



S1000RR 2017 & S1000XR 2015

FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-S1000RR-2009-1-GBR / Secondary Clutch Cover Part No. EC-S1000XR-2015-2-GBR /

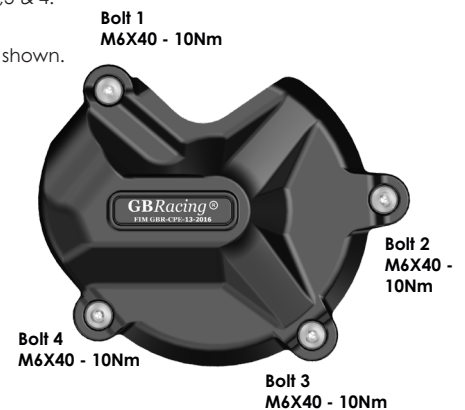
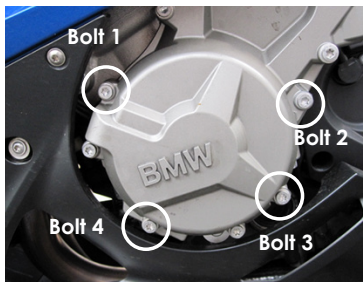
Secondary Pulse Cover Part No. EC-S1000RR-2009-3-GBR

Bullet Frame Race Slider Set - STREET - Part No. FS-S1000RR-2009-S / Bullet Frame Race Slider Set - RACE - Part No. FS-S1000RR-2009-R /

Bobbin Set Part No. BA12-8-GBR-SET / Lower Chain Guard Part No. CGA11-GBR

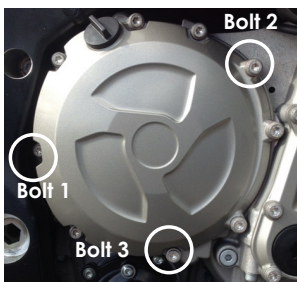
SECONDARY ALTERNATOR COVER PART NO. EC-S1000RR-2009-1-GBR

- 1 Remove 4 existing stretch bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the stock cover.
- 3 Assemble 4 replacement stainless steel M6X40 TORX bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.



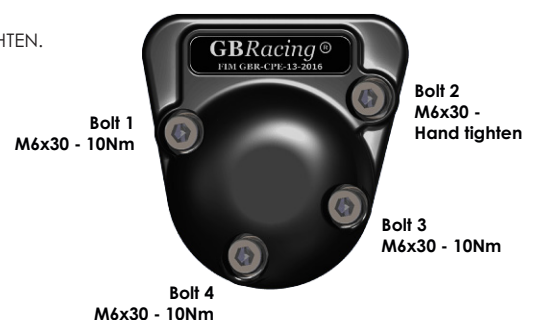
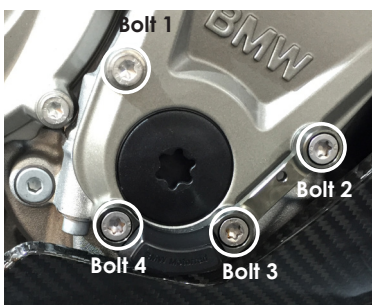
SECONDARY CLUTCH COVER PART NO. EC-S1000XR-2015-2-GBR

- 1 Remove Upper fairing.
- 2 Remove 3 existing bolts from the stock clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 replacement M6x40 TORX bolts, loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6 Re-Fit Upper Fairing.



SECONDARY PULSE COVER PART NO. EC-S1000RR-2009-3-GBR

- 1 Remove 4 existing bolts from the stock pulse cover, shown as position Bolts 1, 2, 3 & 4.
- 2 Place the Secondary Pulse Cover over the stock cover.
- 3 Assemble 4 replacement M6x30 TORX bolts, loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm (for Bolt 2 please hand tighten). DO NOT OVERTIGHTEN.





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INSTRUCTIONS FOR THESE PARTS:

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.

- 3 Tighten to 40NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

BULLET FRAME SLIDER - LEFT HAND SIDE - **STREET**

PART NO. FS-S1000RR-2009-LHS-S



BULLET FRAME SLIDER - LEFT HAND SIDE - **RACE**

PART NO. FS-S1000RR-2009-LHS-R



BULLET FRAME SLIDER - RIGHT HAND SIDE - **STREET**

PART NO. FS-S1000RR-2009-RHS-S



BULLET FRAME SLIDER - RIGHT HAND SIDE - **RACE**

PART NO. FS-S1000RR-2009-RHS-R

