

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-GSF600-1995-1-GBR / Secondary Clutch Cover Part No. EC-GSF600-1995-2-GBR /

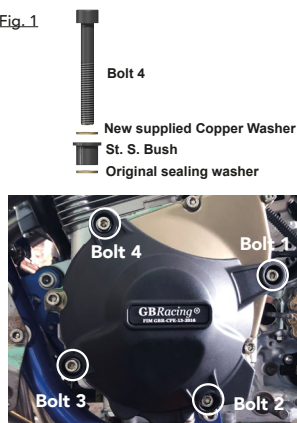
Secondary Pulse / Timing Cover Part No. EC-GSF600-1995-3-GBR



### SECONDARY ALTERNATOR COVER PART NO. EC-GSF600-1995-1-GBR

- 1 Remove 4 existing bolts from the Stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.  
*Note : Bolt 4 has sealing washer that need retaining for re-use later- See Fig. 1.*
- 2 Place the Secondary Alternator Cover over the Stock cover.
- 3 Assemble the replacement bolt at Bolt position 4 through the secondary alternator cover, then re-assemble the stock sealing washer as shown in Fig.1.
- 4 Assemble remaining 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.

Fig.1

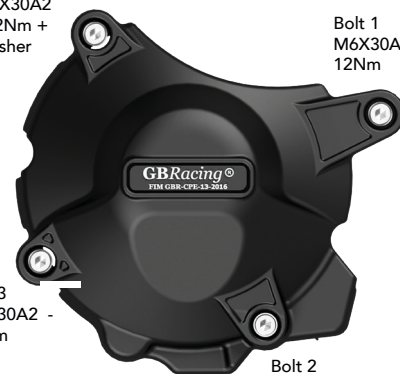


Bolt 4  
M6X30A2  
- 12Nm +  
Washer

Bolt 1  
M6X30A2 -  
12Nm

Bolt 3  
M6X30A2 -  
12Nm

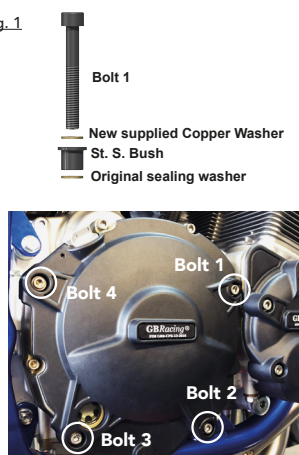
Bolt 2  
M6X35A2 - 12Nm



### SECONDARY CLUTCH COVER PART NO. EC-GSF600-1995-2-GBR

- 1 Remove 4 existing bolts from the Stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.  
*Note : Bolt 1 has sealing washer that need retaining for re-use later- See Fig. 1.*
- 2 Place the Secondary Clutch Cover over the Stock cover.
- 3 Assemble the replacement bolt at Bolt position 1 through the secondary clutch cover, then re-assemble the stock sealing washer as shown in Fig.1.
- 4 Assemble remaining 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.

Fig.1

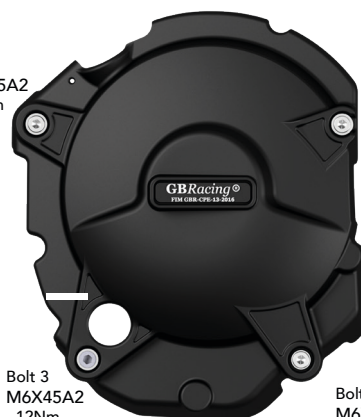


Bolt 4  
M6X55A2  
- 12Nm

Bolt 1  
M6X40A2 -  
12Nm +  
Washer

Bolt 3  
M6X45A2  
- 12Nm

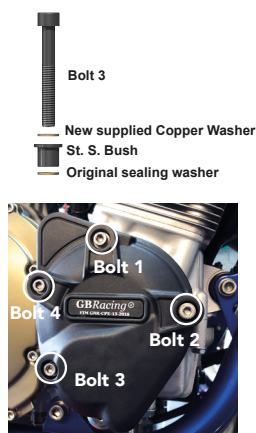
Bolt 2  
M6X40A2 -  
12Nm



### SECONDARY PULSE COVER PART NO. EC-GSF600-1995-3-GBR

- 1 Remove 4 existing bolts from the Stock Pulse cover, shown as position Bolt 1, 2, 3 & 4.  
*Note : Bolt 3 has sealing washer that need retaining for re-use later- See Fig. 1.*
- 2 Place the Secondary Pulse Cover over the Stock cover.
- 3 Assemble the replacement bolt at Bolt position 3 through the secondary Pulse cover, then re-assemble the stock sealing washer as shown in Fig.1.
- 4 Assemble remaining 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.

Fig.1

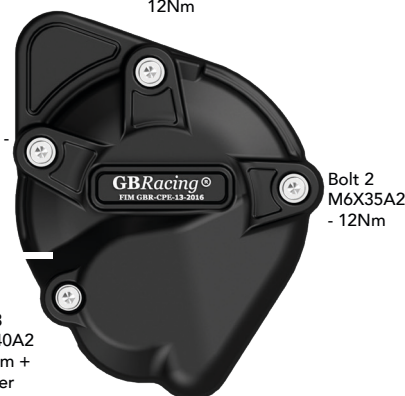


Bolt 1  
M6X35A2 -  
12Nm

Bolt 4  
M6X35A2 -  
12Nm

Bolt 2  
M6X35A2 -  
12Nm

Bolt 3  
M6X40A2  
- 12Nm +  
Washer



SET:

Engine Cover Set: EC-GSF600-1995-SET-GBR

EC-GSF600-1995-1-GBR, EC-GSF600-1995-2-GBR, EC-GSF600-1995-3-GBR

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