



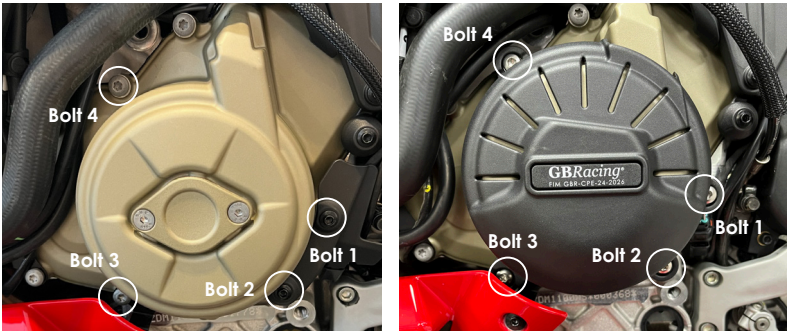
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4S-SF-2025-1-GBR / Secondary Clutch Cover Part No. EC-V4-SF-2023-2-GBR

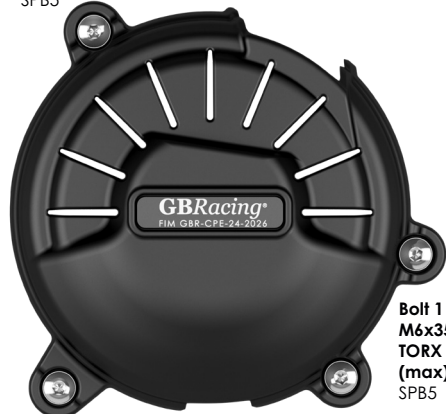
**SECONDARY ALTERNATOR COVER PART NO. EC-V4S-SF-2025-1-GBR**

- 1 Remove the 4 standard bolts as shown in Fig. 1.
- 2 Place the secondary alternator cover against the standard alternator.
- 3 Insert the 4 supplied bolts and tighten to a maximum torque of 10Nm as per manufacturer's recommendations.  
DO NOT OVERTIGHTEN.

Fig. 1



**Bolt 4**  
M6x30A2-TORX  
- 10Nm (max)  
SPB5



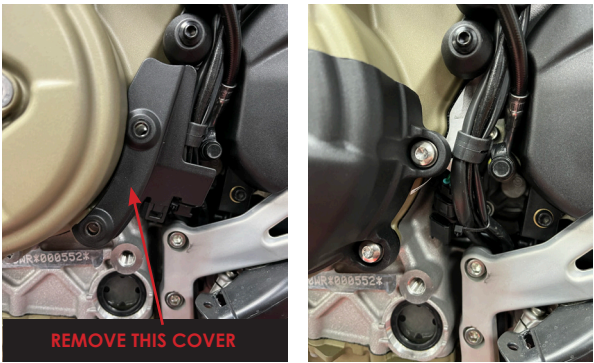
**Bolt 1**  
M6x35A2-TORX - 10Nm (max)  
SPB5

**Bolt 3**  
M6x35A2-TORX  
- 10Nm (max)  
SPB5

**Bolt 2**  
M6x35A2-TORX  
- 10Nm (max)  
SPB5

**PLEASE NOTE!**

When fitting the alternator cover, there is a small plastic cover bolted to the lower right hand side which clips into a wire connector. This needs to be removed, along with the studs, to allow our cover to fit.





Streetfighter  
V4 & V4S 2025

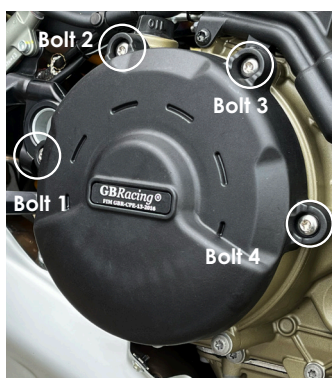
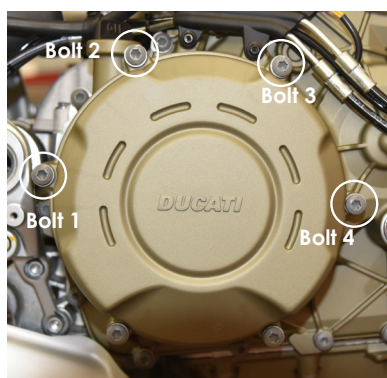
# FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



## SECONDARY CLUTCH COVER PART NO. EC-V4-SF-2023-2-GBR

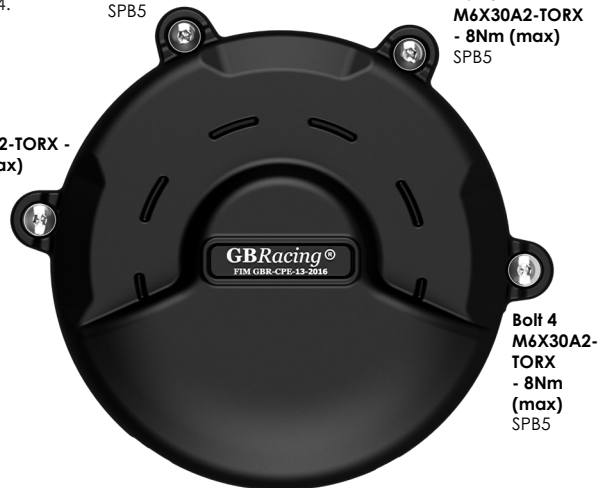
- 1 Remove 4 existing bolts from the clutch cover, shown as position bolt 1, 2, 3 & 4.
- 2 Place the secondary clutch cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten to a maximum torque of 8Nm. DO NOT OVERTIGHTEN.



**Bolt 1**  
M6X30A2-TORX -  
8Nm (max)  
SPB5

**Bolt 2**  
M6X30A2-TORX  
- 8Nm (max)  
SPB5

**Bolt 3**  
M6X30A2-TORX  
- 8Nm (max)  
SPB5



**Bolt 4**  
M6X30A2-TORX  
- 8Nm  
(max)  
SPB5

## PLEASE NOTE!

When fitting the clutch cover there is a plastic cover to the lower left side of the casing which will either need removing or as per the pictures below it is easy to trim the plastic cover to clear the lower left fixing point.



## ENGINE COVER SET: Part No. EC-V4S-SF-2025-SET-GBR

EC-V4S-SF-2025-1-GBR, EC-V4-SF-2023-2-GBR