

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-SV650-2015-1-GBR / Secondary Clutch Cover Part No. EC-SV650-2015-2-GBR /

Secondary Water Pump Cover Part No. EC-SV650-2015-5-GBR

Paddock Stand / Bobbin Set Part No. BA12-8-GBR-SET / Lower Chain Guard Part No. CGA29-GBR



**SECONDARY ALTERNATOR COVER**  
**PART NO. EC-SV650-2015-1-GBR**

- 1 Remove 4 existing bolts from the Alternator cover, shown as position Bolt 1, 2, 3 & 4.  
*Note: Retain the 2 stock oil seal washers found at bolt positions 1 & 2.*
- 2 Assemble supplied M6WCU copper oil seal washer onto supplied replacement bolts 1 & 2
- 3 Assemble bolts 1 & 2 through secondary alternator cover, re-assemble retained stock oil seal washers onto the underside of bolts 1 & 2.
- 4 Assemble secondary alternator cover on top of stock cover and assemble remaining bolts 3 & 4 into position.
- 5 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations.  
**DO NOT OVERTIGHTEN.**

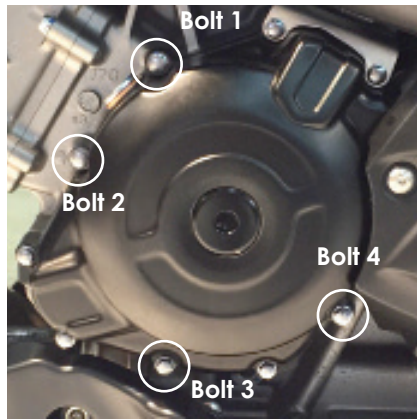
Bolt 1  
M6X55HHF  
8Nm

Bolt 2  
M6X55HHF  
8Nm



Bolt 4  
M6X75HHF  
8Nm

Bolt 3  
M6X55HHF  
8Nm

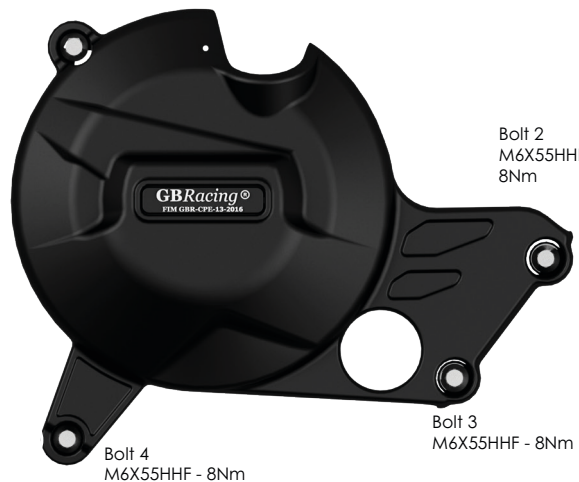


**SECONDARY CLUTCH COVER**  
**PART NO. EC-SV650-2015-2-GBR**

- 1 Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.  
*Note: Must use thread lock*
- 4 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations.  
**DO NOT OVERTIGHTEN.**
- 5 *Note: For DL650 L2 (2012) < Remove offside rider peg complete with hanger. Just 2 bolts. Re-apply thread lock.*

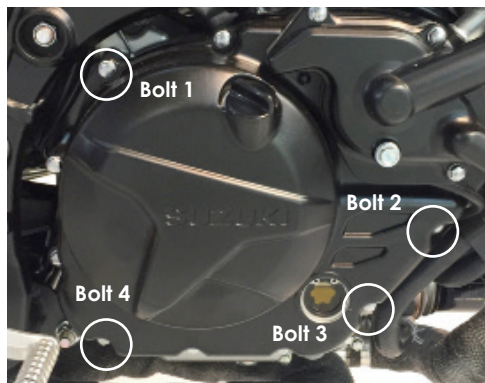
Bolt 1  
M6X55HHF - 8Nm

Bolt 2  
M6X55HHF -  
8Nm



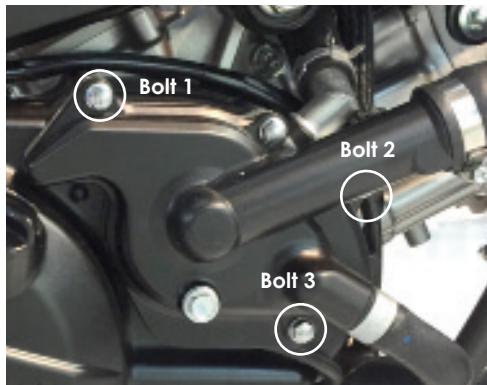
Bolt 3  
M6X55HHF - 8Nm

Bolt 4  
M6X55HHF - 8Nm



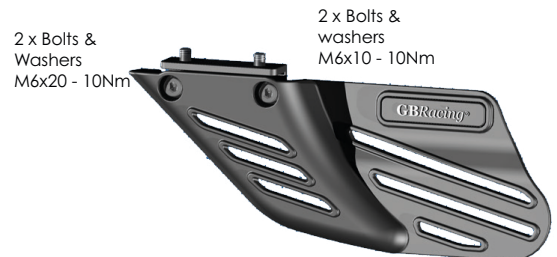
**SECONDARY WATER PUMP COVER**  
**PART NO. EC-SV650-2015-5-GBR**

- 1 Remove 3 existing bolts from the clutch cover, shown as position Bolt 1, 2, & 3.
- 2 Place the secondary water pump cover over the stock cover.
- 3 Assemble 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations.  
DO NOT OVERTIGHTEN.



**LOWER CHAIN GUARD**  
**PART NO. CGA29-GBR**

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA09-2.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket. *Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.*
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.



**PADDOCK STAND / BOBBIN SET - PART NO. BA12-8-GBR-SET**

- 1 Assemble M8 x 40mm Bolt through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm.  
DO NOT OVERTIGHTEN

