



**Panigale V4 R
2023-2024, 2026**

FITTING INSTRUCTIONS
TO BE FITTED BY A QUALIFIED TECHNICIAN

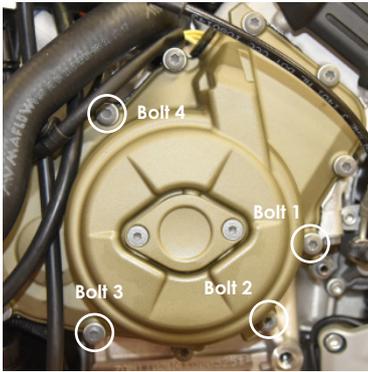


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

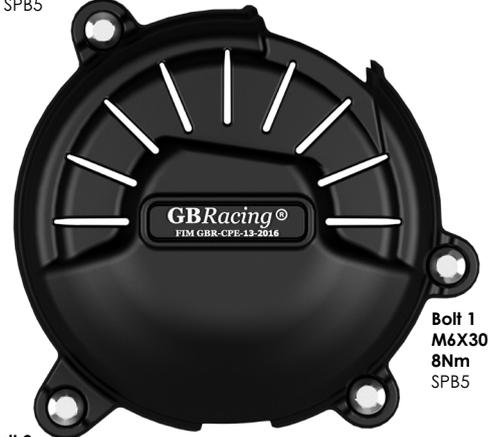
Secondary Alternator Cover Part No. EC-V4R-2019-1-GBR / Secondary Clutch Cover Part No. EC-V4R-2023-2-GBR

SECONDARY ALTERNATOR COVER PART NO. EC-V4R-2019-1-GBR

- 1 Remove the left hand side fairing panel.
- 2 Remove the 4 standard bolts as shown as bolt position 1, 2, 3 & 4.
- 3 Place the secondary alternator cover against the standard alternator.
- 4 Insert the 4 supplied bolts and tighten to a maximum of 8Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN
- 5 Replace the left hand side fairing panel.



Bolt 4
M6X30TORX - 8Nm
SPB5



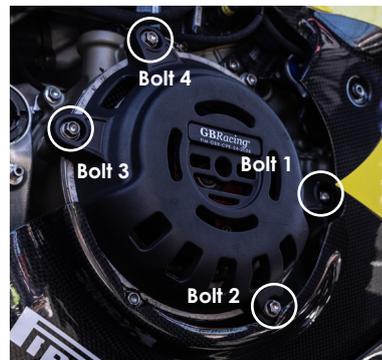
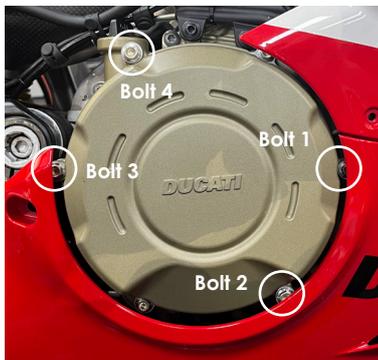
Bolt 1
M6X30TORX - 8Nm
SPB5

Bolt 3
M6X30TORX - 8Nm
SPB5

Bolt 2
M6X30TORX - 8Nm
SPB5

SECONDARY CLUTCH COVER PART NO. EC-V4R-2023-2-GBR

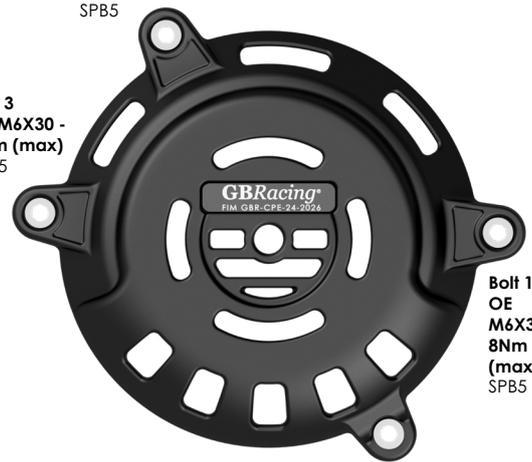
- 1 Remove fairing.
- 2 Remove 4 existing bolts at bolt position 1, 2, 3 & 4 from the standard OE clutch cover and then **RETAIN** them to refit the **GBRacing** cover.
- 3 Remove standard OE cover.
- 4 Place the **GBRacing** secondary clutch cover over the dry clutch.
- 5 Assemble 4 original bolts loosely in the correct position.
- 6 Tighten bolts to a maximum torque of 8Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN
- 7 Replace fairing.



Bolt 4
OE M6X30 - 8Nm (max)
SPB5

ALL 4 BOLTS SHOWN HERE
ARE THE ORIGINAL BOLTS

Bolt 3
OE M6X30 - 8Nm (max)
SPB5



Bolt 1
OE M6X30 - 8Nm (max)
SPB5

Bolt 2
OE M6X30 - 8Nm (max)
SPB5

ENGINE COVER SET: Part No. EC-V4R-2023-SET-GBR
EC-V4R-2019-1-GBR, EC-V4R-2023-2-GBR

www.GBRacing.eu