

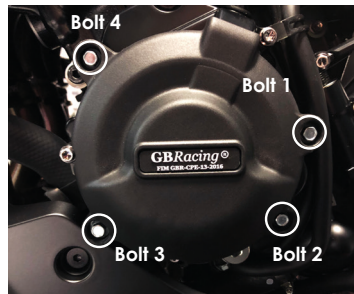
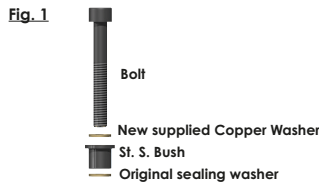
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-GSXS1000-L5-1-GBR / Secondary Clutch Cover Part No. EC-GSXS1000-L5-2-GBR /
 Secondary Pulse/Timing Cover Part No. EC-GSXS1000-L5-3-GBR / Secondary Starter Cover Part No. EC-GSXS1000-L5-6-GBR



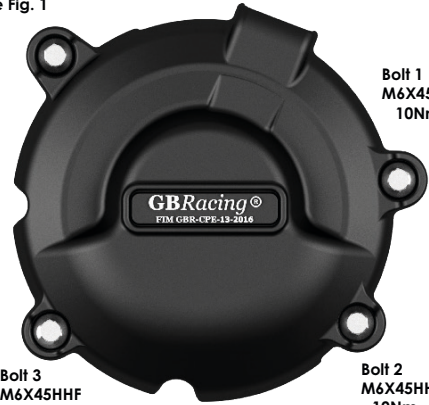
SECONDARY ALTERNATOR COVER – PART NO. EC-GSXS1000-L5-1-GBR

- 1 Remove the fairing if fitted.
- 2 Remove 4 existing bolts from the Stock Alternator cover, shown as position Bolt 1, 2, 3 & 4. *Note : Bolts 2 & 4 have sealing washers that need retaining for re-use later.*
- 3 Place the Secondary Alternator Cover over the Stock cover.
- 4 Assemble the two replacement bolts at Bolt positions 2 & 4 through the Secondary Alternator Cover, then re-assemble the stock sealing washer as shown above [See Fig.1].
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.



Bolt 4
 M6X35HHF - 10Nm -
 reuse existing washer
 see Fig. 1

FIG. 2



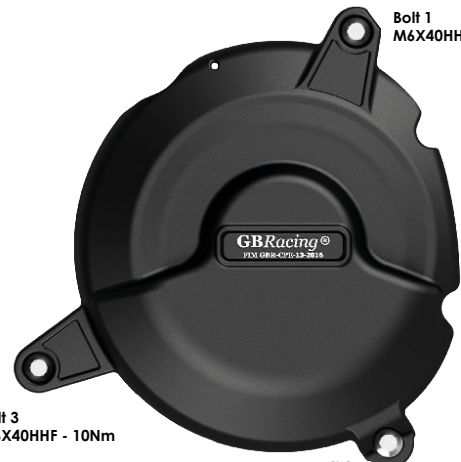
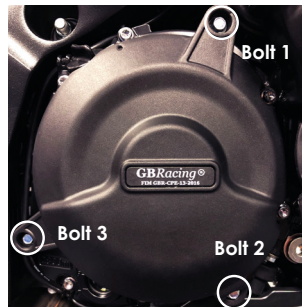
Bolt 1
 M6X45HHF -
 10Nm

Bolt 3
 M6X45HHF
 - 10Nm

Bolt 2
 M6X45HHF
 - 10Nm
 reuse exist-
 ing washer
 see Fig. 1

SECONDARY CLUTCH COVE – PART NO. EC-GSXS1000-L5-2-GBR

- 1 Remove the fairing if fitted.
- 2 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.



Bolt 1
 M6X40HHF - 10Nm

Bolt 3
 M6X40HHF - 10Nm

Bolt 2
 M6X35HHF - 10Nm

SECONDARY PULSE/TIMING COVER – PART NO. EC-GSXS1000-L5-3-GBR

- 1 Remove the fairing if fitted.
- 2 Remove 3 existing bolts from the Stock Pulse cover, shown as position Bolt 1, 2 & 3. *Note : Bolt 1 has a sealing washer that need retaining for re-use later.*
- 3 Place the Secondary Pulse Cover over the Stock cover.
- 4 Assemble the replacement bolt at Bolt positions 1 through the Secondary Pulse Cover, then re-assemble the stock sealing washer as shown above [See Fig.1].
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.



Bolt 1
 M6X30HHF -
 10Nm - reuse
 existing washer
 see Fig. 1

Bolt 3
 M6X30HHF - 10Nm

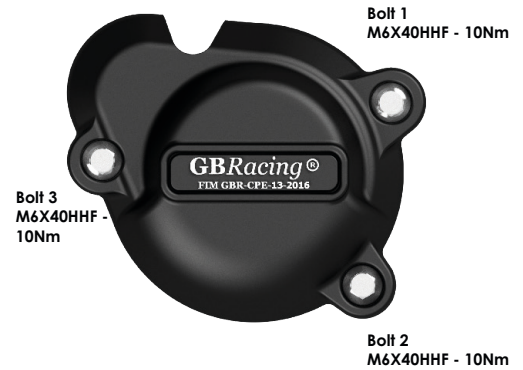
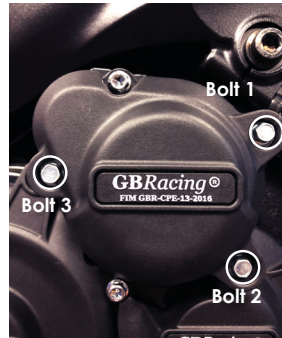
Bolt 2
 M6X30HHF -
 10Nm

ENGINE COVER SET Part No. EC-GSXS1000-L5-SET-GBR

Secondary Alternator Part No. EC-GSXS1000-L5-1-GBR, Secondary Clutch Cover Part No. EC-GSXS1000-L5-2-GBR,
 Secondary Pulse Cover Part No. EC-GSXS1000-L5-3-GBR, Secondary Starter Cover Part No. EC-GSXS1000-L5-6-GBR

SECONDARY STARTER COVER PART NO. EC-GSXS1000-L5-6-GBR

- 1 Remove the fairing if fitted.
- 2 Remove 3 existing bolts from the stock Starter cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Starter Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace the fairing if fitted.



BULLET FRAME SLIDER SET - STREET - PART NO. FS-GSXS1000-L5-S:

**LEFT HAND SIDE BULLET FRAME SLIDER - STREET
PART NO: FS-GSXS1000-L5-LHS-S**

- 1 Remove upper rear mounting bolt. See Fig.1
- 2 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 3 Tighten to 55NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

Fig. 1



**RIGHT HAND SIDE BULLET FRAME SLIDER - STREET
PART NO: FS-GSXS1000-L5-RHS-S**

- 1 Remove upper rear mounting bolt. See Fig.1
- 2 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 3 Tighten to 55NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

Fig. 1



LOWER CHAIN GUARD PART NO. CGA10-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA10-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket.
Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.



**PADDOCK STAND / BOBBIN SET
PART NO. BA12-8-GBR-SET**

- 1 Assemble M8 x 40mm Bolt through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm.
DO NOT OVERTIGHTEN

2 x M8 x 40 Bolt

