#### HONDA

#### CB750 HORNET & XL750 Transalp 2024

# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-CB750-2023-1-GBR / Secondary Clutch Cover Part No. EC-CB750-2023-2-GBR / Secondary Pulse Cover Part No. EC-CB750-2023-3-GBR / Lower Chain Guard Part No. CGA10-GBR



#### SECONDARY CLUTCH COVER PART NO. EC-CB750-2023-2-GBR

- Remove 4 existing bolts from the stock clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the secondary clutch cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct positions as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.





#### **HONDA**

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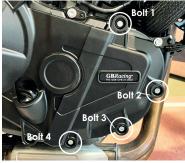
## FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



### SECONDARY PULSE COVER PART NO. EC-CB750-2023-3-GBR

- 1 Remove 4 existing bolts from the stock pulse cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the secondary pulse cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct positions as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.







Engine Cover Set: EC-CB750-2023-SET-GBR:

EC-CB750-2023-1-GBR, EC-CB750-2023-2-GBR, EC-CB750-2023-3-GBR

#### LOWER CHAIN GUARD PART NO. CGA10-GBR

- Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA10-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket. Note: There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers
- 6 Re-assemble the lower chain guard to the fixed bracket.





2 x Bolts & Washers M6x20 - 10Nm