



F900R, XR, GS, GSA 2020+
F800 GS 2024-2026
F850 GS 2019-2024
F750 GS 2019-2024

FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN

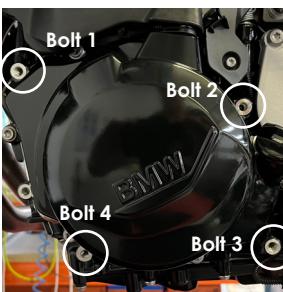
GBRacing®
 World Class Motorcycle Protection

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-F900R-2020-1-GBR / Secondary Clutch Cover Part No. EC-F900R-2020-2-GBR / Secondary Water Pump Cover Part No. EC-F900R-2020-5-GBR /

SECONDARY ALTERNATOR COVER – PART NO. EC-F900R-2020-1-GBR

- 1 Remove 4 existing bolts from the stock alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the secondary alternator cover over the stock cover.
- 3 Assemble 4 replacement M7x45-TORX bolts loosely in the correct position as shown.
- 4 Tighten bolts to a torque of 20Nm. DO NOT OVERTIGHTEN.



Bolt 1
 SPB-20
M7x45-TORX
 - 20Nm

Bolt 2
 SPB-20
M7x45-TORX
 - 20Nm

Bolt 4
 SPB-20
M7x45-TORX
 - 20Nm

Bolt 3
 SPB-20
M7x45-TORX
 - 20Nm

Bolt 1
 SPB-20
M7x50-TORX
 - 20Nm

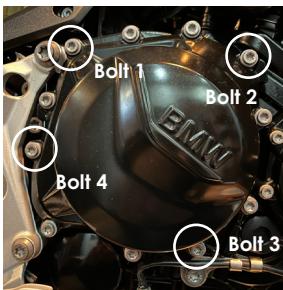
Bolt 2
 SPB-20
M7x50-TORX
 - 20Nm

Bolt 4
 SPB-20
M7x50-TORX
 - 20Nm

Bolt 3
 SPB-20
M7x50-TORX
 - 20Nm

SECONDARY CLUTCH COVER – PART NO. EC-F900R-2020-2-GBR

- 1 Remove 4 existing bolts from the stock clutch cover, shown as position Bolt 1, 2, 3 & 4.
- NOTE: Bolt 2 has a rubberised washer and must be reused between the OE casing and GB Racing cover.
- 2 Place the secondary clutch cover over the stock cover.
- 3 Assemble 4 replacement M7x50-TORX bolts loosely in the correct position as shown.
- 4 Tighten bolts to a torque of 20Nm. DO NOT OVERTIGHTEN.



Bolt 1
 SPB-20
M7x50-TORX
 - 20Nm

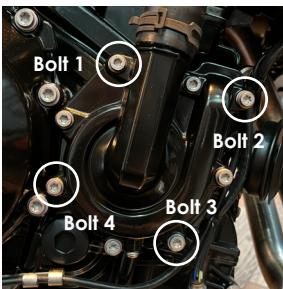
Bolt 4
 SPB-20
M7x50-TORX
 - 20Nm

Bolt 1
 SPB-3
M6x40A2-TORX
 - 12Nm

Bolt 2
 SPB-3
M6x40A2-TORX
 - 12Nm

SECONDARY WATER PUMP COVER – PART NO. EC-F900R-2020-5-GBR

- 1 Remove 4 existing bolts from the stock water pump cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the secondary water pump cover over the stock cover.
- 3 Assemble 4 replacement stainless steel M6x40A2-TORX bolts loosely in the correct position as shown.
- 4 Tighten bolts to a torque of 12Nm. DO NOT OVERTIGHTEN.



Bolt 4
 SPB-3
M6x40A2-TORX
 - 12Nm

Bolt 1
 SPB-3
M6x40A2-TORX
 - 12Nm

Bolt 2
 SPB-3
M6x40A2-TORX
 - 12Nm

ENGINE COVER SET: EC-F900R-2020-SET-GBR:

EC-F900R-2020-1-GBR, EC-F900R-2020-2-GBR, EC-F900R-2020-5-GBR

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 If you do not agree, please return the product(s) to your dealer for a refund.

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