



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-M2-2013-1-GBR

Secondary Clutch Cover Part No. EC-M2-2013-2-GBR

Secondary Pulse Cover Part No. EC-M2-2013-3-GBR

**SECONDARY ALTERNATOR COVER**  
**PART NO. EC-M2-2013-1-GBR**

- 1 Remove 4 existing stretch bolts from the Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the cover.
- 3 Assemble 4 replacement stainless steel bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm.  
DO NOT OVERTIGHTEN.



**SECONDARY CLUTCH COVER**  
**PART NO. EC-M2-2013-2-GBR**

- 1 Remove 4 existing stretch bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the cover.
- 3 Assemble 4 replacement stainless steel bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm.  
DO NOT OVERTIGHTEN.



**SECONDARY PULSE COVER**  
**PART NO. EC-M2-2013-3-GBR**

- 1 Remove 3 existing stretch bolts from the Pulse cover, shown as position Bolt 1, 2 & 3.
- 2 Place the Secondary Pulse Cover over the cover.
- 3 Assemble 3 replacement stainless steel bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm.  
DO NOT OVERTIGHTEN.

