SUZUKI

SV650 2015-2025
DL650 V-STROM/XT 2017-2025
SV7-GX 2026

FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN

GBRacing® World Class Motorcycle Protection

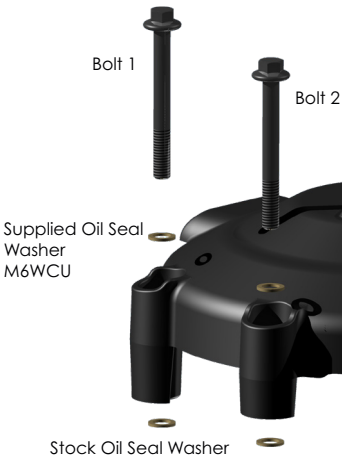
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

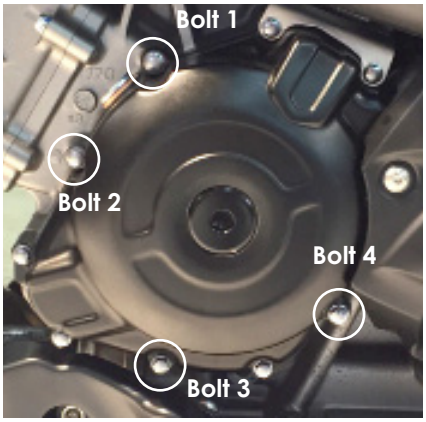
Secondary Alternator Cover Part No. EC-SV650-2015-1-GBR / Secondary Clutch Cover Part No. EC-SV650-2015-2-GBR / Secondary Water Pump Cover Part No. EC-SV650-2015-5-GBR

SECONDARY ALTERNATOR COVER
PART NO. EC-SV650-2015-1-GBR

1. Remove 4 existing bolts from the Alternator cover, shown as position Bolt 1, 2, 3 & 4.
   Note: Retain the 2 stock oil seal washers found at bolt positions 1 & 2.
2. Assemble supplied M6WCU copper oil seal washer onto supplied replacement bolts 1 & 2
3. Assemble bolts 1 & 2 through secondary alternator cover, re-assemble retained stock oil seal washers onto the underside of bolts 1 & 2.
4. Assemble secondary alternator cover on top of stock cover and assemble remaining bolts 3 & 4 into position.
5. Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations.
   DO NOT OVERTIGHTEN.

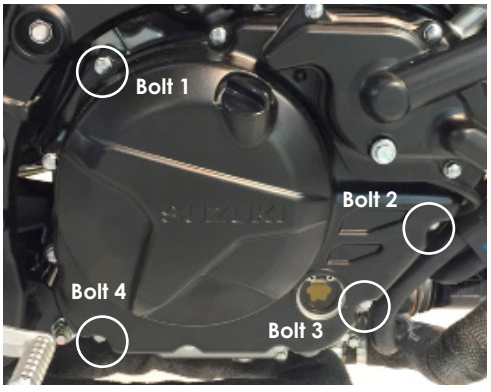


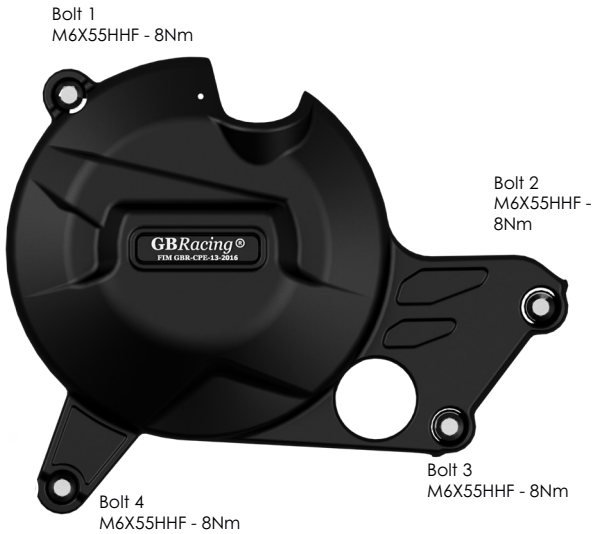




SECONDARY CLUTCH COVER
PART NO. EC-SV650-2015-2-GBR

1. Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
2. Place the Secondary Clutch Cover over the stock cover.
3. Assemble 4 replacement bolts loosely in the correct position as shown.
   Note: Must use thread lock
4. Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations.
   DO NOT OVERTIGHTEN.
5. *<u>Note:</u> For DL650 L2 (2012) < Remove offside rider peg complete with hanger. Just 2 bolts. Re-apply thread lock.*





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FITTING INSTRUCTIONS

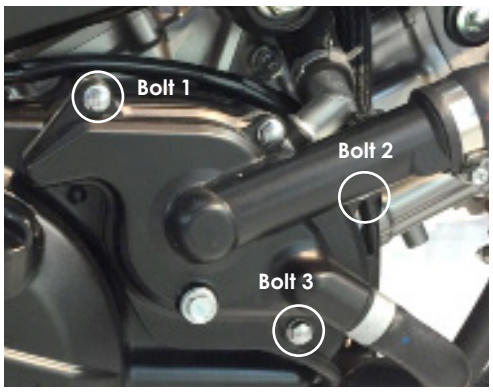
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SECONDARY WATER PUMP COVER

PART NO. EC-SV650-2015-5-GBR

1 Remove 3 existing bolts from the clutch cover, shown as position Bolt 1, 2, & 3.
2 Place the secondary water pump cover over the stock cover.
3 Assemble 3 replacement bolts loosely in the correct position as shown.
4 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN.





Engine Cover Set: EC-SV650-2015-SET-GBR
EC-SV650-2015-1-GBR, EC-SV650-2015-2-GBR, EC-SV650-2015-5-GBR

DO NOT use these products unless you agree to our Terms & Conditions, as shown on our paperwork and website. If you do not agree, please return the product(s) to your dealer for a refund.