

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4-2025-1-GBR / Secondary Clutch Cover Part No. EC-V4-2018-2-GBR

SECONDARY ALTERNATOR COVER PART NO. EC-V4-2025-1-GBR

ADJUSTMENTS NEEDED FOR 2025 MODEL - please see below

- Remove the left hand side fairing panel. 1.
- 2 Remove the 4 standard bolts as shown in Fig. 1.
- Place the secondary alternator cover against the standard alternator.
- Insert the 4 supplied bolts and tighten to a maximum Torque of 10Nm as per manufacturer's recommendations:

3-3.5Nm + 90° (equivalent 5.5-10Nm)

DO NOT OVERTIGHTEN.

Replace the left hand side fairing panel.

<u>Fig. 1</u>







Bolt 1 M6X30A2-TORX - 10Nm (max)



- 10Nm (max)

PLEASE NOTE! PANIGALE V4 & V4S 2025 ONLY

When fitting the alternator cover, there is a small plastic cover bolted to the lower right hand side which clips into a wire connector, this needs to be removed to allow our cover to fit.











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Bolt 1



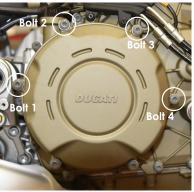
Bolt 3 M6X30A2-TORX -

10Nm (max)

SECONDARY CLUTCH COVER PART NO. EC-V4-2018-2-GBR

ADJUSTMENTS NEEDED FOR 2025 MODEL - please see below

- Remove right hand side fairing panel.
- Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- Place the Secondary Clutch Cover over the stock cover.
- Assemble 4 replacement bolts loosely in the correct position as shown.
- Tighten to a maximum Torque of 10Nm as per manufacturer's recommendations: 3-3.5Nm + 90° (equivalent 5.5-10Nm) - DO NOT OVERTIGHTEN.
- Replace right hand side fairing panel.







Bolt 2 M6X30A2-TORX -

10Nm (max)

PLEASE NOTE! PANIGALE V4 & V4S 2025 ONLY

When fitting the Clutch cover there is a plastic cover to the lower left side of the casing which will either need removing which will leave it looking a bit untidy or as per the pictures below it is easy to trim the plastic cover to clear the lower left fixing point.







ENGINE COVER SET: Part No. EC-V4-2025-SET-GBR

EC-V4-2025-1-GBR, EC-V4-2018-2-GBR