

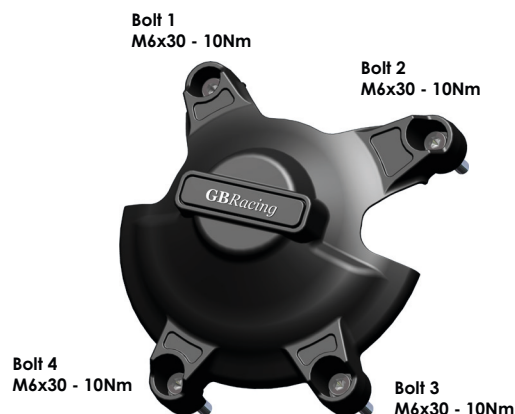
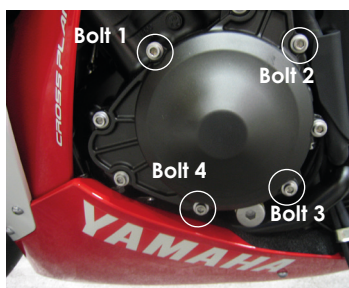
**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

Secondary Alternator Cover Part No. EC-R1-2009-1-GBR / Secondary Alternator Cover KIT Part No. EC-R1-2009-1-K-GBR /  
Secondary Clutch Cover Part No. EC-R1-2009-2-GBR / Secondary Pulse Cover Part No. EC-R1-2009-3-GBR  
Paddock Stand / Bobbin Set Part No. BA12-6-GBR-SET / Brake Lever Guard Part No. BLG-R1-2006-GBR /  
Clutch Lever Guard Part No. CLG-R1-2006-GBR



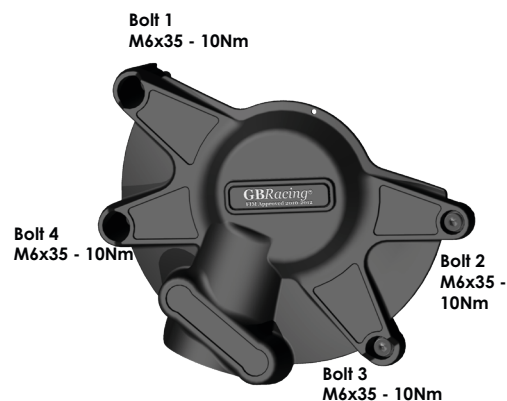
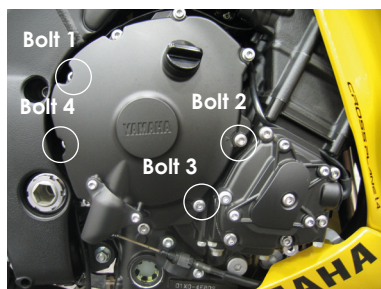
**SECONDARY ALTERNATOR COVER PART NO. EC-R1-2009-1-GBR**

- 1 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per manufacturers recommendations.  
DO NOT OVERTIGHTEN.



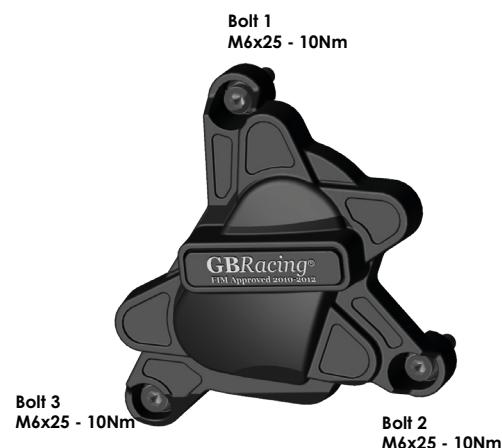
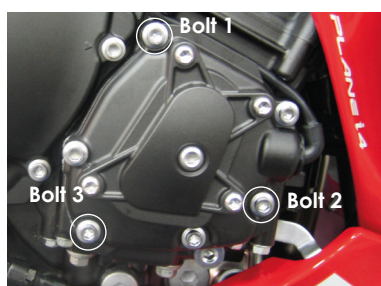
**SECONDARY CLUTCH COVER PART NO. EC-R1-2009-2-GBR**

- 1 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per manufacturers recommendations.  
DO NOT OVERTIGHTEN.



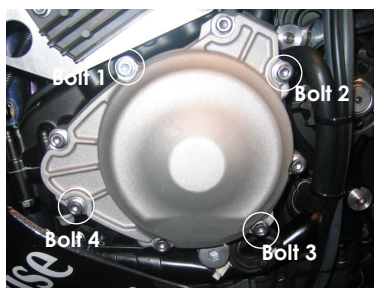
**SECONDARY PULSE COVER PART NO. EC-R1-2009-3-GBR**

- 1 Remove 3 existing bolts from the stock Pulse cover, shown as position Bolt 1, 2, & 3.
- 2 Place the Secondary Pulse Cover over the stock cover.
- 3 Assemble 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per manufacturers recommendations.  
DO NOT OVERTIGHTEN.



**SECONDARY ALTERNATOR COVER - KIT - PART NO. EC-R1-2009-1-K-GBR**

- 1 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per manufacturers recommendations.



**KIT ONLY**

**Bolt 1**  
M6x30 - 10Nm

**Bolt 2**  
M6x30 - 10Nm

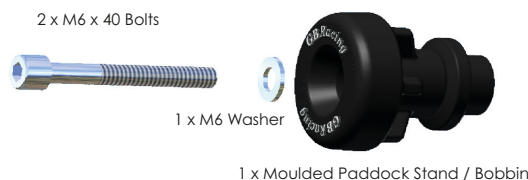
**Bolt 4**  
M6x30 - 10Nm

**Bolt 3**  
M6x30 - 10Nm



**PADDOCK STAND / BOBBIN SET**  
**PART NO. BA12-6-GBR-SET**

- 1 Assemble M6 x 40mm Bolt & M6 Washer through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm.  
DO NOT OVERTIGHTEN



**SETS & BUNDLE:**

**Engine Cover Set STOCK EC-R1-2009-SET-GBR:** EC-R1-2009-1-GBR, EC-R1-2009-2-GBR, EC-R1-2009-3-GBR

**Engine Cover Set KIT EC-R1-2009-SET-K-GBR:** EC-R1-2009-1-K-GBR, EC-R1-2009-2-GBR, EC-R1-2009-3-GBR

**Engine Protection Bundle STOCK CP-R1-2009-CS-GBR:** EC-R1-2009-1-GBR, EC-R1-2009-2-GBR, EC-R1-2009-3-GBR, BA12-6-GBR-SET

**Engine Protection Bundle KIT CP-R1-2009-CS-K-GBR:** EC-R1-2009-1-K-GBR, EC-R1-2009-2-GBR, EC-R1-2009-3-GBR, BA12-6-GBR-SET

**YAMAHA R1 BRAKE LEVER GUARD – PART NO. BLG-R1-2006-GBR**

**STOCK ONLY**

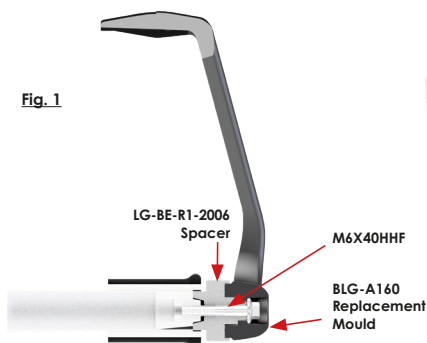
**FITS MODELS 2006-2022**

1 Remove existing bar end assembly.

2 Assemble bolt through lever guard into spacer (shown in Fig.1) and then insert into handlebar end and tighten M6 Bolt to **15Nm - DO NOT OVERTIGHTEN.**

*Note: Please be aware that there will still be apparent movement in the lever protector due to the fact it is rubber mounted.*

*Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.*



**YAMAHA R1 CLUTCH LEVER GUARD – PART NO. CLG-R1-2006-GBR**

**STOCK ONLY**

**FITS MODELS 2006-2022**

1 Remove existing bar end assembly.

2 Assemble bolt through lever guard into spacer (shown in Fig.1) and then insert into handlebar end and tighten M6 Bolt to **15Nm - DO NOT OVERTIGHTEN.**

*Note: Please be aware that there will still be apparent movement in the lever protector due to the fact it is rubber mounted.*

*Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.*

