

FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN

LOWER CHAIN GUARDS

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Part Nos. CGA06-GBR / CGA09-GBR / CGA10-GBR / CGA11-GBR / CGA15-GBR-SET /
CGA15-GBR-BA-SET / CGA17-GBR-SET / CGA18-GBR-SET / CGA29-GBR

LOWER CHAIN GUARD PART NO. CGA06-GBR

- 1 Assemble 2 off M6 washers on to 2 off M6 x 20mm Bolts
- 2 Line up the Moulded Chain Guard to the Swing Arm bosses.
- 3 Assemble the M6 bolts through the 2 fixing holes on the aligned chain guard.
- 4 Assemble remaining 2 off M6 washers & M6 Lock Nuts onto the M6 bolts
DO NOT OVERTIGHTEN.



2 x Bolts M6x20
& 2 x M6 Washers



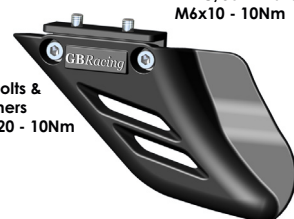
2 x M6 Washers &
2 x M6 Lock Nuts

LOWER CHAIN GUARD PART NO. CGA09-GBR

- 1 Assemble 2 off M6 x 20mm bolts and washers through the moulded lower chain guard into the Black Anodised aluminium mounting block CGA09-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket. Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark the position of the Black Anodised block, relative to the swing arm.
- 4 Disassemble the assembly, leaving the block to be replaced into the correct position. Mark the C/Sunk fixing hole positions on the underside of the swing arm.
- 5 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 6 Re-assemble the lower chain guard to the fixed block.



2 x Bolts &
Washers
M6x20 - 10Nm



2 x C/Sunk Bolts
M6x10 - 10Nm

LOWER CHAIN GUARD PART NO. CGA10-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA10-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket. Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.



2 x Bolts & Washers
M6x20 - 10Nm



LOWER CHAIN GUARD PART NO. CGA11-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA11-B.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket. Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.



2 x Bolts & Washers
M6x20 - 10Nm



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LOWER CHAIN GUARDS

LOWER CHAIN GUARD ASSEMBLY PART NO. CGA15-GBR-BA-SET

- 1 Assemble the LHS paddock stand bobbin with an M6x65A2 Bolt & M6WA2 Washer on the front tapped boss, The RHS paddock stand bobbin BA12M-6-GBR is assembled with an M6x40A2 Bolt & M6WA2 Washer.
- 2 Lift the bike with a paddock stand and remove the rear wheel. Then place the CGA15-GBR chain guard onto the protruding M6 x 65A2 bolt (securely fasten with 1 Washers & 1 M6LN nuts and the rear boss with an M6x20A2 bolt & M6WA2 washer.
3. Reassemble the rear wheel.



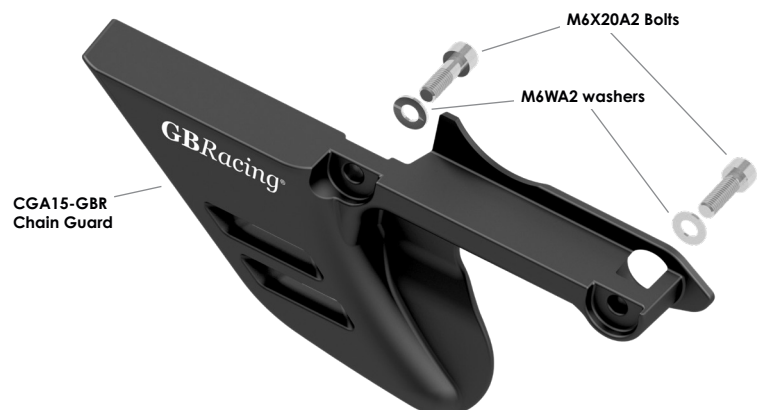
Parts included:

- 1 x CGA15-GBR Chain Guard
- 1 x M6X65A2 + M6WA2 Washer
- 1 x M6X20A2 Bolt + M6WA2 Washer
- 1 x M6LNA2 Ny-lock nuts + M6WA2 Washer
- 1 x BA12M-6-GBR moulded paddock stand bobbin
- 1 x BA12M-6-P
- 1 x TP12-R-GBR



LOWER CHAIN GUARD ASSEMBLY PART NO. CGA15-GBR-SET

- 1 Lift the bike with a paddock stand and remove the rear wheel.
- 2 Place the CGA15-GBR chain guard over the 2 underside swing arm bosses.
- 3 Assemble the M6X20A2 + M6WA2 to the 2 fixing bosses and tighten.
- 4 Replace the rear wheel.



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LOWER CHAIN GUARDS

LOWER CHAIN GUARD PART NO. CGA17-GBR-SET

- 1 Assemble one M6 x 40mm bolt and washer through one of the moulded bobbins and place on the chain guard as per **Fig 1.**
- 2 Bolt on to left hand side of the swing arm.
- 3 Assemble the remaining M6 x 40mm bolt with washer through the moulded bobbin as per **Fig 2.**
- 4 Position the assembly on the paddock stand bobbin mount on the right side of the swing arm.
- 5 Tighten bolts on both sides of swing arm to 8 Nm.



LOWER CHAIN GUARD ASSEMBLY PART NO. CGA18-GBR-SET

- 1 Assemble one M8 x 40mm bolt through one of the moulded bobbins and place on the chain guard as per **Fig 1.**
- 2 Bolt on to left hand side of the swing arm.
- 3 Assemble the remaining M8 x 40mm bolt through the moulded bobbin as per **Fig 2.**
- 4 Position the assembly on the paddock stand bobbin mount on the right side of the swing arm.
- 5 Tighten bolts on both sides of swing arm to 8 Nm.



Parts included:

- 1 x CG18-GBR Chain Guard
- 2 x M8 x 40 Bolt
- 1 x BP4-8
- 2 x BA12A-GBR moulded paddock stand bobbins

LOWER CHAIN GUARD PART NO. CGA29-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA09-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket.
Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.

**2 x Bolts & Washers
M6x20 - 10Nm**

**2 x Bolts & washers
M6x10 - 10Nm**

