

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

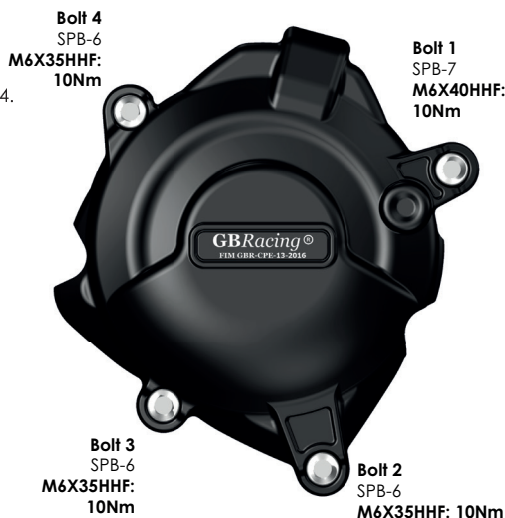
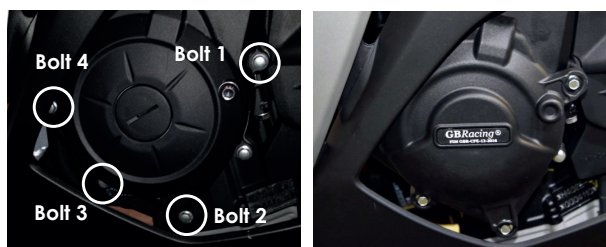
Secondary Alternator Cover Part No. EC-R3-2015-1-GBR / Secondary Clutch Cover Part No. EC-R3-2019-2-GBR (2015-2022 models) /

Secondary Clutch Cover Part No. EC-R3-2023-2-GBR (2023 models) / Secondary Water Pump Cover Part No. EC-R3-2015-5-GBR /

Bullet Frame Slider SET Part No: FS-R3-2015-R

SECONDARY ALTERNATOR COVER - PART NO. EC-R3-2015-1-GBR

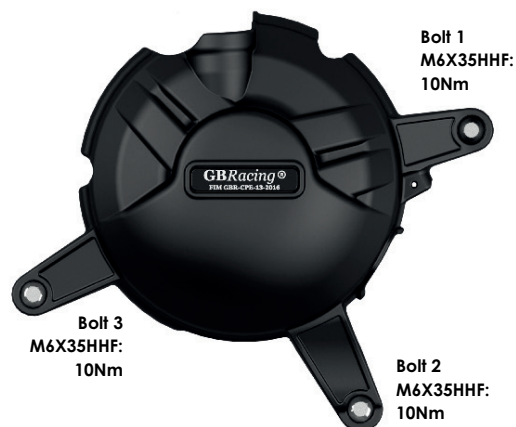
- 1 Remove Fairing.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolts 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Replace Fairing.



2015-2022 MODELS:

**SECONDARY CLUTCH COVER
PART NO. EC-R3-2019-2-GBR**

- 1 Loosen off clutch cable. No need to remove.
- 2 Remove 3 existing bolts from the stock clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the secondary clutch cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Re-tighten clutch cable.



2015-2022 SET: Engine Cover Set: EC-R3-2015-SET-GBR - EC-R3-2015-1-GBR, EC-R3-2019-2-GBR, EC-R3-2015-5-GBR

2023 MODELS:

SECONDARY CLUTCH COVER - PART NO. EC-R3-2023-2-GBR

- 1 Remove fairing
- 2 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Refit fairing.



2023 SET: Engine Cover Set: EC-R3-2023-SET-GBR - EC-R3-2015-1-GBR, EC-R3-2023-2-GBR, EC-R3-2015-5-GBR

SECONDARY WATER PUMP COVER
PART NO. EC-R3-2015-5-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock water pump cover, shown as position Bolt 1, 2, 3, retaining copper washer at Bolt 3.
- 3 Place the Secondary Water Pump Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown, placing the two supplied Copper Washers on Bolt 3 as shown in **Fig. 1**. Please note: do not re-use old washer, only use the two new supplied copper washers.
- 5 Tighten bolts to 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace fairing.

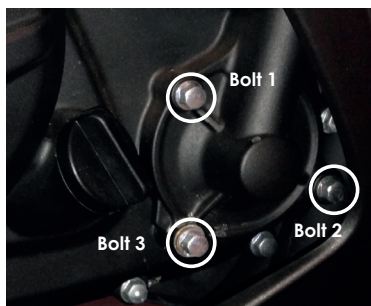
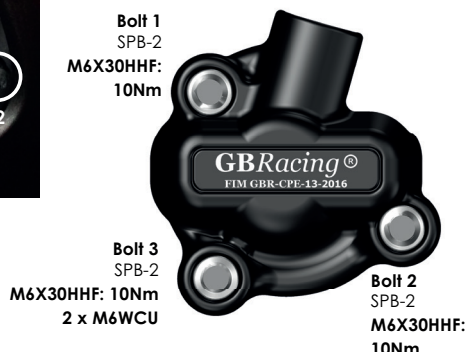
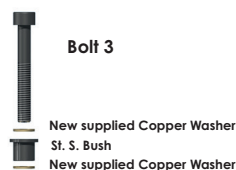


Fig. 1



RACE Bullet Frame Slider SET Part No: FS-R3-2015-R:

BULLET FRAME SLIDER - LEFT HAND SIDE - RACE
PART NO. FS-R3-2015-LHS-R

- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.



BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE
PART NO. FS-R3-2015-RHS-R

- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.

