

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-ST-1200-2021-1-GBR / Secondary Clutch Cover Part No. EC-ST-1200-2021-2-GBR / Secondary Pulse Cover Part No. EC-ST-1200-2021-3-GBR

Note: Manufacturer advises to use thread lock on all bolts.

SECONDARY ALTERNATOR COVER - PART NO. EC-ST-1200-2021-1-GBR

- 1 Remove bolts 4, 3, 2, 1 *in that order* - as shown in **Fig.1** from stock OE Alternator cover.
- 2 Place the Secondary Alternator Cover over the stock cover and assemble 4 replacement bolts 1, 2, 3, 4 *in that order*.
- 3 Tighten bolts to a Torque of 10 Nm as per manufacturer's recommendations. **DO NOT OVERTIGHTEN.**

Fig.1

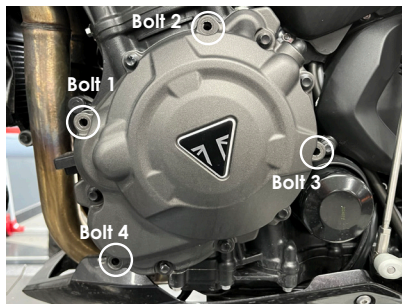
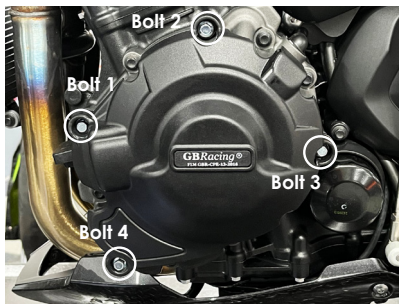


Fig.1

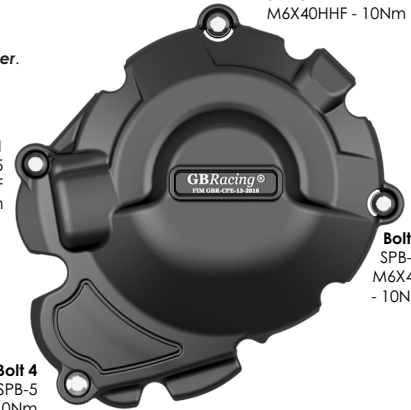


Bolt 1
SPB-5
M6X40HHF - 10Nm

Bolt 2
SPB-5
M6X40HHF - 10Nm

Bolt 3
SPB-5
M6X40HHF - 10Nm

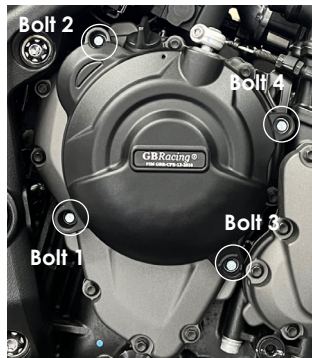
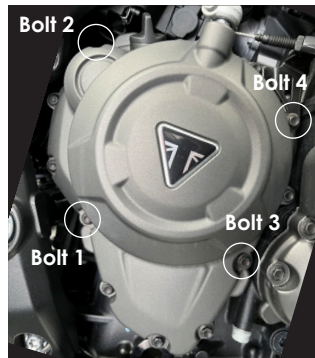
Bolt 4
SPB-5
M6X40HHF - 10Nm



SECONDARY CLUTCH COVER PART NO. EC-ST-1200-2021-2-GBR

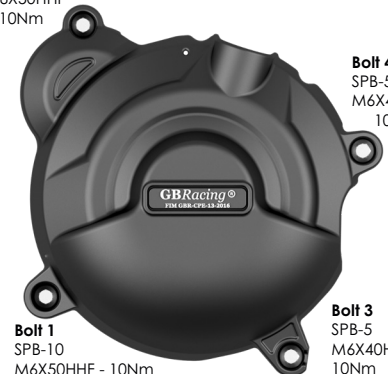
- 1 Remove bolts 4, 3, 2, 1 *in that order* - as shown in **Fig.1** from stock OE Clutch cover.
- 2 Place the Secondary Clutch Cover over the stock cover and assemble 4 replacement bolts 1, 2, 3, 4 *in that order*.
- 3 Tighten bolts to a Torque of 10 Nm as per manufacturer's recommendations. **DO NOT OVERTIGHTEN.**

Fig.1



Bolt 2
SPB-10
M6X50HHF - 10Nm

Bolt 4
SPB-5
M6X40HHF - 10Nm



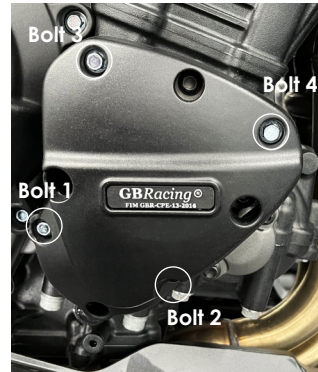
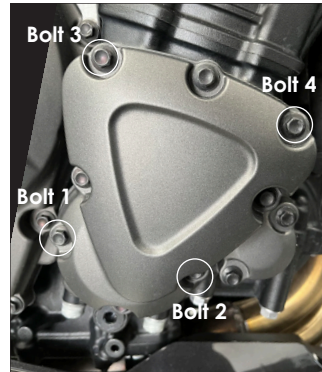
Bolt 1
SPB-10
M6X50HHF - 10Nm

Bolt 3
SPB-5
M6X40HHF - 10Nm

SECONDARY PULSE COVER PART NO. EC-ST-1200-2021-3-GBR

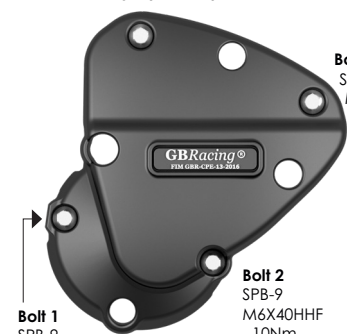
- 1 Remove bolts 4, 3, 2, 1 *in that order* - as shown in **Fig.1** from stock OE Pulse cover.
- 2 Place the Secondary Pulse Cover over the stock cover and assemble 4 replacement bolts 1, 2, 3, 4 *in that order*.
- 3 Tighten bolts to a Torque of 10 Nm as per manufacturer's recommendations. **DO NOT OVERTIGHTEN.**

Fig.1



Bolt 3
SPB-9
M6X40HHF - 10Nm

Bolt 4
SPB-9
M6X40HHF - 10Nm



Bolt 1
SPB-9
M6X40HHF - 10Nm

Bolt 2
SPB-9
M6X40HHF - 10Nm

Engine Cover Set: EC-ST-1200-2021-SET-GBR

EC-ST-1200-2021-1-GBR, EC-ST-1200-2021-2-GBR, EC-ST-1200-2021-3-GBR

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