

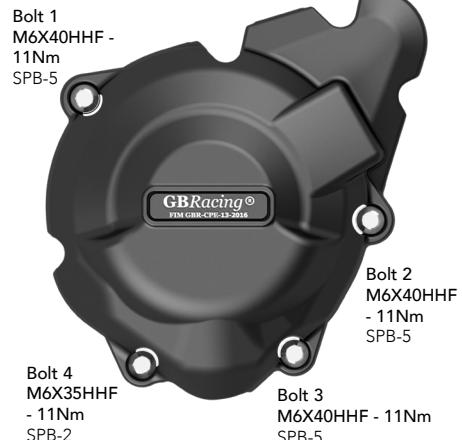
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-Z1100SX-2016-1-GBR / Secondary Clutch Cover Part No. EC-Z1100SX-2025-2-GBR / Secondary Pulse Cover Part No. EC-Z1100SX-2016-3-GBR

#### SECONDARY ALTERNATOR COVER PART NO. EC-Z1100SX-2016-1-GBR

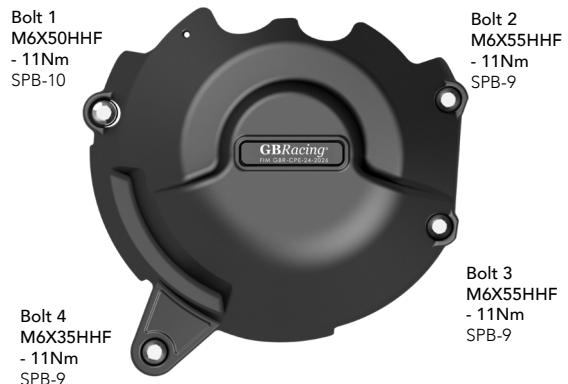
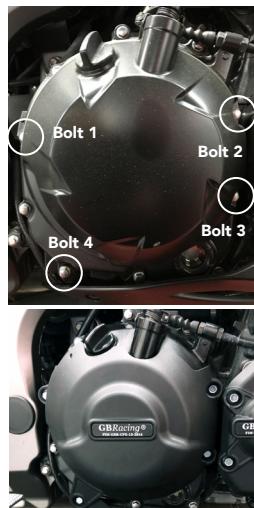
1. Remove fairing (if fitted).
2. Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary Alternator Cover over the stock cover. Please Note: Do not remove fairing bracket as GB Racing Secondary Cover will fit over it.
4. Assemble 4 replacement bolts loosely in the correct positions as shown.
5. Tighten bolts to a Torque of 11Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
6. Replace fairing.

**NOTE: for Versys 1000:**  
Small modification required to the belly pan: Square off this section highlighted below in Fig 1.



#### SECONDARY CLUTCH COVER PART NO. EC-Z1100SX-2025-2-GBR

1. Remove fairing (if fitted).
2. Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary Clutch Cover over the stock cover.
4. Assemble 4 replacement bolts loosely in the correct position as shown.
5. Tighten bolts to a Torque of 11Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
6. Replace fairing.



#### SECONDARY PULSE COVER PART NO. EC-Z1100SX-2016-3-GBR

1. Remove fairing (if fitted).
2. Remove 4 existing bolts from the Pulse cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary Pulse Cover over the stock cover. Assemble 4 replacement bolts loosely in the correct position as shown.
4. Tighten bolts to a Torque of 11Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
5. Replace fairing.

