



V4S PANIGALE 2018

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4-2018-1-GBR / Secondary Clutch Cover Part No. EC-V4-2018-2-GBR



SECONDARY ALTERNATOR COVER PART NO. EC-V4-2018-1-GBR

1. Remove the left hand side fairing panel.
2. Remove the 4 standard bolts as shown in Fig 1.
3. Place the secondary alternator cover against the standard alternator.
4. Insert the 4 supplied bolts and tighten to a maximum Torque of 10Nm as per manufacturer's recommendations:
3-3.5Nm + 90° (equivalent 5.5-10Nm)
DO NOT OVERTIGHTEN.
5. Replace the left hand side fairing panel.

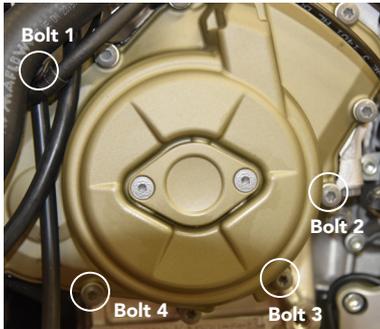
Bolt 1
M6X30A2-TORX - 10Nm
(max)

Bolt 2
M6X30A2-TORX
- 10Nm (max)



Bolt 4
M6X30A2-TORX
- 10Nm (max)

Bolt 3
M6X30A2-TORX
- 10Nm (max)



SECONDARY CLUTCH COVER PART NO. EC-V4-2018-2-GBR

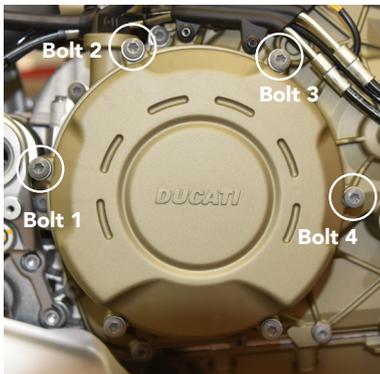
1. Remove right hand side fairing panel.
2. Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary Clutch Cover over the stock cover.
4. Assemble 4 replacement bolts loosely in the correct position as shown.
5. Tighten to a maximum Torque of 10Nm as per manufacturer's recommendations:
3-3.5Nm + 90° (equivalent 5.5-10Nm) - DO NOT OVERTIGHTEN.
6. Replace right hand side fairing panel.

Bolt 2
M6X30A2-TORX -
10Nm (max)

Bolt 3
M6X30A2-TORX -
10Nm (max)

Bolt 1
M6X30A2-
TORX - 10Nm
(max)

Bolt 4
M6X30A2-
TORX
- 10Nm
(max)



ENGINE COVER SET: Part No. EC-V4-2018-SET-GBR

EC-V4-2018-1-GBR, EC-V4-2018-2-GBR

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