



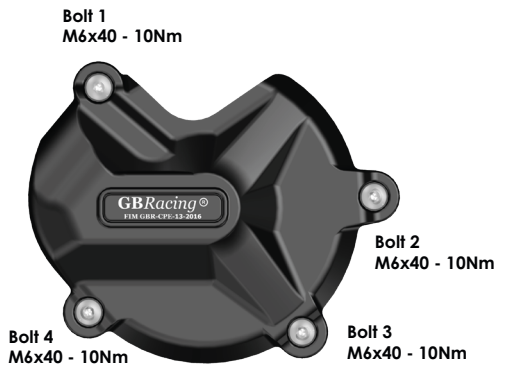
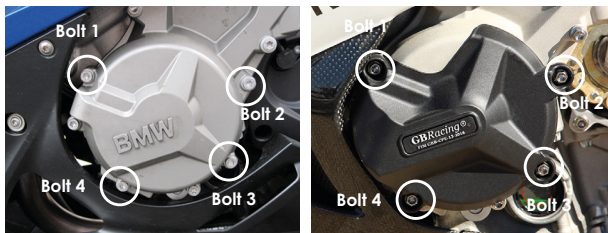
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-S1000RR-2009-1-GBR / Secondary Clutch Cover Part No. EC-S1000XR-2015-2-GBR /
Secondary Pulse Cover Part No. EC-S1000RR-2009-3-GBR / Secondary Water Pump Cover Part No. EC-S1000RR-2009-5-GBR
Bullet Frame Race Slider Set - STREET - Part No. FS-S1000R-2017-S / Brake Lever Guard Part No: BLG-S1000RR-2009-GBR /
Clutch Lever Guard Part No: CLG-S1000RR-2009-GBR / Bobbin Set Part No. BA12-8-GBR-SET / Lower Chain Guard Part No. CGA11-GBR



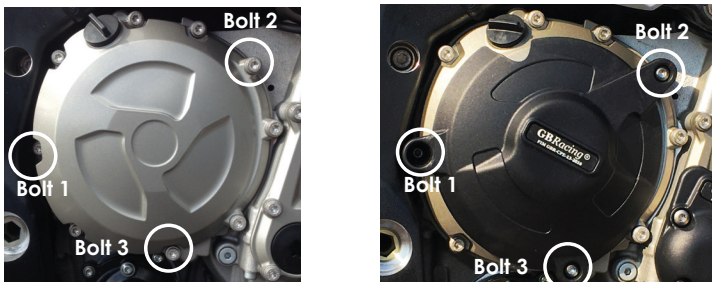
**SECONDARY ALTERNATOR COVER
PART NO. EC-S1000RR-2009-1-GBR**

- 1 Remove 4 existing stretch bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the stock cover.
- 3 Assemble 4 replacement stainless steel M6X40 TORX bolts loosely in the correct position as shown.



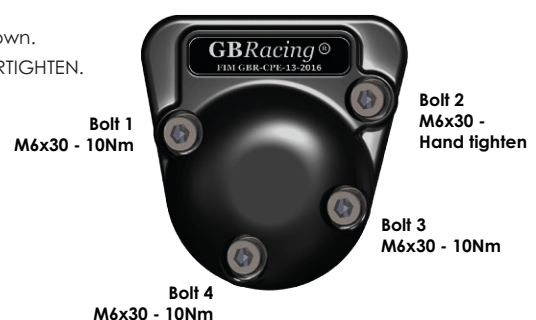
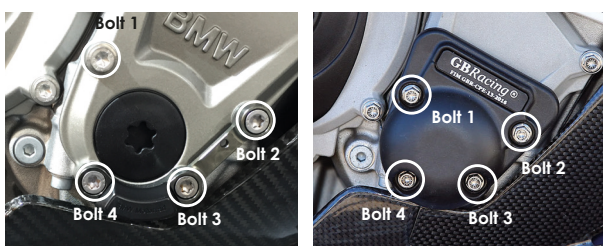
**SECONDARY CLUTCH COVER
PART NO. EC-S1000XR-2015-2-GBR**

- 1 Remove Upper fairing.
- 2 Remove 3 existing bolts from the stock clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 replacement M6x40 TORX bolts, loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6 Re-Fit Upper Fairing.



**SECONDARY PULSE COVER
PART NO. EC-S1000RR-2009-3-GBR**

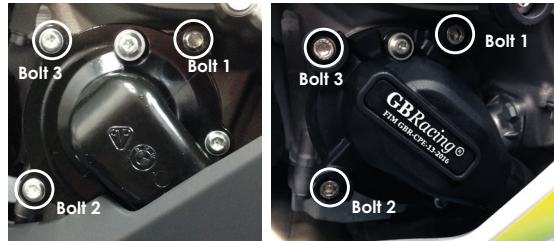
- 1 Remove 4 existing bolts from the stock pulse cover, shown as position Bolts 1, 2, 3 & 4.
- 2 Place the Secondary Pulse Cover over the stock cover.
- 3 Assemble 4 replacement M6X30 TORX bolts, loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 10Nm (for Bolt 2 please hand tighten). DO NOT OVERTIGHTEN.





**SECONDARY WATER PUMP COVER
PART NO. EC-S1000RR-2009-5-GBR**

- 1 Fitting requires a COLD engine.
- 2 Decompress the system before loosening existing stock bolts.
- 3 Have all 3 Replacement Bolts to hand before removing existing stock bolts.
- 4 Loosen bottom fairing bolt to enable access to the Water Pump.
- 5 Remove 3 existing bolts from the stock water pump cover, shown as position Bolts 1, 2, & 3
- 6 Place the Secondary Water Pump Cover over the stock cover.
- 7 Assemble 3 replacement bolts, loosely in the correct position as shown.
- 8 Tighten bolts to a Torque of 10Nm. **DO NOT OVERTIGHTEN.**
- 9 Tighten bottom fairing bolt.
- 10 Check coolant level & top up if necessary before starting engine.



Engine Cover Set: EC-S1000RR-2017-SET-GBR: EC-S1000RR-2009-1-GBR, EC-S1000XR-2015-2-GBR, EC-S1000RR-2009-3-GBR

PADDOCK STAND / BOBBIN SET - PART NO. BA12-8-GBR-SET

- 1 Assemble M8 x 40mm Bolt through the moulded bobbin.
- 2 Tighten bolts to swing arm boss, 8 Nm. **DO NOT OVERTIGHTEN**



LOWER CHAIN GUARD – PART NO. CGA11-GBR

- 1 Assemble 2 bolts and washers through the lower chain guard into the Black Anodised aluminium mounting block CGA11-B.
- 2 Position the assembly underneath the swing arm, closing the gap to the rear sprocket. Note : There should be a 5mm minimum gap from the bike chain to the lower chain guard.
- 3 Mark off the chosen hole positions.
- 4 Drill & Tap the marked holes , M6 - (Drill 5mm Dia. for tapping)
- 5 Disassemble the Black Anodised block from the assembly, and mount the block to the underside of the swing arm using the remaining 2 bolts and washers.
- 6 Re-assemble the lower chain guard to the fixed bracket.

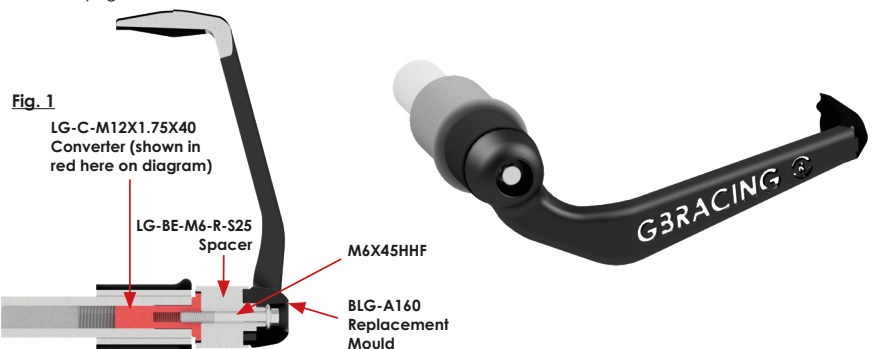


BMW S1000RR BRAKE LEVER GUARD – PART NO. BLG-S1000RR-2009-GBR

Please note: Must use Thread Lock (not supplied) for correct operation

- 1 Remove existing bar end assembly.
- 2 Insert converter/adaptor into tube - see area highlighted in red in **Fig. 1** below (recommend applying thread lock not supplied).
- 3 Assemble bolt through lever guard into spacer (shown in Fig.1) and tighten M6 Bolt to 15Nm - **DO NOT OVERTIGHTEN.**

Note: Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.



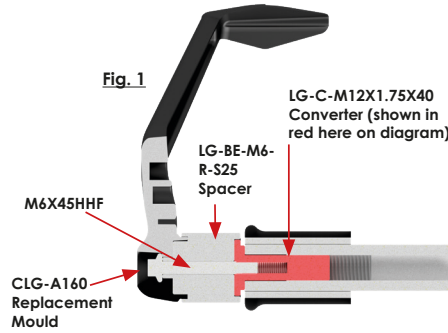


BMW S1000RR CLUTCH LEVER GUARD – PART NO. CLG-S1000RR-2009-GBR

Please note: Must use Thread Lock (not supplied) for correct operation

- 1 Remove existing bar end assembly.
- 2 Insert converter/adaptor into tube - see area highlighted in red in **Fig. 1** below (recommend applying thread lock not supplied).
- 3 Assemble bolt through lever guard into spacer (shown in Fig.1) and tighten M6 Bolt to 15Nm - DO NOT OVERTIGHTEN.

Note: Do not ride if you are unsure if it is tight enough and always get a trained technician to confirm.



BMW S1000R 2017-2020 BULLET FRAME SLIDER - STREET - SET - PART NO. FS-S1000R-2017-S

RIGHT HAND SIDE BULLET FRAME SLIDER - STREET
PART NO. FS-S1000R-2017-RHS-S



CPM-3

CPB-10-35

M10x55



LEFT HAND SIDE BULLET FRAME SLIDER - STREET
PART NO. FS-S1000R-2017-LHS-S



CPM-3

CPB-10-60

M10x55



- 1 Remove front upper engine mounting bolt.
- 2 Assemble bolt through the aluminium bush into correct position.
Please note: this may touch the small radiator cowling fairing panel if radiator guards are fitted.
- 3 Tighten to 40NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.