

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-GSXS750-L7-1-GBR / Secondary Clutch Cover Part No. EC-GSXS750-L7-2-GBR /
Secondary Pulse/Timing Cover Part No. EC-GSXS750-L7-3-GBR / Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR /
Lower Chain Guard Assembly Part No. CGA18-GBR-SET / Paddock Stand Bobbin Set Part No. BA12-8-GBR-SET /
Frame Slider Set - STREET - Part No. FS-GSXS750-L7-S

SECONDARY ALTERNATOR COVER PART NO. EC-GSXS750-L7-1-GBR

- 1 Remove 4 existing bolts from the Stock Alternator cover, shown as position Bolt 1, 2, 3 & 4

NOTE: Bolt 2 and 4 have rubberised washers - ensure these stay between the O/E stock cover and the GBRacing cover.

- 2 Place the Secondary Alternator Cover over the Stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



Bolt 4
SPB-5
M6X40HHF
- 10Nm

Bolt 1
SPB-9
M6X50HHF
- 10Nm

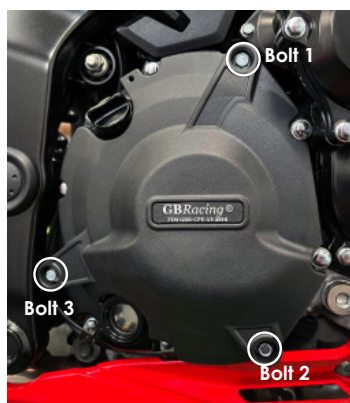
Bolt 3
SPB-9
M6X50HHF
- 10Nm

Bolt 2
SPB-9
M6X50HHF
- 10Nm



SECONDARY CLUTCH COVER PART NO. EC-GSXS750-L7-2-GBR

- 1 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolts 1, 2 & 3,
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



Bolt 3
SPB-5
M6X40HHF
- 10Nm

Bolt 1
SPB-9
M6X35HHF
10Nm

Bolt 2
SPB-5
M6X40HHF
- 10Nm



SECONDARY PULSE/TIMING COVER PART NO. EC-GSXS750-L7-3-GBR

- 1 Remove 3 existing bolts from the stock pulse cover, shown as position Bolt 1, 2 & 3,
- 2 Place the Secondary Pulse Cover over the stock cover.
- 3 Assemble 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



Bolt 3
SPB-2
M6X30HHF
- 10Nm

Bolt 1
SPB-2
M6X30HHF
- 10Nm

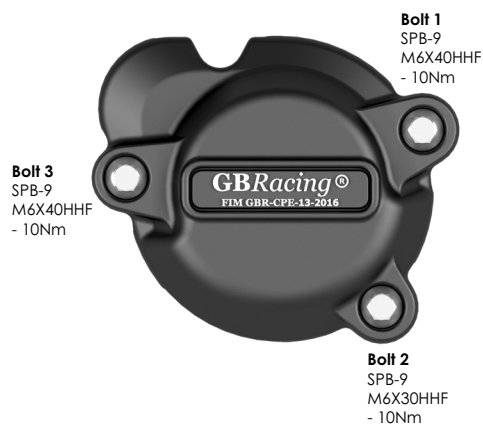
Bolt 2
SPB-2
M6X30HHF
- 10Nm



SECONDARY STARTER COVER PART NO. EC-GSXS750-L7-6-GBR

Note: For GSXR 600 & 750 K4/5 only used on RACE fairings

- 1 Remove 3 existing bolts from the Stock Starter cover, shown as position Bolt 1, 2 & 3.
- 2 Place the Secondary Starter Cover over the Stock cover.
- 3 Assemble 3 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.



ENGINE COVER SET Part No. EC-GSXS750-L7-SET-GBR

Secondary Alternator Part No. EC-GSXS750-L7-1-GBR, Secondary Clutch Cover Part No. EC-GSXS750-L7-2-GBR, Secondary Pulse Cover Part No. EC-GSXS750-L7-3-GBR, Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR

**LOWER CHAIN GUARD ASSEMBLY
PART NO. CGA18-GBR-SET**

- 1 Assemble one M8 x 40mm bolt through one of the moulded bobbins and place on the chain guard as per **Fig 1**.
- 2 Bolt on to left hand side of the swing arm.
- 3 Assemble the remaining M8 x 40mm bolt through the mould and place the black aluminium washer on the back as per **Fig 2**.
- 4 Position the assembly on the paddock stand bobbin mount on the right side of the swing arm.
- 5 Tighten bolts on both sides of swing arm to 8 Nm.



Parts included:
1 x CG18-GBR Chain Guard
2 x M8 x 40 Bolt
1 x BA12-8-GBR
1 x BA12A-GBR moulded paddock stand bobbins

PADDOCK STAND / BOBBIN SET PART NO. BA12-8-GBR-SET

- 1 Assemble M8 x 40mm Bolt through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm.
DO NOT OVERTIGHTEN

1 x M8 x 40 Bolt



1 x Moulded Paddock Stand / Bobbin

BULLET FRAME SLIDERS – SET – STREET PART NO. FS-GSXS750-L7-S:

**BULLET FRAME SLIDERS – LEFT HAND SIDE – STREET
PART NO. FS-GSXS750-L7-LHS-S**

- 1 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 2 Tighten to 55NM torque.
- 3 Slide bullet moulding onto aluminium bush.
- 4 Screw M6 bolt into front of bullet moulding hand tight.



**BULLET FRAME SLIDERS – RIGHT HAND SIDE – STREET
PART NO. FS-GSXS750-L7-RHS-S**

- 1 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 2 Tighten to 55NM torque.
- 3 Slide bullet moulding onto aluminium bush.
- 4 Screw M6 bolt into front of bullet moulding hand tight.

