

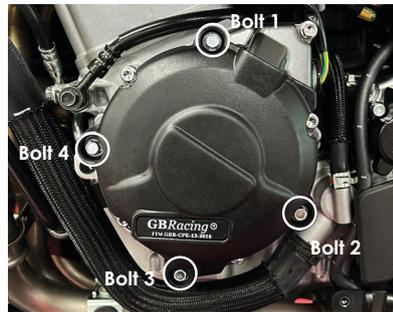
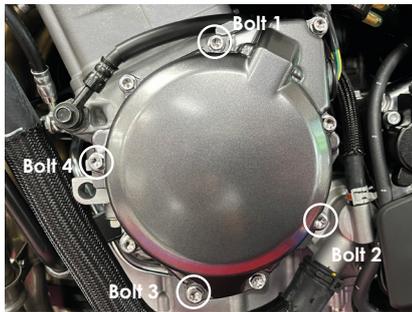
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-GSX1300R-2021-1-GBR / Secondary Clutch Cover Part No. EC-GSX1300R-2021-2-GBR /
 Paddock Stand Bobbin Set Part No. BA12-8-GBR-SET
 Brake Lever Guard Part No. BLG-M12-S15-A160-GBR / Clutch Lever Guard Part No. CLG-M12-S15-A160-GBR



SECONDARY ALTERNATOR COVER PART NO. EC-GSX1300R-2021-1-GBR

- 1 Remove fairing.
- 2 Remove 4 existing bolts from the stock alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the secondary alternator cover over the Stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Refit fairing.



Bolt 4
 SPB-5
 M6X40HHF
 - 10Nm



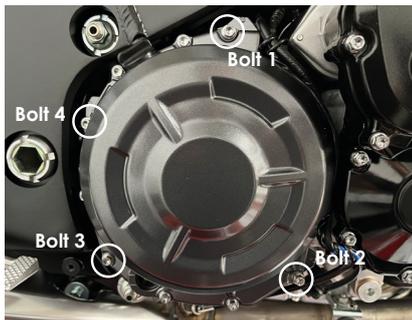
Bolt 1
 SPB-11
 M6X45HHF
 - 10Nm

Bolt 2
 SPB-5
 M6X40HHF
 - 10Nm

Bolt 3
 SPB-5
 M6X40HHF
 - 10Nm

SECONDARY CLUTCH COVER PART NO. EC-GSX1300R-2021-2-GBR

- 1 Remove fairing.
- 2 Remove 4 existing bolts from the stock clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the secondary clutch cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Refit fairing.



Bolt 4
 SPB-11
 M6X45HHF
 - 10Nm



Bolt 1
 SPB-11
 M6X45HHF
 - 10Nm

Bolt 3
 SPB-11
 M6X45HHF
 - 10Nm

Bolt 2
 SPB-4
 M6X40HHF
 - 10Nm

ENGINE COVER SET PART NO. EC-GSX1300R-2021-SET-GBR

PADDOCK STAND / BOBBIN SET - PART NO. BA12-8-GBR-SET

- 1 Assemble M8 x 40mm Bolt through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm.
DO NOT OVERTIGHTEN



1 x M8 x 40 Bolt



1 x Moulded Paddock
 Stand / Bobbin

M12 THREADED BRAKE LEVER GUARD, 15mm SPACER BAR END, 160mm
PART NO. BLG-M12-S15-A160-GBR

- 1 Remove existing bar end and replace with supplied assembly as in Fig 1 below ensuring the internal threads are clean and clear (it may be worth running a tap through to remove any previous thread lock).
- 2 Tighten bolt until the lever protector is tight and does not move up or down under normal pressure. Torque the M6 bolt to 12Nm.
- 3 Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.
Please note: We recommend to use a medium thread lock (not supplied) for correct operation.



Fig. 1: ASSEMBLY



M12 THREADED CLUTCH LEVER GUARD, 15mm SPACER BAR END, 160mm
PART NO. CLG-M12-S15-A160-GBR

- 1 Remove existing bar end and replace with supplied assembly as in Fig 1 below ensuring the internal threads are clean and clear (it may be worth running a tap through to remove any previous thread lock).
- 2 Tighten bolt until the lever protector is tight and does not move up or down under normal pressure. Torque the M6 bolt to 12Nm.
- 3 Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.
Please note: We recommend to use a medium thread lock (not supplied) for correct operation.



Fig. 1: ASSEMBLY

