

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-SV650-1999-1-GBR / Secondary Clutch Cover Part No. EC-SV650-1999-2-GBR /
Paddock Stand / Bobbin Set Part No. BA12-8-GBR-SET / Lower Chain Guard Part No. CGA29-GBR



SECONDARY ALTERNATOR COVER
PART NO. EC-SV650-1999-1-GBR

- 1 Remove lower fairing.
- 2 Remove 4 existing bolts from the Alternator cover, shown as position Bolt 1, 2, 3 & 4.
Note: Retain the 2 stock oil seal washers found at bolt positions 1 & 2.
- 3 Assemble supplied M6WCU copper oil seal washer onto supplied replacement bolts 1&2
- 4 Assemble bolts 1&2 through secondary alternator cover, re-assemble retained stock oil seal washers onto the underside of bolts 1&2
- 5 Assemble secondary alternator cover on top of stock cover and assemble remaining bolts 3&4 into position. *Note: Must use thread lock on all threads*
- 6 Tighten bolts to a Torque of 12Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.

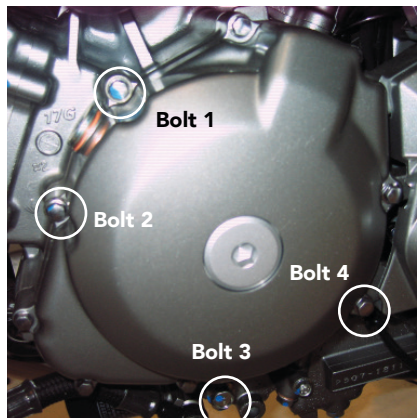
Bolt 1
M6x55HHF
12Nm

Bolt 2
M6x55HHF
12Nm



Bolt 4
M6x75HHF
12Nm

Bolt 3
M6x55HHF
12Nm



SECONDARY CLUTCH COVER
PART NO. EC-SV650-1999-2-GBR

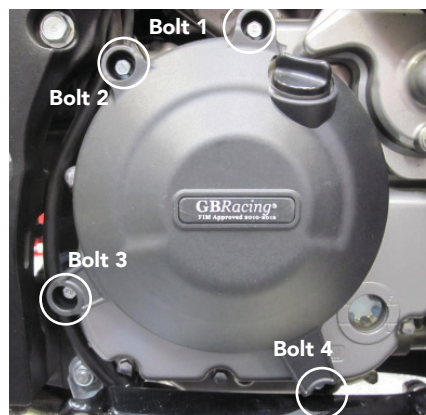
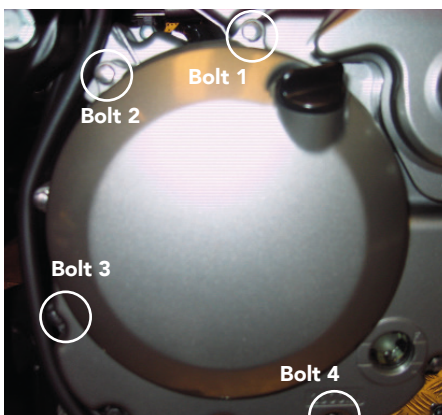
- 1 Remove lower fairing.
- 2 Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown. *Note: Must use thread lock*
- 5 Tighten bolts to a Torque of 12 Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.

Bolt 1
M6x55 - 12Nm

Bolt 2
M6x55 - 12Nm

Bolt 3
M6x55 - 12Nm

Bolt 4
M6x40 - 12Nm



LOWER CHAIN GUARD
PART NO. CGA29-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA09-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket.
Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.

2 x Bolts &
Washers
M6x20 - 10Nm

2 x Bolts &
washers
M6x10 - 10Nm



PADDOCK STAND / BOBBIN SET
PART NO. BA12-8-GBR-SET

- 1 Assemble M8 x 40mm Bolt through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm.
DO NOT OVERTIGHTEN

1 x M8 x 40 Bolt



1 x Moulded Paddock Stand / Bobbin

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Protection Bundle: CP-SV650-1999-CS-GBR

EC-SV650-1999-1-GBR, EC-SV650-1999-2-GBR, CGA29-GBR, BA12-8-GBR-SET

Engine Cover Set: EC-SV650-1999-SET-GBR

EC-SV650-1999-1-GBR, EC-SV650-1999-2-GBR