

## FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



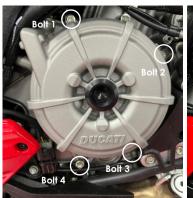
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V2-SF-2022-1-GBR / Secondary Clutch Cover Part No. EC-V2-SF-2022-2-GBR

## SECONDARY ALTERNATOR COVER PART NO. EC-V2-SF-2022-1-GBR

- Remove the 4 standard bolts as shown as bolt position 1, 2,3 & 4.
- 2 Place the secondary alternator cover over the OE alternator casing.
- 3 Insert the 4 supplied bolts and tighten to a maximum of 10Nm as per Manufacturer's recommendations.

DO NOT OVERTIGHTEN







## SECONDARY CLUTCH COVER PART NO. EC-V2-SF-2022-2-GBR

- 1 Remove bolts 1 & 4 to remove the dust cover.
- 2 Remove the remaining standard bolts 2 & 3.
- 3 Place the secondary clutch cover over the OE clutch casing.
- 4 Insert the 4 supplied bolts and tighten to <u>a maximum of 10Nm</u> as per Manufacturer's recommendations.

DO NOT OVERTIGHTEN







ENGINE COVER SET: Part No. EC-V2-SF-2022-SET-GBR:

EC-V2-SF-2022-1-GBR, EC-V2-SF-2022-2-GBR

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