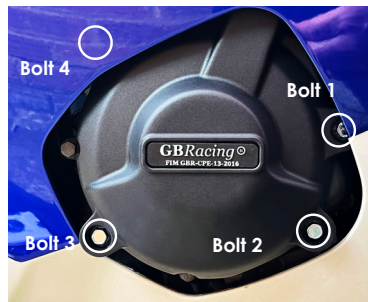


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-GSXS750-L7-1-GBR / Secondary Clutch Cover Part No. EC-GSXR600-K4-2-GBR /
Secondary Pulse/Timing Cover Part No. EC-GSXR600-K4-3-GBR / Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR /
LBullet Frame Race Slider Set Part No. FS-GSXR600-K4-R

SECONDARY ALTERNATOR COVER PART NO. EC-GSXS750-L7-1-GBR

- 1 Remove fairing
- 2 Remove 4 existing bolts from the Stock Alternator cover, shown as position Bolt 1, 2, 3 & 4
NOTE: Bolt 2 and 4 have rubberised washers - ensure these stay between the O/E stock cover and the GBRacing cover.
- 3 Place the Secondary Alternator Cover over the Stock cover.
- 4 Assemble 4 supplied replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace fairing.



Bolt 4
SPB-5
M6X40HHF
- 10Nm

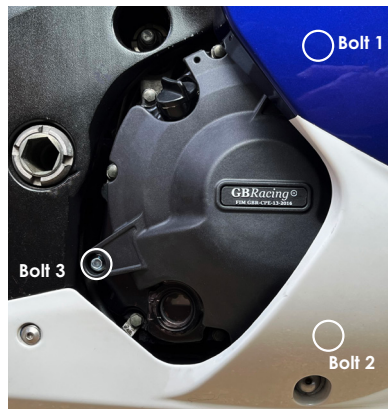
Bolt 1
SPB-9
M6X50HHF
- 10Nm

Bolt 3
SPB-9
M6X50HHF
- 10Nm

Bolt 2
SPB-9
M6X50HHF
- 10Nm

SECONDARY CLUTCH COVER PART NO. EC-GSXR600-K4-2-GBR

- 1 Remove fairing
- 2 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolts 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 supplied replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace fairing.



Bolt 3
SPB-11
M6X40HHF
- 10Nm

Bolt 1
SPB-5
M6X40HHF
10Nm

Bolt 2
SPB-5
M6X40HHF
- 10Nm

SECONDARY PULSE/TIMING COVER PART NO. EC-GSXR600-K4-3-GBR

- 1 Remove fairing
- 2 Remove 3 existing bolts from the stock pulse cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Pulse Cover over the stock cover.
- 4 Assemble 3 supplied replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace fairing.



Bolt 3
SPB-2
M6X30HHF
- 10Nm

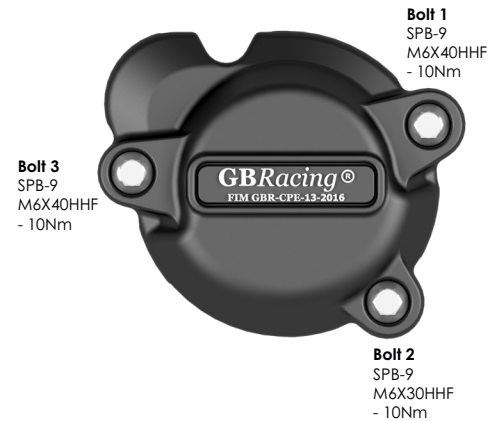
Bolt 1
SPB-2
M6X30HHF
- 10Nm

Bolt 2
SPB-9
M6X30HHF
- 10Nm

SECONDARY STARTER COVER PART NO. EC-GSXS750-L7-6-GBR

Note: For GSXR 600 & 750 K4/5 only used on RACE fairings

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the Stock Starter cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Starter Cover over the Stock cover.
- 4 Assemble 3 supplied replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Replace fairing.



ENGINE COVER SET Part No. EC-GSXR600-K4-SET-GBR

Secondary Alternator Part No. EC-GSXS750-L7-1-GBR, Secondary Clutch Cover Part No. EC-GSXR600-K4-2-GBR, Secondary Pulse Cover Part No. EC-GSXR600-K4-3-GBR, Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR

**BULLET FRAME SLIDER - LEFT HAND SIDE - RACE
PART NO. FS-GSXR600-K4-LHS-R**

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



**BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE
PART NO. FS-GSXR600-K4-RHS-R**

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

