

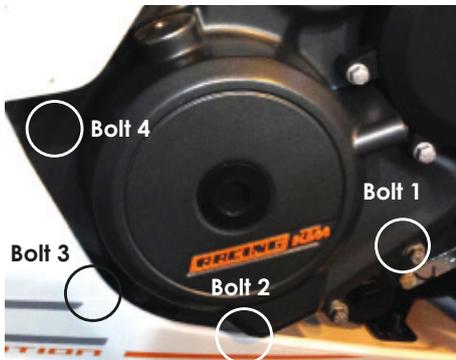
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-RC390-2017-1-GBR / Secondary Clutch Cover Part No. EC-390-2022-2-GBR



**SECONDARY ALTERNATOR COVER PART NO. EC-RC390-2017-1-GBR**

- 1 Remove Fairing Bellypan.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
6. Replace Fairing Bellypan.



Bolt 4  
SPB2 M6x40  
HHF: 12Nm



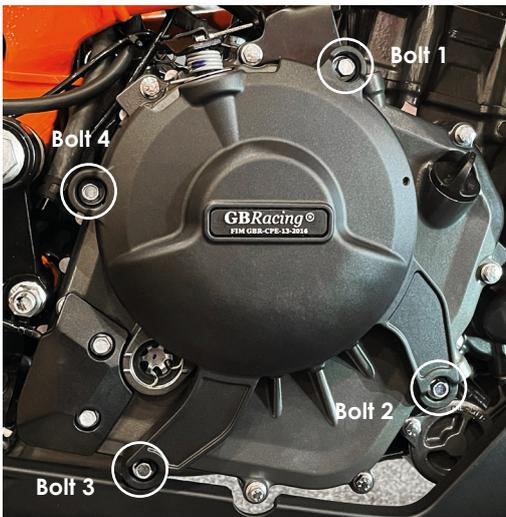
Bolt 1  
SPB2  
M6x40 HHF:  
12Nm

Bolt 3  
SPB2 M6x40 HHF:  
12Nm

Bolt 2  
SPB2 M6x40 HHF: 12Nm

**SECONDARY CLUTCH COVER PART NO. EC-390-2022-2-GBR**

- 1 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.



Bolt 4  
SPB-4  
M6X45HHF:  
10Nm



Bolt 1  
SPB-4  
M6X45HHF:  
10Nm

Bolt 2:  
SPB-9  
M6X40HHF:  
10Nm

Bolt 3  
SPB-9  
M6X40HHF:  
10Nm

ENGINE COVER SET PART NO. EC-390-2022-SET-GBR: EC-RC390-2017-1-GBR, EC-390-2022-2-GBR