

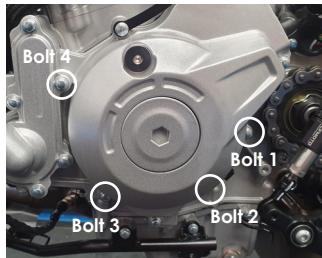
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-CF675-2025-1-GBR / Secondary Clutch Cover Part No. EC-CF675-2025-2-GBR

SECONDARY ALTERNATOR COVER

PART NO. EC-CF675-2025-1-GBR

- 1 Remove fairing.
- 2 Remove 4 existing bolts from the stock alternator cover, shown as position bolt 1, 2, 3 & 4.
- 3 Place the secondary alternator cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct positions as shown.
- 5 Tighten bolts to a torque of 10Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Refit fairing.



Bolt 4
M6x50HHF - 10Nm
SPB9



Bolt 1
M6x45HHF - 10Nm
SPB11

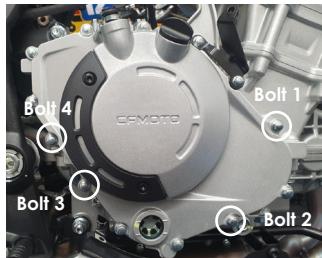
Bolt 2
M6x45HHF - 10Nm
SPB11

Bolt 3
M6x45HHF - 10Nm
SPB11

SECONDARY CLUTCH COVER

PART NO. EC-CF675-2025-2-GBR

- 1 Remove fairing.
- 2 Remove 4 existing bolts from the stock clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the secondary clutch cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct positions as shown.
- 5 Tighten bolts to a torque of 10Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Refit fairing.



Bolt 1
M6x30HHF - 10Nm
SPB9

Bolt 4
M6x45HHF - 10Nm
SPB10

Bolt 3
M6x45HHF - 10Nm
SPB10

Bolt 2
M6x30HHF - 10Nm
SPB9

Engine Cover Set: EC-CF675-2025-SET-GBR

EC-CF675-2025-1-GBR, EC-CF675-2025-2-GBR