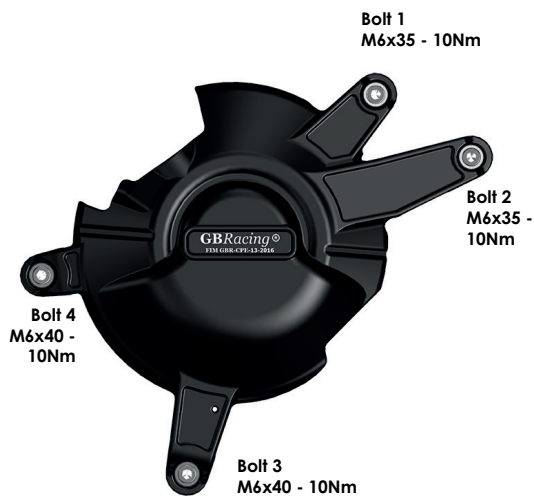
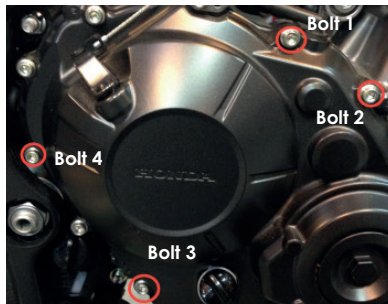


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Clutch Cover Part No. EC-CBR650F-2014-2-GBR / Secondary Pulse Cover Part No. EC-CBR650F-2014-3-GBR  
 / Lower Chain Guard Part No. CGA10-GBR

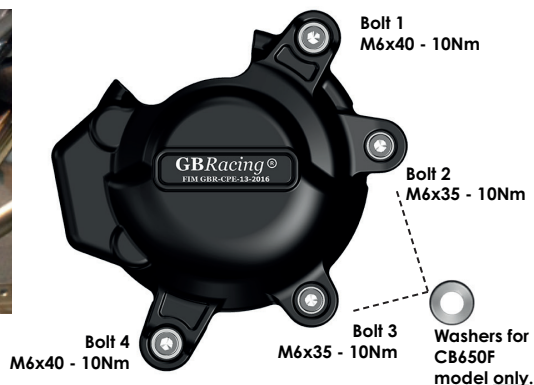
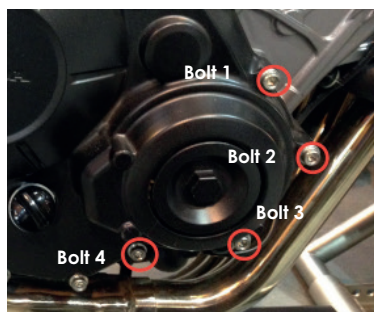
**SECONDARY CLUTCH COVER**  
**PART NO. EC-CBR650F-2014-2-GBR**

- 1 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct positions as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
 DO NOT OVERTIGHTEN.



**SECONDARY PULSE COVER**  
**PART NO. EC-CBR650F-2014-3-GBR**

- 1 Remove 4 existing bolts from the stock pulse cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Pulse Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct positions as shown. If you have an unfaired CB650F, please use the spacer washers supplied at Bolt Position 2 & 3. Place this spacer in between the GBR engine cover and the original Honda cover in these 2 positions.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
 DO NOT OVERTIGHTEN.



**LOWER CHAIN GUARD**  
**PART NO. CGA10-GBR**

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA10-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket. Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.

