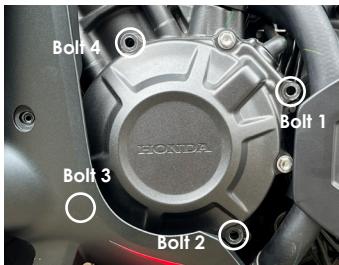


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-CB650R-2024-1-GBR / Secondary E-Clutch Cover Part No. EC-CB650R-E-2024-GBR

**SECONDARY ALTERNATOR COVER**  
**PART NO. EC-CB650R-2024-1-GBR**

- 1 Remove fairing.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct positions as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
- 6 Refit fairing.



**Bolt 4**  
M6x30HFF  
- 10Nm  
SPB-9

**Bolt 1**  
M6x30HFF -  
10Nm  
SPB-9

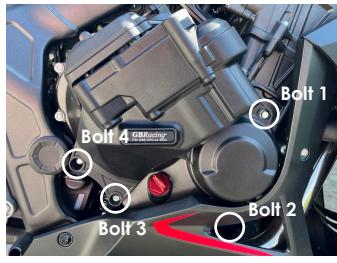
**Bolt 3**  
M6x30HFF -  
10Nm  
SPB-9

**Bolt 2**  
M6x40HFF -  
10Nm  
SPB-9



**SECONDARY E-CLUTCH COVER**  
**PART NO. EC-CB650R-E-2024-GBR**

- 1 Remove fairing.
- 2 Remove 4 existing bolts from the stock E-Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary E-Clutch Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct positions as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
- 6 Refit fairing.



**Bolt 4**  
M6x40HFF  
- 10Nm  
SPB14

**Bolt 1**  
M6x35HFF  
- 10Nm  
SPB9

**Bolt 3**  
M6x40HFF - 10Nm  
SPB14

**Bolt 2**  
M6x40HFF - 10Nm  
SPB14



**Engine Cover Set: EC-CB650R-E-2024-SET-GBR**  
EC-CB650R-2024-1-GBR, EC-CB650R-E-2024-GBR

**ALSO FITS THIS MODEL**

**UNIVERSAL LOWER CHAIN GUARD ASSEMBLY**

CGA10-GBR

**BRAKE LEVER GUARD**

BLG-18-B13-A160-GBR

**CLUTCH LEVER GUARD**

CLG-18-B13-A160-GBR

**BRAKE LEVER GUARD,**

BLG-A160

A160 MOULDED REPLACEMENT PART ONLY

**CLUTCH LEVER GUARD,**

CLG-A160

A160 MOULDED REPLACEMENT PART ONLY