



**M 1000 R 2023-2026,
M 1000 XR 2024-2026 &
M 1000 RR 2025-2026**

FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN

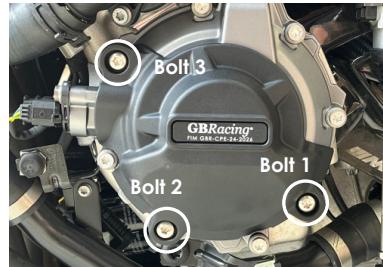
GBRacing®
World Class Motorcycle Protection

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-S1000RR-2025-1-GBR / Secondary Clutch Cover Part No. EC-S1000RR-2019-2-GBR / Secondary Pulse Cover Part No. EC-S1000RR-2019-3-GBR / Secondary Thermostat Cover Part No. EC-M1000RR-2025-5-GBR / Secondary Thermostat Cover Part No. EC-S1000RR-2019-5-GBR / Bullet Frame Sliders Part No. FS-S1000RR-2019-R & FS-S1000RR-2019-S

SECONDARY ALTERNATOR COVER – PART NO. EC-S1000RR-2025-1-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 3 replacement stainless steel M6x40-TORX bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6 Refit fairing.



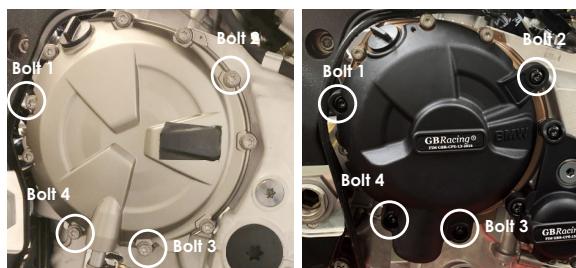
Bolt 3
M6x40A2-TORX - 10Nm
SPB2



Bolt 1
M6x40A2-TORX - 10Nm
SPB2

SECONDARY CLUTCH COVER – PART NO. EC-S1000RR-2019-2-GBR

- 1 Remove fairing.
- 2 Remove 4 existing bolts from the stock clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement M6X40A2 TORX bolts, loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6 Refit fairing.



Bolt 1
M6x40A2-TORX - 10Nm
SPB4



Bolt 2
M6x40A2-TORX - 10Nm
SPB4

Bolt 4
M6x40A2-TORX - 10Nm
SPB4

Bolt 3
M6x40A2-TORX - 10Nm
SPB4

SECONDARY PULSE COVER – PART NO. EC-S1000RR-2019-3-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts indicated in [Fig 1](#).
- 3 Fit GBRacing fixing bracket to existing bracket as shown in [Fig 2](#).
- 4 Fixing bracket is fitted to engine using existing clutch cable mount.
- 5 Place the Secondary Pulse Cover over these bolt positions in [Fig 1](#).
- 6 Assemble 2 replacement M6X40A2 TORX bolts, loosely in the correct position as shown at bolt positions 1 & 3.
- 7 Bolt 2 M6X30A2 TORX will secure to the fixing bracket as indicated in [Fig 2 & 3](#).
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Replace fairing.

Fig 1.

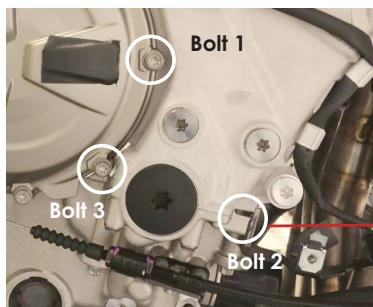


Fig 2.

Fixing Bracket (EC-S1000RR-2019-3-FB-GBR) for Bolt 2



Fig 3.

Bolt 3
M6x40A2-TORX - 10Nm
SPB4

Bolt 1

Bolt 1
M6x40A2-TORX - 10Nm
SPB4



Bolt 2
M6x30A2-TORX - 10Nm



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SECONDARY THERMOSTAT COVER PART NO. EC-M1000RR-2025-5-GBR

Only fits M1000RR 2025, will not fit M1000RR 2024.

- 1 Fitting requires a COLD engine.
- 2 Remove fairing.
- 3 Decompress the system before loosening existing stock bolts by removing radiator cap.
- 4 Have all 3 Replacement Bolts to hand before removing existing stock bolts.
- 5 Remove 3 existing bolts from the stock Thermostat Cover shown as bolt positions 1, 2 & 3
- 6 Place the Thermostat Cover over the stock cover.
- 7 Assemble 3 replacement bolts, loosely in the correct position as shown.
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Replace fairing.
- 10 Check coolant level & top up if necessary before starting engine.



Bolt 3
M6x30A2TORX- 10Nm
SPB2



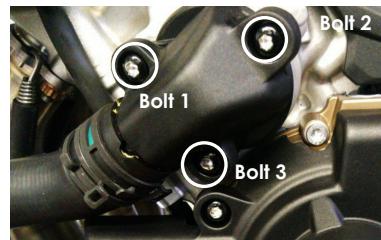
Bolt 1
M6x30A2TORX
- 10Nm
SPB2

Bolt 2
M6x40A2TORX
- 10Nm
SPB11

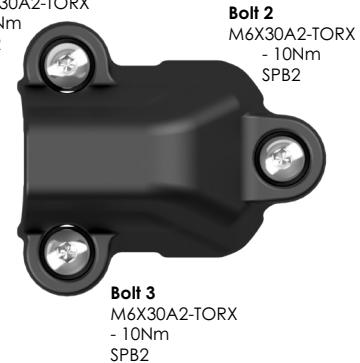
SECONDARY THERMOSTAT COVER PART NO. EC-S1000RR-2019-5-GBR

PLEASE NOTE: EC-S1000RR-2019-5-GBR will not fit M1000RR 2025.

- 1 Fitting requires a COLD engine.
- 2 Remove fairing.
- 3 Decompress the system before loosening existing stock bolts by removing radiator cap.
- 4 Have all 3 Replacement Bolts to hand before removing existing stock bolts.
- 5 Remove 3 existing bolts from the stock Thermostat Cover shown as bolt positions 1, 2 & 3
- 6 Place the Thermostat Cover over the stock cover.
- 7 Assemble 3 replacement bolts, loosely in the correct position as shown.
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Replace fairing.
- 10 Check coolant level & top up if necessary before starting engine.



Bolt 1
M6X30A2-TORX
- 10Nm
SPB2



Bolt 3
M6X30A2-TORX
- 10Nm
SPB2

ENGINE COVER SET: EC-M1000RR-2025-SET-GBR: (THIS SET IS ONLY FOR M1000RR 2025)

EC-S1000RR-2025-1-GBR, EC-S1000RR-2019-2-GBR, EC-S1000RR-2019-3-GBR, EC-M1000RR-2025-5-GBR

ENGINE COVER SET: EC-M1000R-2024-SET-GBR: (THIS SET IS ONLY FOR M 1000 R & M 1000 XR 2024-2025)

EC-S1000RR-2025-1-GBR, EC-S1000RR-2019-2-GBR, EC-S1000RR-2019-3-GBR, EC-S1000RR-2019-5-GBR



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Please note: these bullet frame sliders do not fit the XR version.

BULLET FRAME SLIDER SET - RACE:

PART NO. FS-S1000RR-2019-R:

- 1 Remove fairing.
- 2 Remove Front Engine mount Bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Depending on Year check before Drilling Fairing.
- 5 Tighten the left handside M10x55 to 60Nm torque.
- 6 Tighten the right handside M10x55 to 30Nm + 90 degrees as per manufacturers recommendations.
- 7 Replace fairing.
- 8 Slide bullet moulding onto aluminium bush.
- 9 Screw M6 bolt into front of bullet moulding hand tight.

LEFT HAND SIDE - RACE

PART NO. FS-S1000RR-2019-LHS-R



CPM-3

CPB-10-20

M10x55

RIGHT HAND SIDE - RACE

PART NO. FS-S1000RR-2019-RHS-R



CPM-3

CPB-10-20

M10x55

BULLET FRAME SLIDER SET - STREET:

PART NO. FS-S1000RR-2019-S:

- 1 Remove fairing.
- 2 Remove Front Engine mount Bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Depending on Year check before Drilling Fairing.
- 5 Tighten the left handside M10x55 to 60Nm torque.
- 6 Tighten the right handside M10x55 to 30Nm + 90 degrees as per manufacturers recommendations.
- 7 Replace fairing.
- 8 Slide bullet moulding onto aluminium bush.
- 9 Screw M6 bolt into front of bullet moulding hand tight.

LEFT HAND SIDE - STREET

PART NO. FS-S1000RR-2019-LHS-S



CPM-3

CPB-10-40

M10x55

RIGHT HAND SIDE - STREET

PART NO. FS-S1000RR-2019-RHS-S



CPM-3

CPB-10-35

M10x55