



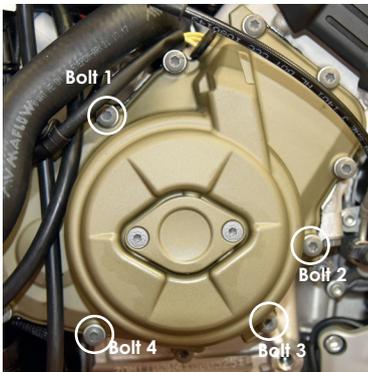
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4R-2019-1-GBR / Secondary Clutch Cover Part No. EC-V4R-2019-2-GBR



SECONDARY ALTERNATOR COVER PART NO. EC-V4R-2019-1-GBR

1. Remove the left hand side fairing panel.
2. Remove the 4 standard bolts as shown as bolt position 1, 2, 3 & 4.
3. Place the secondary alternator cover against the standard alternator.
4. Insert the 4 supplied bolts and tighten to a maximum of 8Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN
5. Replace the left hand side fairing panel.



Bolt 1
M6X30TORX - 8Nm



Bolt 2
M6X30TORX-
8Nm

Bolt 4
M6X30TORX - 8Nm

Bolt 3
M6X30TORX -8Nm





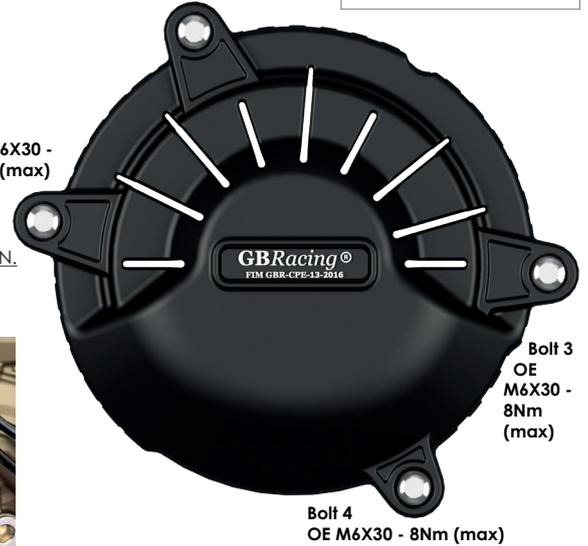
SECONDARY CLUTCH COVER PART NO. EC-V4R-2019-2-GBR

- 1 Remove fairing.
- 2 Remove 4 existing bolts at bolt position 1, 2, 3 & 4 from the standard OE clutch cover and then **RETAIN** them to refit the **GBRacing** cover (See Fig. 3).
- 3 Remove standard OE cover (see Fig. 4)
- 4 Place the **GBRacing** secondary clutch cover over the dry clutch (see Fig.5).
- 5 Assemble 4 original bolts loosely in the correct position as shown in Fig. 5.
- 6 Tighten bolts to a maximum Torque of 8Nm as per manufacturer's recommendations: **3-3.5Nm + 90° (equivalent 5.5-10Nm) DO NOT OVERTIGHTEN.**
- 7 Replace fairing.

Bolt 2
OE M6X30 - 8Nm (max)

FIG 1.
ALL 4 BOLTS SHOWN HERE
ARE THE ORIGINAL BOLTS

Bolt 1
OE M6X30 -
8Nm (max)



Bolt 3
OE
M6X30 -
8Nm
(max)

Bolt 4
OE M6X30 - 8Nm (max)



FIG 2. Standard OE cover from factory

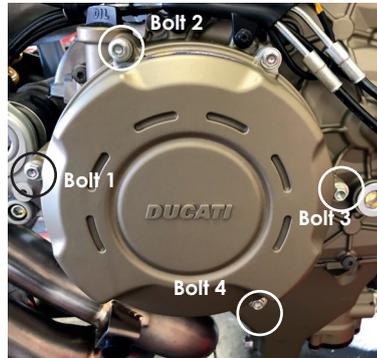


FIG 3. Standard OE cover from factory once fairing is removed. Remove 4 bolts and retain bolts.

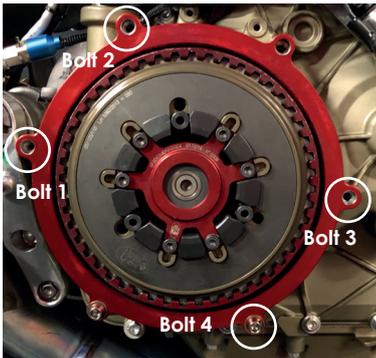


FIG 4. Dry clutch without OE cover

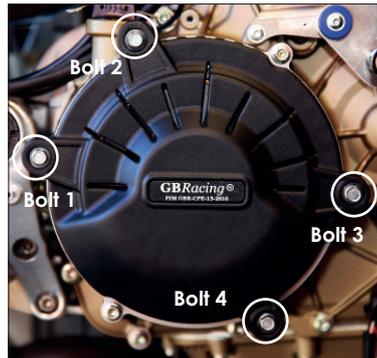


FIG 5. **GBRacing** cover fitted directly over the dry clutch - REUSE OE BOLTS



FIG 6. Keep original OE cover safe. This is not required while running **GBRacing** V4R 2019 clutch cover.

The OE clutch cover will have to be removed to fit the V4R **GBRacing** clutch cover.

IF however, you do NOT wish to remove this cover then you will need to fit the V4S 2018

GBRacing cover.