

# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-R6-2008-1-GBR / Secondary Clutch Cover Part No. EC-R6-2008-2-GBR / Secondary Pulse Cover Part No. EC-R6-2008-3-GBR Secondary Alternator Cover KIT Part No. EC-R6-2008-1-K-GBR / Bullet Frame Race Slider Set Part No. FS-R6-2006-R / Paddock Stand / Bobbin Set Part No. BA12-6-GBR-SET Lower Chain Guard Part No. CGA10-GBR

#### SECONDARY ALTERNATOR COVER PART NO. EC-R6-2008-1-GBR

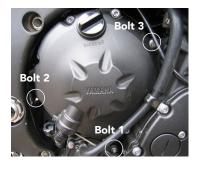
- Remove the Fairing.
- 2 Remove 4 off existing bolts on the stock aluminium Alternator cover, corresponding to the STOCK Secondary Engine Alternator Cover. Shown as bolt positions 1,2,3 & 4.
- 3 Place the STOCK Secondary Engine Alternator cover over the stock aluminium alternator cover. Loosely screw down all Bolt using the supplied M6 x 30mm replacement bolts.
- 4 Tighten all 4 bolts to a torque of 10 N/m as per manufacturer's recommendations.
  DO NOT OVERTIGHTEN
- Refit the fairing.





#### SECONDARY CLUTCH COVER PART NO. EC-R6-2008-2-GBR

- 1 Remove the Fairing
- 2 Remove 3 off existing bolts on the aluminium Clutch cover, corresponding to the Secondary Engine Clutch Cover. Shown as bolt positions 1,2 & 3.
- 3 Place the Secondary Engine Clutch Cover over the stock aluminium clutch cover. Loosely screw down Bolt position 1 FIRST (Note: the moulded cover may need to be pushed to aid alignment), then bolts 2 & 3 using the supplied M6 x 50A2 & M6x35A2mm replacement bolts.
- 4 Tighten all 3 bolts to a torque of 10 N/m as per Manufacturer's recommendations. DO NOT OVERTIGHTEN
- Refit the fairing.





#### SECONDARY PULSE COVER PART NO. EC-R6-2008-3-GBR

- 1 Remove the Lower Fairing.
- 2 Remove 3 off existing bolts on the aluminium Pulse cover, corresponding to the Secondary Engine Pulse Cover. Shown as bolt positions 1,2 & 3.
- 3 Place the Secondary Engine Pulse Cover over the stock aluminium pulse cover, holding the clutch cable steel bracket in place. Loosely screw down Bolts 2 & 3 with the supplied replacement M6 x 30 Bolts, lining up the steel bracket. Then the remaining supplied replacement M6 x 25mm Bolt.
- 4 Tighten all 3 bolts to a torque of 10 N/m as per Manufacturer's recommendations. DO NOT OVERTIGHTEN
- 5 Reassemble the Lower fairing.





### SECONDARY ALTERNATOR COVER - KIT - PART NO. EC-R6-2008-1-K-GBR

- 1 Remove the Fairing.
- 2 Remove 4 off existing bolts on the aluminium KIT Alternator cover, corresponding to the Secondary Engine KIT Alternator Cover. Shown as bolt positions 1,2,3 & 4.
- 3 Place the Secondary Engine KIT Alternator cover over the KIT aluminium KIT alternator cover. Loosely screw down Bolt position 1 (Note: the moulded cover may need to be pushed to aid alignment), then bolts 2, 3 & 4 using the supplied Mó x 35mm replacement bolts.
- 4 Tighten all 4 bolts to a torque of 10 N/m as per manufacturer's recommendations. DO NOT OVERTIGHTEN
- 5 Refit the fairing.







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<u>Please note</u>

BULLET FRAME SLIDERS: Nearside/offside fairing may require drilling dependent the manufacture year of bike. If you cannot see your forward engine mount, drilling may be required.

#### BULLET FRAME SLIDER - RACE - RIGHT HAND SIDE - RACE PART NO. FS-R6-2006-RHS-R

- 1. Remove front engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





### BULLET FRAME SLIDER - RACE - LEFT HAND SIDE - RACE PART NO. FS-R6-2006-LHS-R

- 1. Remove front engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





#### BULLET FRAME SLIDER - STREET - RIGHT HAND SIDE - RACE PART NO. FS-R6-2006-RHS-S

- 1. Remove front engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





## BULLET FRAME SLIDER - STREET - LEFT HAND SIDE - RACE PART NO. FS-R6-2006-LHS-S

- 1. Remove front engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





## LOWER CHAIN GUARD PART NO. CGA10-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA10-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket.
  Note: There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.





# PADDOCK STAND / BOBBIN SET PART NO. BA12-6-GBR-SET

- 1 Assemble M6 x 40mm Bolt & M6 Washer fthrough the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm. DO NOT OVERTIGHTEN



1 x Moulded Paddock Stand / Bobbin