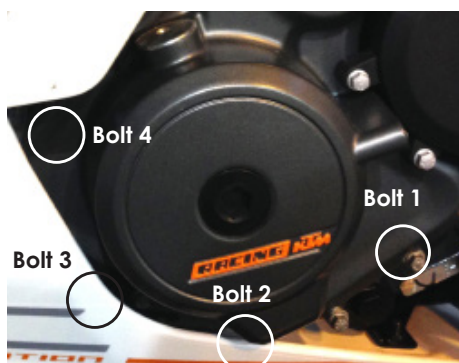


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

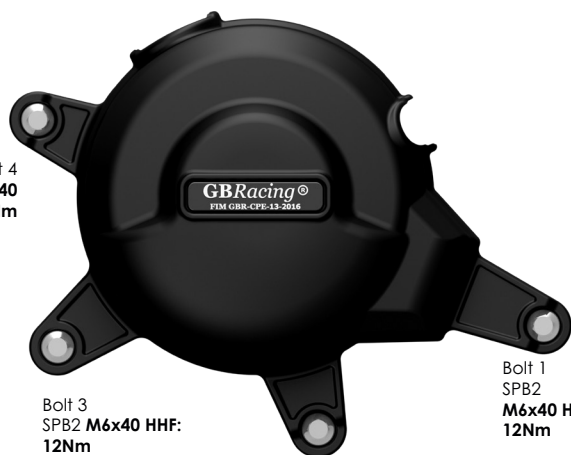
Secondary Alternator Cover Part No. EC-RC390-2017-1-GBR / Secondary Clutch Cover Part No. EC-390-2022-2-GBR

SECONDARY ALTERNATOR COVER PART NO. EC-RC390-2017-1-GBR

- 1 Remove Fairing Bellypan.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Replace Fairing Bellypan.



Bolt 4
SPB2 M6x40
HHF: 12Nm



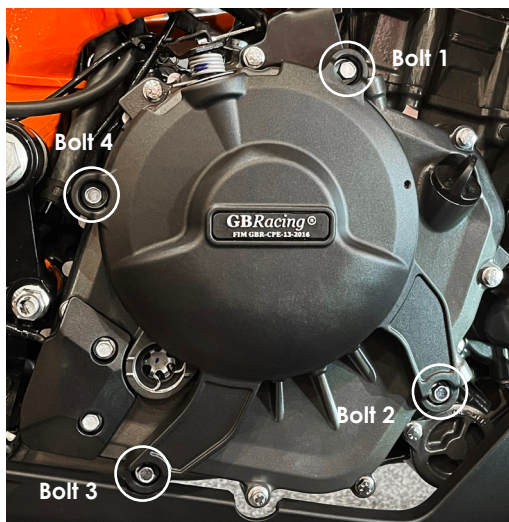
Bolt 3
SPB2 M6x40 HHF:
12Nm

Bolt 1
SPB2 M6x40 HHF:
12Nm

Bolt 2
SPB2 M6x40 HHF: 12Nm

SECONDARY CLUTCH COVER PART NO. EC-390-2022-2-GBR

- 1 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.



Bolt 4
SPB-4
M6X45HHF:
10Nm



Bolt 1
SPB-4
M6X45HHF:
10Nm

Bolt 2:
SPB-9
M6X40HHF:
10Nm

Bolt 3
SPB-9
M6X40HHF:
10Nm

ENGINE COVER SET PART NO. EC-390-2022-SET-GBR: EC-RC390-2017-1-GBR, EC-390-2022-2-GBR