



F3 675 2012-2020

# FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



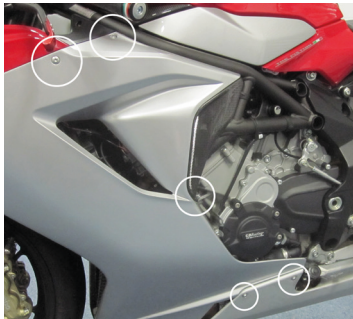
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-F3-675-1-GBR / Secondary Clutch Cover Part No. EC-F3-675-2-GBR  
Brake Lever Guard Part No. BLG-18-A160-GBR / Clutch Lever Guard Part No. CLG-18-A160-GBR

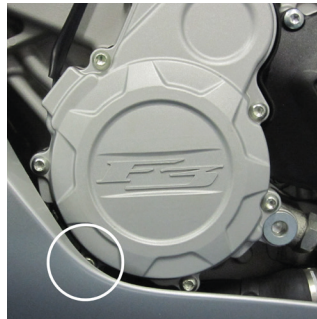


## SECONDARY ALTERNATOR COVER PART NO. EC-F3-675-1-GBR

- 1 Remove 5 fairing bolts as shown in picture to maneuver fairing away for access to Bolt 3 and use cloth to protect fairing.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
- 6 Re-fit 5 fairing bolts
- 7 Re-Fit lower Fairing.



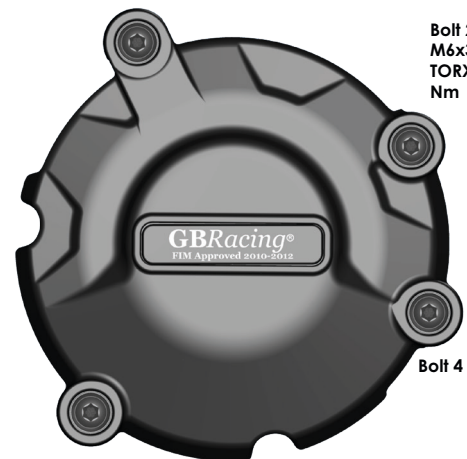
Remove 5 Fairing Bolts



GBRacing Bolt 3

**Bolt 1**  
M6x30A2-TORX - 8 Nm

**Bolt 2**  
M6x30A2-TORX - 8 Nm

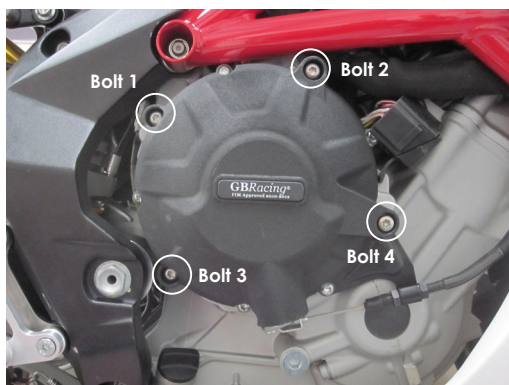


**Bolt 3**  
M6x30A2-TORX - 8 Nm

**Bolt 4**

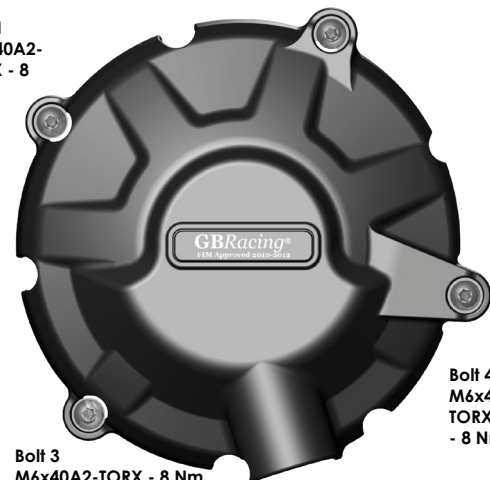
## SECONDARY CLUTCH COVER PART NO. EC-F3-675-2-GBR

- 1 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN.



**Bolt 2**  
M6x40A2-TORX - 8 Nm

**Bolt 1**  
M6x40A2-TORX - 8 Nm



**Bolt 3**  
M6x40A2-TORX - 8 Nm

**Bolt 4**  
M6x40A2-TORX - 8 Nm

## Engine Cover Set: EC-F3-675-SET-GBR

EC-F3-675-1-GBR, EC-F3-675-2-GBR



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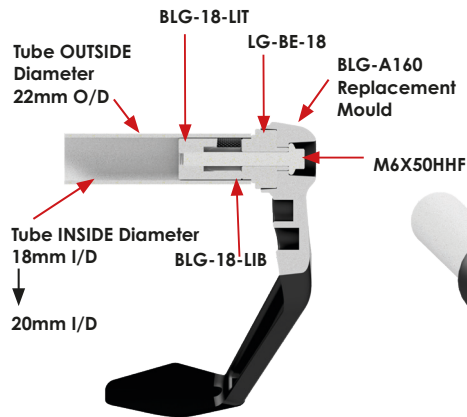
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## UNIVERSAL BRAKE LEVER GUARD WITH 18mm INSERT (Fits tube inside diameters from 18mm to 20mm)

**PART NO. BLG-18-A160-GBR**

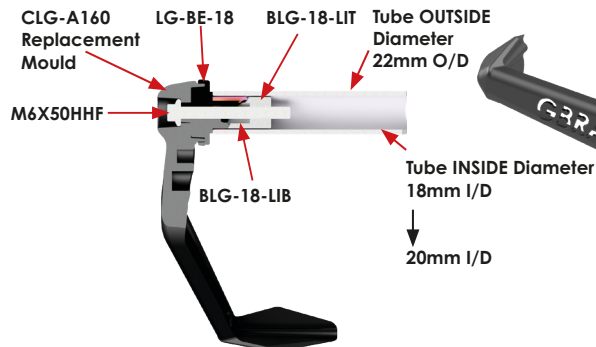
- 1 Remove existing bar end and replacing it with supplied bar end.
- 2 Tighten bolt until the lever protector is tight and does not move up or down under normal pressure.
- 3 Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.



## UNIVERSAL CLUTCH LEVER GUARD WITH 18mm INSERT (Fits tube inside diameters from 18mm to 20mm)

**PART NO. CLG-18-A160-GBR**

- 1 Remove existing bar end and replacing it with supplied bar end.
- 2 Tighten bolt until the lever protector is tight and does not move up or down under normal pressure.
- 3 Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.



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