

690 Duke 2011-21 | 690 SMC 2019-21 | 690/R Enduro 2008-18 | 690 SMC 2023-25

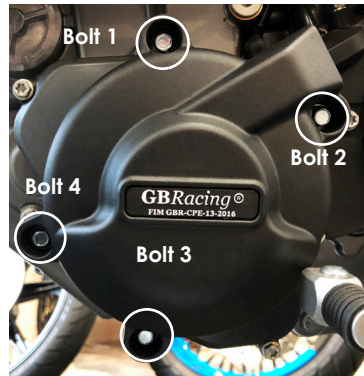
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-690-2011-1-GBR / Secondary Clutch Cover Part No. EC-690-2011-2-GBR /

## SECONDARY ALTERNATOR COVER PART NO. EC-690-2011-1-GBR

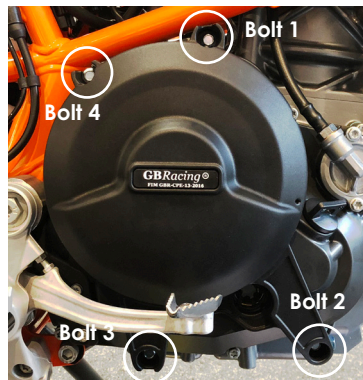
**Please note:** from 2021 onwards gear change lever may hit casing.

- 1 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.



## SECONDARY CLUTCH COVER PART NO. EC-690-2011-2-GBR

- 1 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.



Engine Cover Set: EC-690-2011-SET-GBR  
EC-690-2011-1-GBR, EC-690-2011-2-GBR