

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4-2018-1-GBR / Secondary Clutch Cover Part No. EC-V4-2018-2-GBR

SECONDARY ALTERNATOR COVER PART NO. EC-V4-2018-1-GBR

- Remove the left hand side fairing panel.
- 2 Remove the 4 standard bolts as shown in Fig. 1.
- Place the secondary alternator cover against the standard alternator.
- Insert the 4 supplied bolts and tighten to a maximum Torque of 10Nm as per manufacturer's recommendations:

3-3.5Nm + 90° (equivalent 5.5-10Nm)

DO NOT OVERTIGHTEN.

5 Replace the left hand side fairing panel.

<u>Fig. 1</u>







Bolt 1 M6X30A2-TORX - 10Nm (max)



- 10Nm (max)

Bolt 2

M6X30A2-TORX -

10Nm (max)

- 10Nm (max)

Bolt 3

M6X30A2-TORX -

10Nm (max)

SECONDARY CLUTCH COVER PART NO. EC-V4-2018-2-GBR

- Remove right hand side fairing panel. 1
- Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2,3 & 4.
- Place the Secondary Clutch Cover over the stock cover.
- Assemble 4 replacement bolts loosely in the correct position as shown.
- Tighten to a maximum Torque of 10Nm as per manufacturer's recommendations: 5 3-3.5Nm + 90° (equivalent 5.5-10Nm) - DO NOT OVERTIGHTEN.
- Replace right hand side fairing panel.





Bolt 1 M6X30A2-TORX - 10Nm (max) **GB**Racing® Rolt 4 M6X30A2-TORX 10Nm (max)

ENGINE COVER SET: Part No. EC-V4-2018-SET-GBR

EC-V4-2018-1-GBR, EC-V4-2018-2-GBR