

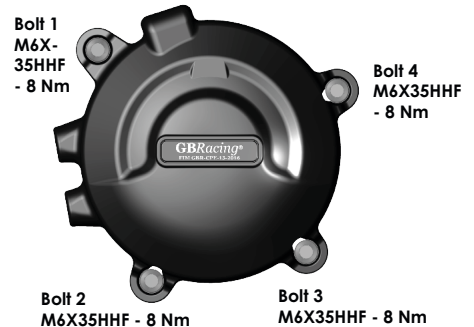
**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

Secondary STOCK Alternator Cover Part No. EC-D675R-2013-1-GBR / Secondary Clutch Cover Part No. EC-D675R-2011-2-GBR /  
 Secondary Pulse Cover Part No. EC-D675R-2013-3-GBR  
 Paddock Stand / Bobbin Set Part No. BA12-8-GBR-SET / Lower Chain Guard Part No. CGA06-GBR  
 Bullet Frame Slider Set RACE - D675R Model ONLY - Part No. FS-675-2013-R  
 Brake Lever Guard Part No. BLG-16-A160-GBR / Clutch Lever Guard Part No. CLG-16-A160-GBR



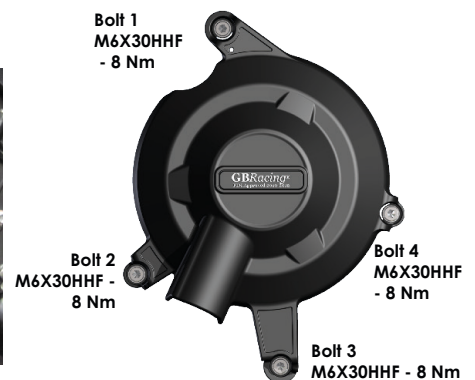
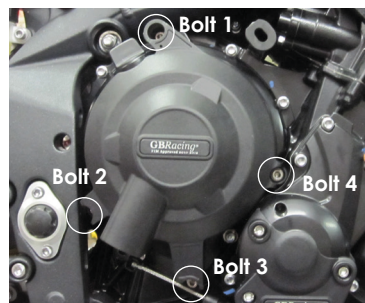
**SECONDARY ALTERNATOR COVER - STOCK - PART NO. EC-D675R-2013-1-GBR**

- 1 Remove lower fairing.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 8 Nm as per manufacturers recommendations. **DO NOT OVERTIGHTEN.**
- 6 Re-Fit lower Fairing.



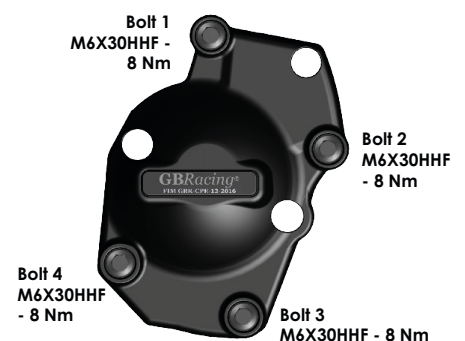
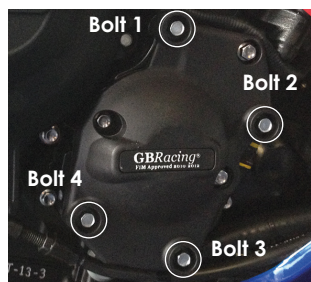
**SECONDARY CLUTCH COVER PART NO. EC-D675R-2011-2-GBR**

- 1 Remove lower fairing.
- 2 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 8 Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Re-Fit lower Fairing



**SECONDARY PULSE COVER PART NO. EC-D675R-2013-3-GBR**

- 1 Remove lower fairing.
- 2 Remove 4 existing bolts from the stock Pulse cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Pulse Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 8 Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**



**LOWER CHAIN GUARD PART NO. CGA06-GBR**

- 1 Assemble 2 off M6 washers on to 2 off M6 x 20mm Bolts
- 2 Line up the Moulded Chain Guard to the Swing Arm bosses.
- 3 Assemble the M6 bolts through the 2 fixing holes on the aligned chain guard.
- 4 Assemble remaining 2 off M6 washers & M6 Lock Nuts onto the M6 bolts. **DO NOT OVERTIGHTEN.**

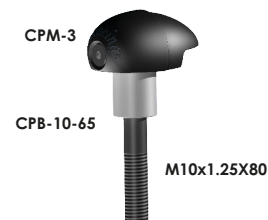


**STOCK 8mm**

**Bullet Frame Slider Set - RACE - D675R 2013-2016 Model ONLY - Part No. FS-675-2013-R**

**BULLET FRAME SLIDER SET - FS-675-2013-LHS-R - LEFT HAND SIDE - RACE**

- 1 Remove front fairing.
- 2 Remove front engine mount bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Tighten to 25NM torque.
- 5 Slide bullet moulding onto aluminium bush.
- 6 Screw M6 bolt into front of bullet moulding hand tight.
- 7 Replace fairing.



**BULLET FRAME SLIDER SET - FS-675-2013-RHS-R - RIGHT HAND SIDE - RACE**

- 1 Remove front fairing.
- 2 Remove front engine mount bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Tighten to 25NM torque.
- 5 Slide bullet moulding onto aluminium bush.
- 6 Screw M6 bolt into front of bullet moulding hand tight.
- 7 Replace fairing.



**UNIVERSAL BRAKE LEVER GUARD WITH 16mm INSERT (Fits tube inside diameters from 15.8mm to 17.9mm)**  
**PART NO. BLG-16-A160-GBR**

- 1 Remove existing bar end and follow instructions to remove existing internal assembly:
- 2 **See Fig. 1 & 2** Use the bolt that holds the bar end in and re-thread it into the internal assembly bolt hole to get a purchase on it.
- 3 Push a small screwdriver into the hole at the end of the throttle tube, depressing the tab of the insert shown in **Fig.1**.
- 4 While holding the tab down, pull to extract the assembly from the tube as shown in **Fig.2**.  
*NOTE: This may be tight to remove.*
- 5 Insert the supplied GBRacing bar end,
- 6 Tighten bolt until the lever protector is tight and does not move up or down under normal pressure.
- 7 Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.

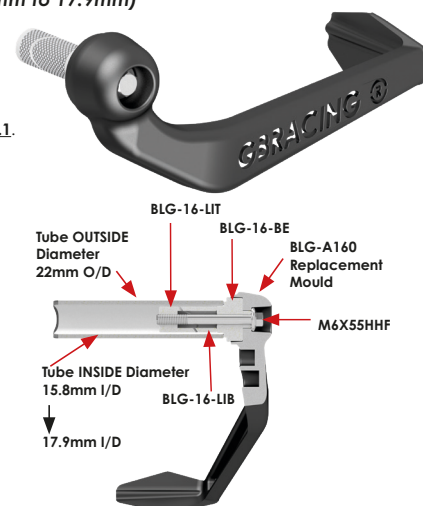
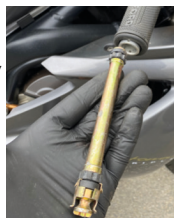


Fig. 1



Fig. 2  
Remove internal assembly



**UNIVERSAL CLUTCH LEVER GUARD WITH 16mm INSERT (Fits tube inside diameters from 15.8mm to 17.9mm)**  
**PART NO. CLG-16-A160-GBR**

- 1 Remove existing bar end and follow instructions to remove existing internal assembly:
- 2 **See Fig. 1 & 2** Use the bolt that holds the bar end in and re-thread it into the internal assembly bolt hole to get a purchase on it.
- 3 Push a small screwdriver into the hole at the end of the clutch tube, depressing the tab of the insert shown in **Fig.1**.
- 4 While holding the tab down, pull to extract the assembly from the tube as shown in **Fig.2**.  
*NOTE: This may be tight to remove.*
- 5 Insert the supplied GBRacing bar end,
- 6 Tighten bolt until the lever protector is tight and does not move up or down under normal pressure.
- 7 Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.

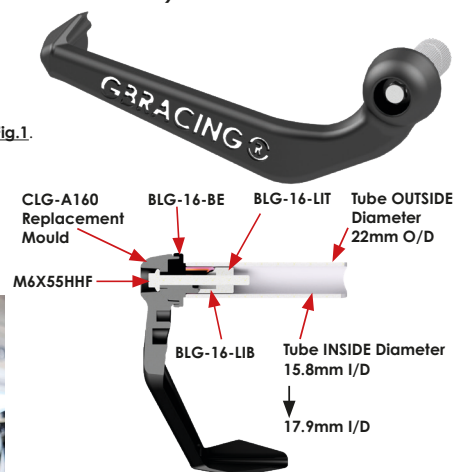


Fig. 1



Fig. 2  
Remove internal assembly

