

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-RSV4-2025-1-GBR / Secondary Clutch Cover Part No. EC-RSV4-2010-2-GBR

### SECONDARY ALTERNATOR COVER PART NO. EC-RSV4-2025-1-GBR

- 1 Remove fairing if fitted.
- 2 Remove O/E dust cover.
- 3 Remove 4 existing bolts from the stock alternator cover, shown as position bolt 1, 2, 3 & 4. Retain stock bolt washers.
- 4 Place the secondary alternator cover over the stock cover.
- 5 Assemble 4 replacement bolts, reuse stock bolt washers loosely in the correct position as shown. *The retained stock washers are fitted between the engine casing and the GBRacing cover - See Fig. 1.*
- 6 Tighten bolts to a torque of 12Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 7 Refit fairing if fitted.

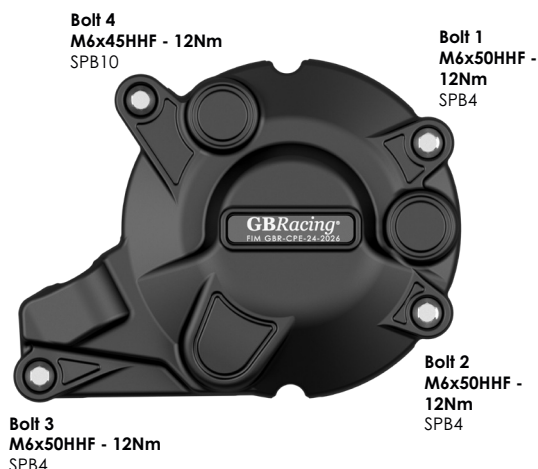
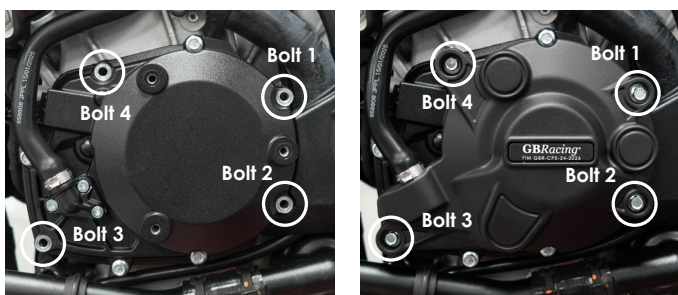
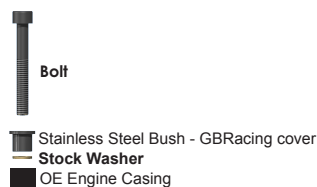


Fig. 1

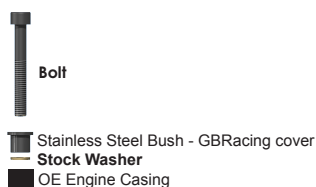


### SECONDARY CLUTCH COVER PART NO. EC-RSV4-2010-2-GBR

The **clutch** dust cover and the fixing studs will need to be removed before fitting the GBRacing clutch cover. (See Fig. 2). This will not be refitted.

- 1 Remove fairing if fitted.
- 2 Remove O/E dust cover.
- 3 Remove 3 existing bolts from the stock clutch cover, shown as position bolt 1, 2 & 3. Retain stock bolt washers.
- 4 Place the secondary clutch cover over the stock cover.
- 5 Assemble 3 replacement bolts, reuse stock bolt washers loosely in the correct position as shown. *The retained stock washers are fitted between the engine casing and the GBRacing cover - See Fig. 1.*
- 6 Tighten bolts to a torque of 12Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 7 See Fig. 3 to route and cable tie existing cable.
- 8 Refit fairing if fitted.

Fig. 1



**Bolt 3**  
M6x40 HHF - 12Nm  
SPB10



Fig 2 O/E DUST COVER

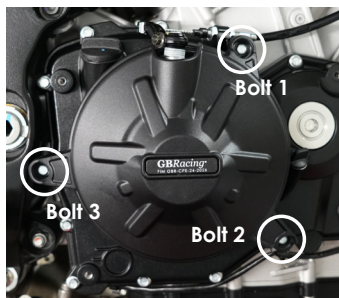
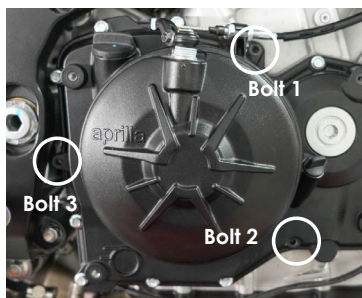
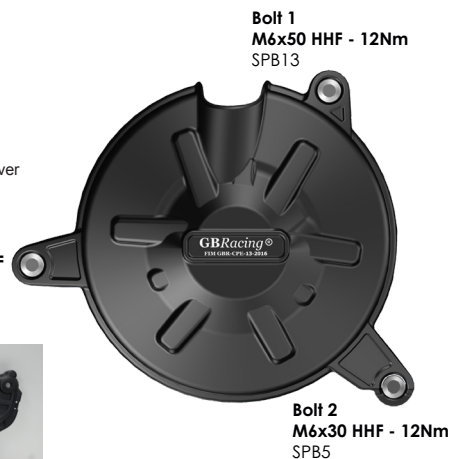


Fig 3