

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-ZXR400-L1-L9-1-GBR / Secondary Clutch Cover Part No. EC-ZXR400-L1-L9-2-GBR /

Secondary Pulse Cover Part No. EC-ZXR400-L1-L9-3-GBR

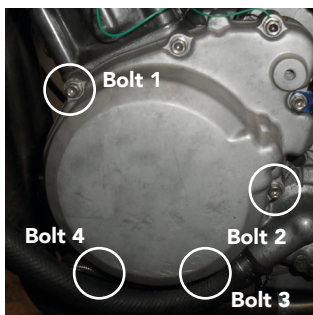
Bullet Frame Slider Right Hand Side Part No. FS-ZXR400-L1-L9-RHS-R / Bullet Frame Slider Left Hand Side FS-ZXR400-L1-L9-LHS-R



SECONDARY ALTERNATOR COVER
PART NO. EC-ZXR400-L1-L9-1-GBR

Please note: In road format, the radiator expansion bottle will need to be relocated to enable the secondary alternator cover to fit.

1. Remove nearside lower belly panel. The lower part of the main fairing panel will need to be loosened to allow for access to Bolt 4 in terms of its removal and replacement.
2. Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary Alternator Cover over the stock cover.
4. Assemble 4 replacement bolts loosely in the correct positions as shown.
5. Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
6. Replace lower belly panel.



Bolt 1
M6X40HHF -
10Nm



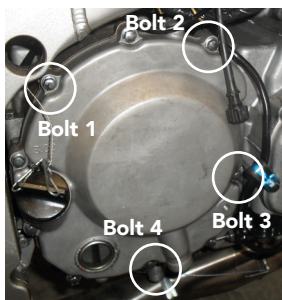
Bolt 2
M6X-
40HHF
- 10Nm

Bolt 4
M6X40HHF -
10Nm

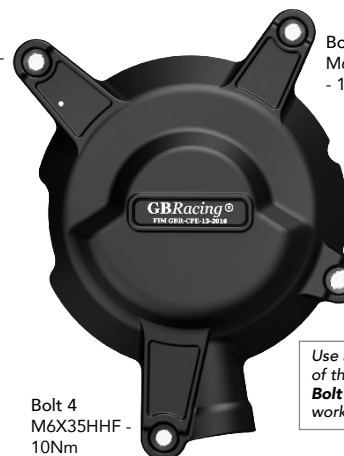
Bolt 3
M6X40HHF - 10Nm

SECONDARY CLUTCH COVER
PART NO. EC-ZXR400-L1-L9-2-GBR

1. Remove Lower Fairing panel.
2. Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary Clutch Cover over the stock cover.
4. Assemble 4 replacement bolts loosely in the correct position as shown.
5. Tighten bolts to a Torque of 10Nm as per manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
6. Re-Fit Lower Fairing panel.



Bolt 1
M6X35HHF -
10Nm



Bolt 2
M6X35HHF
- 10Nm

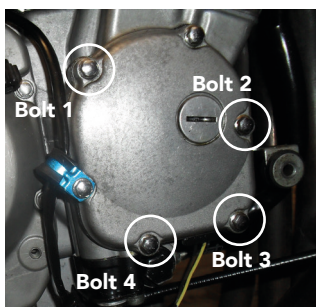
Bolt 3
M6X40HHF
- 10Nm

Bolt 4
M6X35HHF -
10Nm

Use a small amount of threadlock on Bolt 3 as per workshop manual.

SECONDARY PULSE COVER
PART NO. EC-ZXR400-L1-L9-3-GBR

1. Remove Lower Fairing panel.
2. Remove 4 existing bolts from the stock pulse cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary pulse cover over the stock cover.
4. Assemble 4 replacement bolts loosely in the correct position as shown.
5. Tighten bolts to a Torque of 10Nm as per manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
6. Re-Fit Lower Fairing panel.



Bolt 1
M6X30HHF
- 10Nm



Bolt 2
M6X-
30HHF
- 10Nm

Bolt 4
M6X30HHF - 10Nm

Bolt 3
M6X30HHF -
10Nm

BULLET FRAME SLIDER - LEFT HAND SIDE - RACE
PART NO. FS-ZXR400-L1-L9-LHS-R

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 44Nm torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE
PART NO. FS-ZXR400-L1-L9-RHS-R

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 44Nm torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



Bullet Frame Slider SET Part No.: FS-ZXR400-L1-L9-R