 x 40 Bolt
- 1 x BP4-8
- 2 x BA12A-GBR moulded paddock stand bobbins

LOWER CHAIN GUARD PART NO. CGA29-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA09-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket.
Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.

2 x Bolts & Washers
M6x20 - 10Nm

2 x Bolts & washers
M6x10 - 10Nm



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LOWER CHAIN GUARD ASSEMBLY PART NO. CGA15-GBR-BA-SET

- 1 Assemble the LHS paddock stand bobbin with an M6x65A2 Bolt & M6WA2 Washer on the front tapped boss. The RHS paddock stand bobbin BA12M-6-GBR is assembled with an M6x40A2 Bolt & M6WA2 Washer.
- 2 Lift the bike with a paddock stand and remove the rear wheel. Then place the CGA15-GBR chain guard onto the protruding M6 x 65A2 bolt (securely fasten with 1 Washers & 1 M6LN nuts and the rear boss with an M6x20A2 bolt & M6WA2 washer.
3. Reassemble the rear wheel.



Parts included:

- 1 x CGA15-GBR Chain Guard
- 1 x M6X65A2 + M6WA2 Washer
- 1 x M6X20A2 Bolt + M6WA2 Washer
- 1 x M6LNA2 Ny-lock nuts + M6WA2 Washer
- 1 x BA12M-6-GBR moulded paddock stand bobbin
- 1 x BA12M-6-P
- 1 x TP12-R-GBR



LOWER CHAIN GUARD ASSEMBLY PART NO. CGA15-GBR-SET

- 1 Lift the bike with a paddock stand and remove the rear wheel.
- 2 Place the CGA15-GBR chain guard over the 2 underside swing arm bosses.
- 3 Assemble the M6X20A2 + M6WA2 to the 2 fixing bosses and tighten.
- 4 Replace the rear wheel.



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