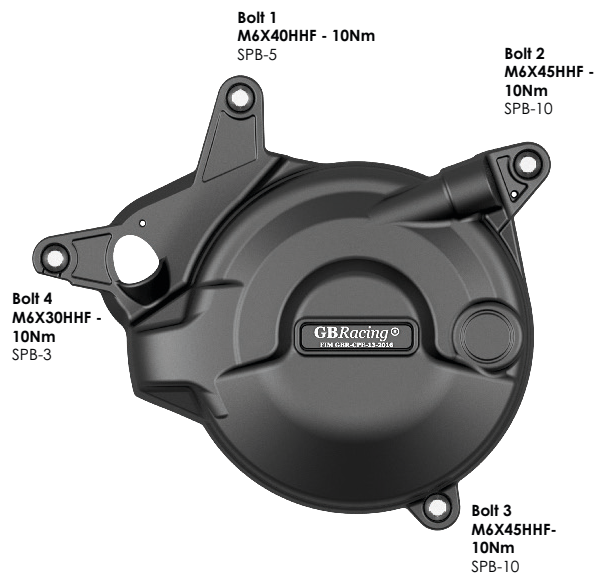
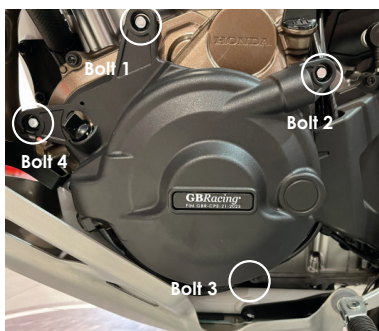
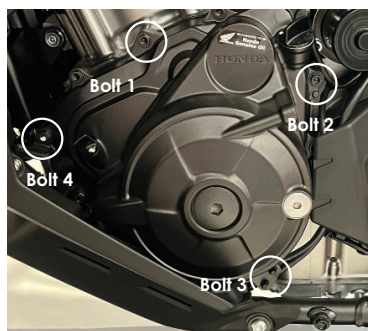


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-CRF1100-2020-1-GBR / Secondary Clutch Cover (Standard) Part No. EC-CRF1100-2020-2-GBR /
Secondary Clutch Cover (Dual Clutch Transmission) Part No. EC-CRF1100-2020-2-DCT-GBR

**SECONDARY ALTERNATOR COVER
PART NO. EC-CRF1100-2020-1-GBR**

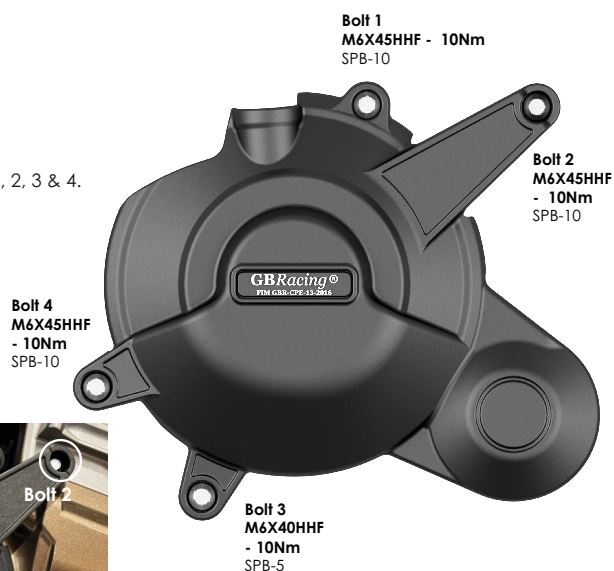
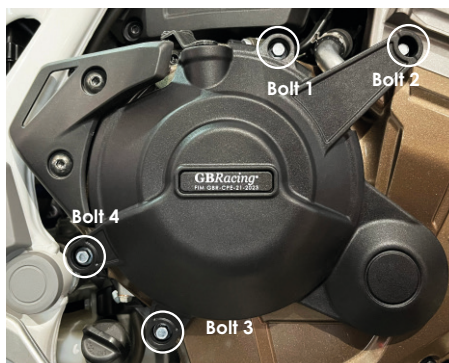
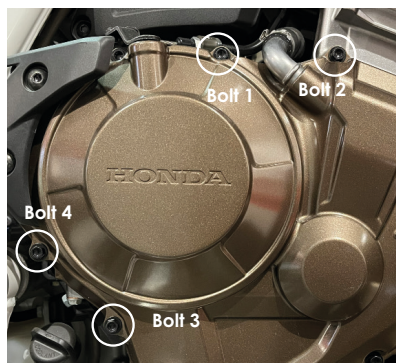
1. Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
2. Place the Secondary Alternator Cover over the stock cover.
3. Assemble 4 replacement bolts loosely in the correct position as shown.
4. Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



**SECONDARY CLUTCH COVER
PART NO. EC-CRF1100-2020-2-GBR**

FITS STANDARD CRF1100 AFRICA TWIN MODEL

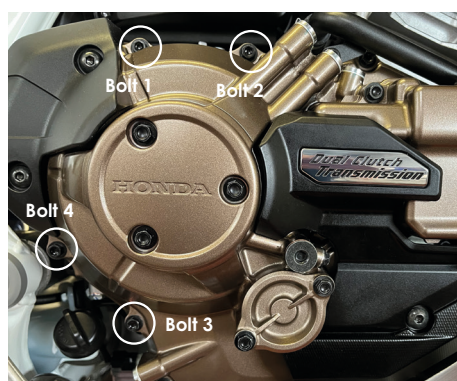
1. Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
2. Place the Secondary Clutch Cover over the stock cover.
3. Assemble 4 replacement bolts loosely in the correct position as shown.
4. Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



SECONDARY CLUTCH COVER
PART NO. EC-CRF1100-2020-2-DCT-GBR

FITS CRF1100 AFRICA TWIN MODEL DUAL CLUTCH TRANSMISSION

1. Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
2. Place the Secondary Clutch Cover over the stock cover.
3. Assemble 4 replacement bolts loosely in the correct position as shown.
4. Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



Bolt 1
M6X40HHF - 10Nm
SPB-11

Bolt 2
M6X40HHF - 10Nm
SPB-11

Bolt 4
M6X40HHF - 10Nm
SPB-11

Bolt 3
M6X40HHF - 10Nm
SPB-11



SETS:

SET STANDARD MODEL: EC-CRF1100-2020-SET-GBR: EC-CRF1100-2020-1-GBR & EC-CRF1100-2020-2-GBR

SET DUAL CLUTCH TRANSMISSION: EC-CRF1100-2020-SET-DCT-GBR: EC-CRF1100-2020-1-GBR & EC-CRF1100-2020-2-DCT-GBR