

TUONO V4R 2011-2020

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-RSV4-2010-1-GBR / Secondary Clutch Cover Part No. EC-RSV4-2010-2-GBR / Bullet Frame Race Slider Set - STREET - Part No. FS-V4R-2011-\$ / Paddock Stand / Bobbin Set Part No. BA12-6-RSV4-GBR-SET



Bolt 4 M6x45 HHF -

12Nm

Please note: For the 2017 model onwards, the alternator and clutch have a standard dust cover fitted to brackets. The fixing studs and brackets will need to be removed before fitting the GBRacing alternator / clutch cover. (For clutch: See Fig. 2 below).

SECONDARY ALTERNATOR COVER PART NO. EC-RSV4-2010-1-GBR

Fits 2010-2020 models only. Alternator cover does not fit 2021 model

- Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2 3 & 4. Retain stock bolt washers.
- 2 Place the Secondary Alternator Cover over the stock cover.
- Assemble 4 replacement bolts, reuse stock bolt washers, loosely in the correct position as shown. The retained stock washers are fitted between the engine casing and the GBRacing cover-See Fig. 1.







OE Engine Casing

Bolt 1

M6x30 HHF - 12Nm

SECONDARY CLUTCH COVER PART NO. EC-RSV4-2010-2-GBR

See note at top of page re dust cover

- Remove 3 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 & 3. Retain stock bolt washers.
- Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 3 replacement bolts, reuse stock bolt washers loosely in the correct position as shown. The retained stock washers are fitted between the engine casing and the GBRacing cover - See Fig. 1.
- Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.









Bolt 3

M6x50 HHF - 12Nm



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BULLET FRAME SLIDER - SET - STREET - PART # FS-V4R-2011-S:

LEFT HAND SIDE BULLET FRAME SLIDER - STREET FS-V4R-2011-LHS-S

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 40NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





RIGHT HAND SIDE BULLET FRAME SLIDER - STREET FS-V4R-2011-RHS-S

- Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 40NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





CPM-3

PADDOCK STAND / BOBBIN SET - PART NO. BA12-6-RSV4-GBR-SET

- 1 Assemble M6 x 40mm Bolt & M6 Washer for the right hand side through the moulded bobbin.
- Assemble M6 x 50mm Bolt & M6 washer for the
 left hand side through the moulded bobbin.
 This is to allow for the refitment of the original lower chainguard.
- 3 Tighten bolts to swing arm boss, 8 N/m.

1 x M6 40/50 Bolt







SETS & BUNDLES

SET: EC-RSV4-2010-SET-GBR: EC-RSV4-2010-1-GBR / EC-RSV4-2010-2-GBR (2010-2020 models only)

BUNDLE: CP-RSV4-2010-CS-GBR: EC-RSV4-2010-1-GBR / EC-RSV4-2010-2-GBR / BA12-6-RSV4-GBR-SET (2010-2020 models only)