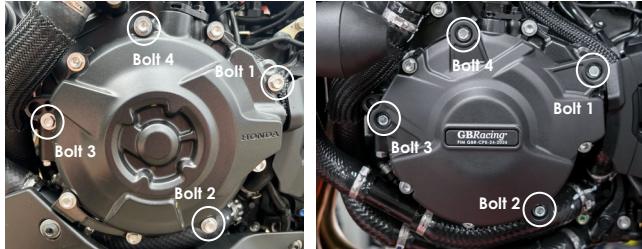


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-CB1000-2025-1-GBR / Secondary Clutch Cover Part No. EC-CB1000-2025-2-GBR / Secondary Pulse Cover Part No. EC-CB1000-2025-3-GBR

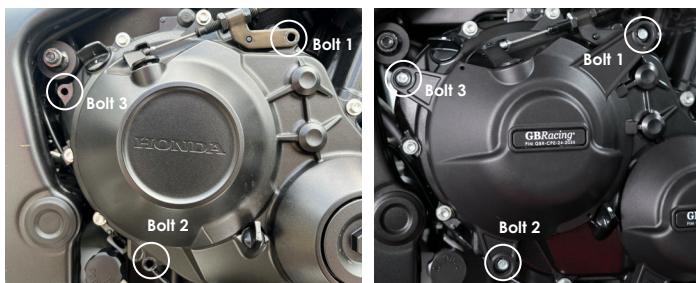
SECONDARY ALTERNATOR COVER
PART NO. EC-CB1000-2025-1-GBR

1. Remove 4 existing bolts from the stock alternator cover, shown as position bolt 1,2, 3 & 4.
2. Place the secondary alternator cover over the stock cover.
3. Assemble 4 replacement bolts loosely in the correct position as shown.
4. Tighten bolts to a torque of 10Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.



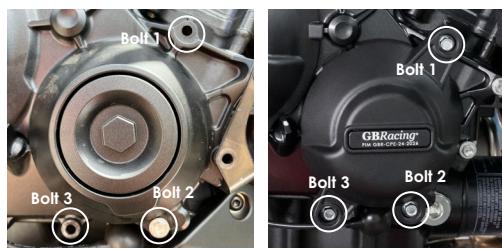
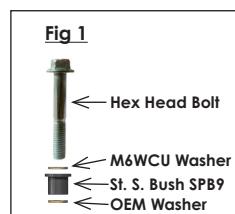
SECONDARY CLUTCH COVER
PART NO. EC-CB1000-2025-2-GBR

1. Remove 3 existing bolts from the stock clutch cover, shown as position bolt 1, 2 & 3.
2. Place the secondary clutch cover over the stock cover.
3. Assemble 3 replacement bolts loosely in the correct position as shown.
4. Tighten bolts to a torque of 10Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.



SECONDARY PULSE COVER
PART NO. EC-CB1000-2025-3-GBR

1. Remove 3 existing bolts from the stock pulse cover, shown as position bolt 1, 2 & 3. **Note:** Bolt 1 has a sealing washer that needs retaining for re-use later.
2. Place the supplied M6WCU copper washer over 1 off M6X35HFF (Hex Head Flanged) bolt and then mount this bolt through bolt position 1 of the moulded alternator cover. Place the original OEM washer back over the threaded end of this bolt. (As illustrated in **Fig 1**).
3. Place the secondary pulse cover over the OEM stock cover.
4. Assemble the remaining 2 replacement bolts loosely in the correct position as shown.
5. Tighten bolts to a torque of 10Nm as per manufacturer's recommendations.



SET PART No: EC-CB1000-2025-SET-GBR: EC-CB1000-2025-1-GBR / EC-CB1000-2025-2-GBR / EC-CB1000-2025-3-GBR